



DR3500

80 GHz Radar (FMCW)
Level Transmitter
for liquids with
hygienic requirements

- Extensive choice of hygienic process connections
- Flush-mounted PEEK Lens antenna; CIP/SIP-suitable
- Small dead zone and beam angle for small and narrow tanks

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Features

1.1 The FMCW radar level transmitter for liquids with hygienic requirements

This device is a non-contact radar level transmitter that uses FMCW technology. It measures distance, level and volume of liquids and pastes. It is ideal for measuring the level of hygienic liquids with its PEEK Lens antenna and wide range of process connection options.



- ① Polyether ether ketone (PEEK) Lens antenna for the measurement of hygienic products
- ② 2-wire 80 GHz FMCW radar level transmitter
- ③ Large, backlit LCD screen with 4-button keypad can be accessed with a bar magnet without opening the housing cover. The software has a quick setup assistant for easy commissioning in 12 languages.
- ④ Aluminium or stainless steel housing

Highlights

- AMETEK Drexelbrook has over 15 years of experience with FMCW technology
- 2-wire loop-powered 80 GHz transmitter – HART® 7
- Accuracy: ± 2 mm / ± 0.08 "
- PEEK Lens antenna measures distances up to 50 m / 164 ft at $+150^{\circ}\text{C}$ / $+302^{\circ}\text{F}$ and 25 barg / 362 psig
- Extensive choice of hygienic process connections: Tri-Clamp, Tuchenhausen VARIVENT®, SMS, DIN 11851, DIN 11864, NEUMO BioControl®
- Small dead zone and beam angle (8° with DN40 / $1\frac{1}{2}$ " Lens antenna, 10° with DN25 / 1")
- Extensive choice of hygienic process connections (ideal for cleaning-in-place / sterilization-in-place (CIP-SIP) processes)
- One user interface for all applications
- Empty tank spectrum function eliminates false reflections caused by tank internals
- Diagnosis functions according to NAMUR NE 107
- Conforms to NAMUR Recommendations NE 21, NE 43 and NE 53
- Can measure in fast moving processes (≤ 60 m/min / 196.85 ft/min)

Industries

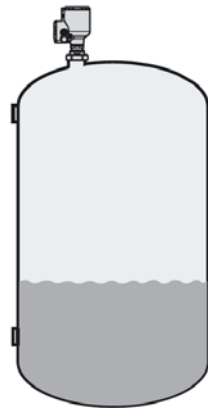
- Pharmaceutical
- Food & beverage

Applications

- High and narrow tanks, small tanks and agitated tanks for the storage or process liquid applications
- Replacement of hygienic radar devices with lower frequencies
- High-accuracy applications where $\pm 2 \text{ mm}$ / $\pm 0.08''$ is required

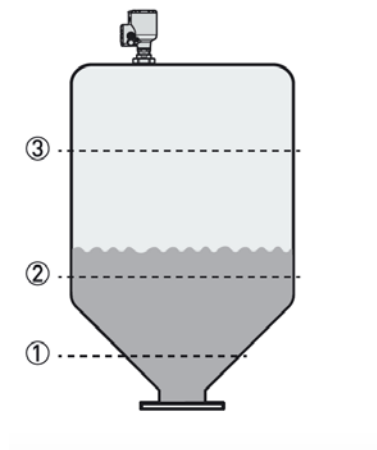
1.2 Applications

1. Level measurement of solids



The level transmitter can measure the level of a wide range of liquid products on a large variety of installations within the stated pressure and temperature range. It is ideal for hygienic, pharmaceutical, and food and beverage applications. Calibration is not required; only a short configuration procedure.

2. Mass (volume) measurement



Standard conversion tables are built-in for common vessel configurations.

Up to 50 volume or mass values can be related to level values to handle even the most complex vessels. For example:

Level ① = 2 m / Volume 1 = e.g. 0.7 m^3

Level ② = 10 m / Volume 2 = e.g. 5 m^3

Level ③ = 20 m / Volume 3 = e.g. 17 m^3

This data permits the device to calculate (by linear interpolation) volume or mass between strapping table entries.

PACTware™ software and a DTM (Device Type Manager) are supplied free of charge with the device. This software permits the user to easily configure the device with a computer.

1.3 Measuring principle

The radar principle used is FMCW (Frequency Modulated Continuous Wave).

The FMCW-radar transmits a high frequency signal whose frequency increases linearly during the measurement phase (called the frequency sweep). The signal is emitted, reflected on the measuring surface and received with a time delay, t . Delay time, $t=2d/c$, where d is the distance to the product surface and c is the speed of light in the gas above the product.

For further signal processing the difference Δf is calculated from the actual transmitted frequency and the received frequency. The difference is directly proportional to the distance. A large frequency difference corresponds to a large distance and vice versa. The frequency difference Δf is transformed via a Fast Fourier Transform (FFT) into a frequency spectrum and then the distance is calculated from the spectrum. The level is calculated from the difference between the tank height and the measured distance.

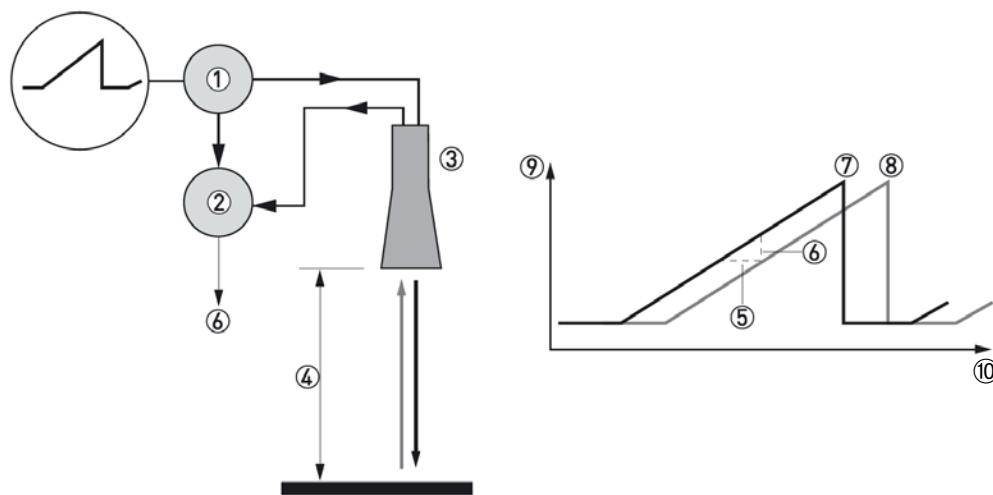


Figure 1-1: Measuring principle of FMCW radar

- | | |
|--|--------------------------------------|
| ① Transmitter | ⑥ Differential frequency, Δf |
| ② Mixer | ⑦ Frequency transmitted |
| ③ Antenna | ⑧ Frequency received |
| ④ Distance to product surface, where change in frequency is proportional to distance | ⑨ Frequency |
| ⑤ Differential time delay, Δt | ⑩ Time |

Measurement modes

"Direct" mode

If the dielectric constant of the liquid is high ($\epsilon_r \geq 1.4$), the level signal is the reflection on the surface of the liquid.

"TBF Auto" mode

If the dielectric constant of the liquid is low (ϵ_r 1.4...1.5, for long-distance measurement), you must use "TBF Auto" mode to measure level correctly. "TBF Auto" is an automatic mode that lets the device make a selection between "Direct" mode and "TBF" mode. If the device finds a large radar reflection above the "tank bottom area" (the bottom 20% of the tank height), the device will use "Direct" mode. If the device finds a large radar reflection in the "tank bottom area", the device uses TBF mode. This mode can be used only in tanks with flat bottoms or in stilling wells with a reference plate at the bottom.

"Full TBF" mode

TBF = Tank Bottom Following. If the dielectric constant of the liquid is very low ($\epsilon_r < 1.4$), you must use "TBF Full" mode to measure level correctly. The device uses the radar reflection on the bottom of the tank (the signal goes through the liquid). This mode can be used only in tanks with flat bottoms or in stilling wells with a reference plate at the bottom.

2.1 Technical data

- The following data is provided for general applications. If you require data that is more relevant to your specific application, please contact us or your local sales office.
- Additional information (certificates, special tools, software,...) and complete product documentation can be downloaded free of charge from the website (drexelbrook.com).

Measuring system

Measuring principle	2-wire loop-powered level transmitter; FMCW radar
Frequency range	W-band (78...82 GHz)
Max. radiated power (EIRP)	< -41.3 dBm according to ETSI EN 307 372 (TLPR) and ETSI EN 302 729 (LPR)
Application range	Level measurement of liquids, pastes and slurries in hygienic applications
Primary measured value	Distance and reflection
Secondary measured value	Level, volume and mass

Design

Construction	The measurement system consists of a measuring sensor (antenna) and a signal converter
Options	Integrated LCD display (-20...+70°C / -4...+158°F); if the ambient temperature is not in these limits, then this condition can stop the display
	Weather protection
Max. measuring range	Lens, DN25 (1"): 25 m / 82 ft
	Lens, DN40 (1½"): 50 m / 164 ft
	Refer also to "Measuring accuracy" on page 16
Min. tank height	.2 m / 8"
Recommended minimum blocking distance	Lens, DN25 (1"): 0.1 m / 4"
	Lens, DN40 (1½") 0.2 m / 8"
Beam angle (antenna)	Lens, DN25 (1"): : 10°
	Lens, DN40 (1½"): 8°

Display and user interface

Display	Backlit LCD display
	128 × 64 pixels in 64-step greyscale with 4-button keypad
Interface languages	English, French, German, Italian, Spanish, Portuguese, Chinese (simplified), Japanese, Russian, Czech, Polish and Turkish

Measuring accuracy

Resolution	1 mm / 0.04"
Repeatability	±1 mm / ±0.04"
Accuracy	±2 mm / ±0.8", when distance ≤ 10 m / 33 ft; ±0.02% of measured distance, when distance > 10 m / 33 ft. For more data, refer to <i>Measuring accuracy on page 16</i> .
Digital temperature drift	Max. ±10 mm / ±0.39" for the full temperature range

Reference conditions acc. to EN 61298-1	
Temperature	+15...+25°C / +59...+77°F
Pressure	1013 mbara ±50 mbar / 14.69 psia ±0.73 psi
Relative air humidity	60% ±15%
Target	Metal plate in an anechoic chamber

Operating conditions

Temperature	
Ambient temperature	-40...+80°C / -40...+176°F Integrated LCD display: -20...+70°C / -5...+140°F; if the ambient temperature is not in these limits, the display switches off. The device continues to operate correctly. Ex: see supplementary operating instructions or approval certificates
Relative humidity	0...99%
Storage temperature	-40...+85°C / -40...+185°F
Process connection temperature (higher temperature on request)	-40...+150°C / -40...+302°F The process connection temperature must agree with the temperature limits of the gasket material. Refer to "Materials" in this table.) Ex: see supplementary operating instructions or approval certificates
Pressure	
Process pressure	DN25 (1") Lens antenna with DN50 VARIVENT® Type N connection -1...10 barg / -14.5...145 psig
	DN25 (1") Lens antenna and DN40 (1½") Lens antenna with all process connections except the DN50 VARIVENT® Type N -1...25 barg / -14.5...363 psig
Other conditions	
Dielectric constant (ϵ_r)	Direct mode: ≥ 1.4 TBF mode: ≥ 1.1
Ingress protection	IEC 60529: IP66 / IP68 (0.1 barg / 1.45 psig)
	NEMA 250: NEMA type 6 - 6P (housing) and type 6P (antenna)
Maximum rate of change	60 m/min / 196 ft/min

Installation conditions

Process connection position	Make sure that there are not any obstructions directly below the process connection for the device. For more data, refer to Installation on page 23.
Dimensions and weights	For dimensions and weights data, refer to <i>Dimensions and weights</i> on page 19.

Materials

Housing	Standard: Polyester-coated aluminium
	Option: Stainless steel (1.4404 / 316L) – non-Ex devices only.
Wetted parts	PEEK – this material complies with FDA regulations
Process connection	Stainless steel (1.4404 / 316L)
Gaskets	BioControl®: EPDM (-20°C...+150°C / -4...+302°F) SMS, Tri-Clamp®, VARIVENT®, DIN 11851, DIN 11864-1: without 1
Cable gland	Standard: none
	Options: Plastic (Non-Ex: black, Ex i-approved: blue); nickel-plated brass; stainless steel; M12 (4-pin connector)
Weather protection (Option)	Stainless steel (1.4404 / 316L)

Process connections

For DN25/1" Lens antenna	Tri-Clamp® 1½" or 2"; DIN 11851 DN40 or DN50; DIN 11864-1 DN40 or DN50; SMS 51; VARIVENT® Type N (DN50); others on request
For DN40/1½" Lens antenna	BioControl® DN50; Tri-Clamp® 2"; others on request

Electrical connections

Power supply	Terminals output – Non-Ex / Ex i: 12...30 VDC; min./max. value for an output of 21.5 mA at the terminals Terminals output – Ex d: 16...36 VDC; min./max. value for an output of 21.5 mA at the terminals
Maximum current	21.5 mA
Current output load	Non-Ex / Ex i: $RL [\Omega] \leq ((U_{ext} - 12 V)/21.5 \text{ mA})$. For more data, refer to <i>Minimum power supply voltage on page 18</i> . Ex d: $RL [\Omega] \leq ((U_{ext} - 16 V)/21.5 \text{ mA})$. For more data, refer to <i>Minimum power supply voltage on page 18</i> .
Cable entry	Standard: M20×1.5; Option: ½ NPT
Cable gland	Standard: none Options: M20×1.5 (cable diameter: 7...12 mm / 0.28...0.47"); others are available on request
Cable entry capacity (terminal)	0.5...3.31 mm ² (AWG 20...12)

Input and output

Current output	
Output signal	Standard: 4...20 mA Options: 3.8...20.5 mA acc. to NAMUR NE 43; 4...20 mA (reversed); 3.8...20.5 mA (reversed) acc. to NAMUR NE 43
Output type	Passive
Resolution	±5 µA
Temperature drift	Typically 50 ppm/K
Error signal	High: 21.5 mA; Low: 3.5 mA acc. to NAMUR NE 43
HART®	
Description	Digital signal transmitted with the current output signal (HART® protocol) 1
Version	7.4
Load	≥ 250 Ω
Digital temperature drift	Max. ±15 mm / 0.6" for the full temperature range
Multi-drop operation	Yes. Current output = 4 mA. Enter Program mode to change the polling address (1...63).

Approvals and certification

CE	The device meets the essential requirements of the EU Directives. The manufacturer certifies successful testing of the product by applying the CE marking.
	For more data about the EU Directives and European Standards related to this device, refer to the EU Declaration of Conformity. This documentation can be downloaded free of charge from the website.
Conformity to sanitary regulations	Regulation (EC) No 1935/2004, Commission Regulation (EC) No 2023/2006, Commission Regulation (EU) No 10/2011
	FDA 21 CFR 177.2600 and and CFR 177.2415
Vibration resistance	EN 60068-2-6 and EN 60721-3-4 (1...9 Hz: 3 mm / 10...200 Hz: 1g, 10g shock ½ sinus: 11 ms)
Explosion protection	
ATEX (EU Type Approval)	II 1/2 G Ex ia IIC T6...T3 Ga/Gb;
	II 1/2 D Ex ia IIIC T85°C...T*°C Da/Db;
	II 1/2 G Ex db ia IIC T6...T3 Ga/Gb;
	II 1/2 D Ex ia tb IIIC T85°C...T*°C Da/Db
ATEX (Type Approval)	II 3 G Ex nA IIC T6...T3 Gc;
	II 3 G Ex ic IIC T6...T3 Gc;
	II 3 D Ex ic IIIC T85°C...T150°C Dc
IECEx	Ex ia IIC T6...T3 Ga/Gb;
	Ex ia IIIC T85°C...T150°C Da/Db;
	Ex db ia IIC T6...T3 Ga/Gb;
	Ex ia tb IIIC T85°C...T150°C Da/Db;
	Ex ic IIC T6...T3 Gc;
	Ex ic IIIC T85°C...T150°C Gc
cQPSus	Division ratings
	XP-IS, Class I, Div 1, GPS ABCD, T6...T3
	DIP, Class II, III, Div 1, GPS EFG, T85°C...T150°C
	IS, Class I, Div 1, GPS ABCD, T6...T3;
	IS, Class II, III, Div 1, GPS EFG, T85°C...T150°C;
	NI, Class I, Div 2, GPS ABCD, T6...T3
	NI, Class II, III, Div 2, GPS EFG, T85°C...T150°C
	Zone ratings
	Class I, Zone 1, AEx db ia [ia Ga] IIC T6...T3 Gb (US) – antenna suitable for Zone 0
	Ex db ia [Ex ia Ga] IIC T6...T3 Gb (Canada) – antenna suitable for Zone 0
	Class I, Zone 0, AEx ia IIC T6...T3 Ga (US);
	Ex ia IIC T6...T3 Ga (Canada);
	Class I, Zone 2, AEx nA IIC T6...T3 Gc (US);
	Ex nA IIC T6...T3 Gc (Canada);
	Zone 20, AEx ia IIIC T85°C...T*°C Da (US);
	Ex ia IIIC T85°C...T*°C Da (Canada); ②
	Zone 21, AEx ia tb [ia Da] IIIC T85°C...T*°C Db (US) – antenna suitable for zone 20
	Ex ia tb [Ex ia Da] IIIC T85°C...T*°C Db (Canada) – antenna suitable for zone 20

Hygienic	
3-A®	For VARIVENT® Type N and Tri-Clamp®.
EHEDG	For VARIVENT® Type N and Tri-Clamp® when fitted with an alternative gasket (which agrees with EHEDG Position paper "Easy cleanable pipe couplings and process connections" Version 3, December 2015).
Other standards and approvals	
Electromagnetic compatibility	EU: Electromagnetic Compatibility directive (EMC)
Radio approvals	EU: Radio Equipment directive (RED)
	FCC Rules: Part 15
	Industry Canada: RSS-211
Electrical safety	EU: Complies with the safety part of the Low Voltage directive (LVD)
	USA and Canada: Complies with NEC and CEC requirements for installation in ordinary locations
NAMUR	NAMUR NE 21 Electromagnetic Compatibility (EMC) of Industrial Process and Laboratory Control Equipment
	NAMUR NE 43 Standardization of the Signal Level for the Failure Information of Digital Transmitters
	NAMUR NE 53 Software and Hardware of Field Devices and Signal Processing Devices with Digital Electronics
	NAMUR NE 107 Self-Monitoring and Diagnosis of Field Devices
CRN	This certification is applicable for all Canadian provinces and territories. For more data, refer to the website.
Construction code	Option: ASME B31.3

① Tri-Clamp® is a registered trademark of Ladish Co., Inc. BioControl® is a registered trademark of Neumo-Ehrenberg-Group. VARIVENT® is a registered trademark of GEA Tuchenhausen GmbH.

② HART® is a registered trademark of the HART Communication Foundation

2.2 Measuring accuracy

Use these graphs to find the measuring accuracy for a given distance from the transmitter.

DN25 (1") Lens antenna

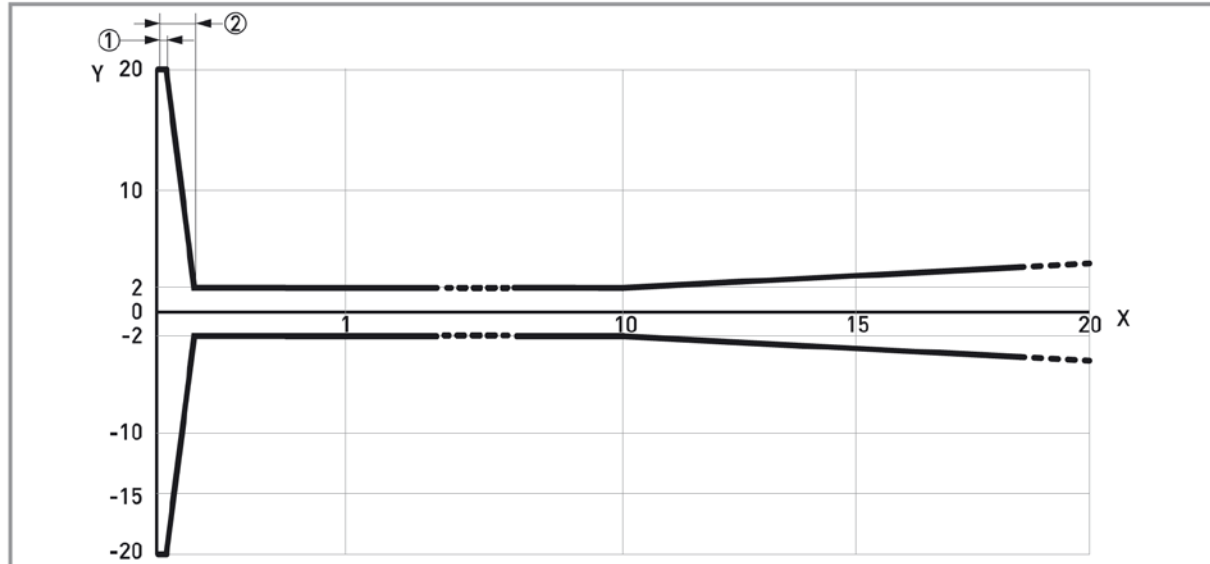


Figure 2-1: DN25 (1") Lens antenna: measuring accuracy (graph of measuring accuracy in mm against measuring distance in m)

X: Measuring distance from the thread stop or flange facing of the process connection [m]

Y: Measuring accuracy [+yy mm / -yy mm]

① 100 mm

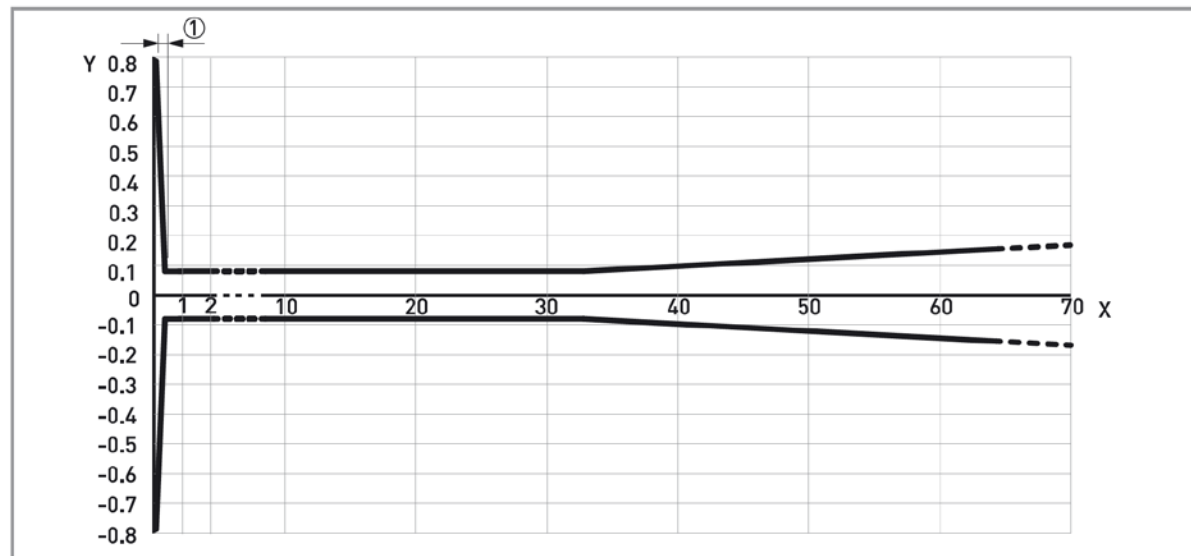


Figure 2-2: DN25 (1") Lens antenna: measuring accuracy (graph of measuring accuracy in inches against measuring distance in ft)

X: Measuring distance from the thread stop or flange facing of the process connection [ft]

Y: Measuring accuracy [+yy inches / -yy inches]

① 3.94"

To calculate the accuracy at a given distance from the antenna, refer to Technical data on page 11 (measuring accuracy).

DN40 (1½") Lens antenna

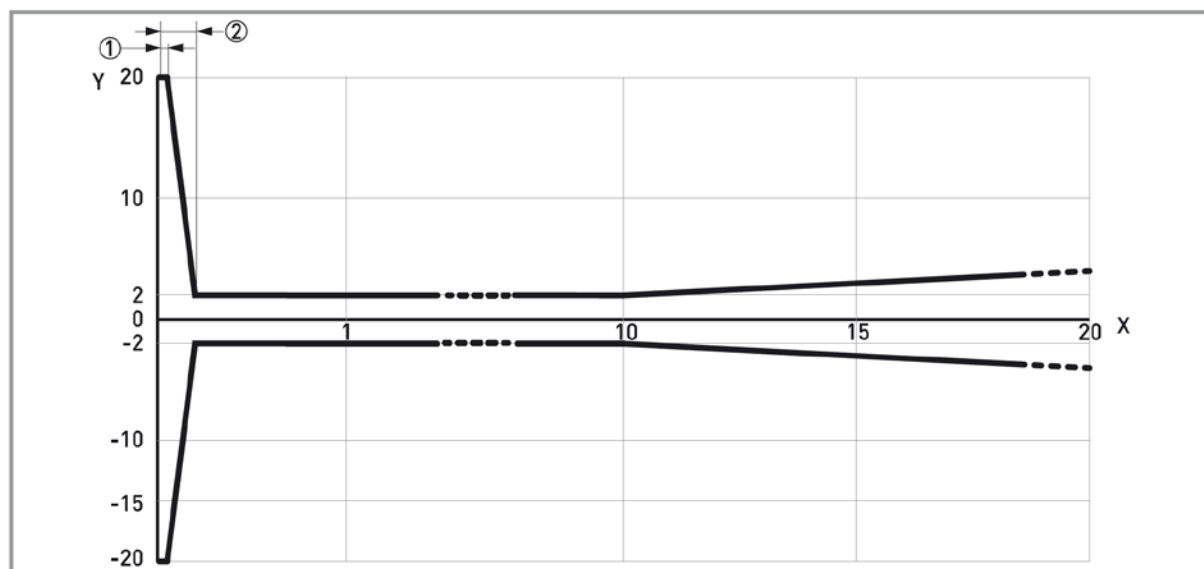


Figure 2-3: DN40 (1½") Lens antenna: measuring accuracy (graph of measuring accuracy in mm against measuring distance in m)

X: Measuring distance from the thread stop or flange facing of the process connection [m]

Y: Measuring accuracy [+yy mm / -yy mm]

① 50 mm

② 200 mm

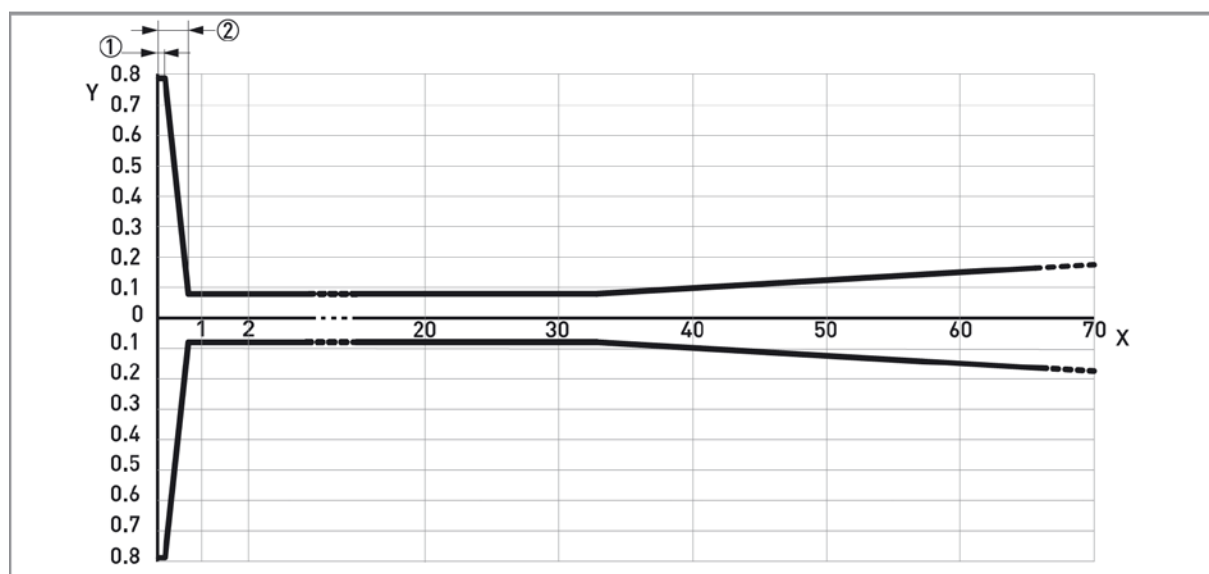


Figure 2-4: DN40 (1½") Lens antenna: measuring accuracy (graph of measuring accuracy in inches against measuring distance in ft)

X: Measuring distance from the thread stop or flange facing of the process connection [ft]

Y: Measuring accuracy [+yy inches / -yy inches]

① 1.97"

② 7.87"

To calculate the accuracy at a given distance from the antenna, refer to Technical data on page 11 (measuring accuracy).

2.3 Minimum power supply voltage

Use these graphs to find the minimum power supply voltage for a given current output load.

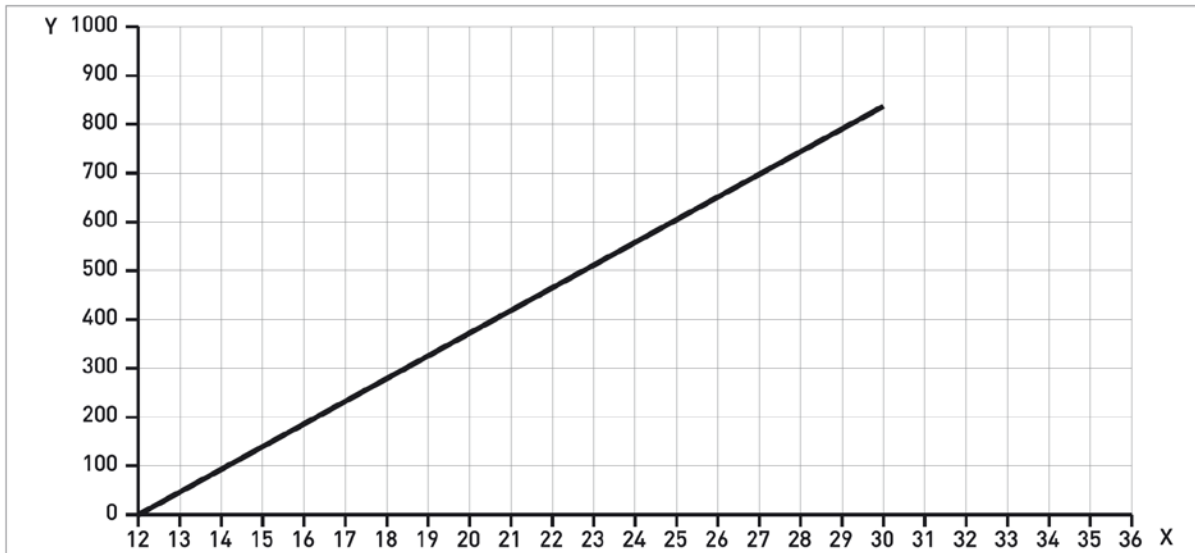


Figure 2-5: Minimum power supply voltage for an output of 21.5 mA at the terminal (Non-Ex and Hazardous Location approval (Ex i / IS))

X: Power supply U [VDC]

Y: Current output load R_L [Ω]

Hazardous Location (Ex d / XP/NI) approved devices

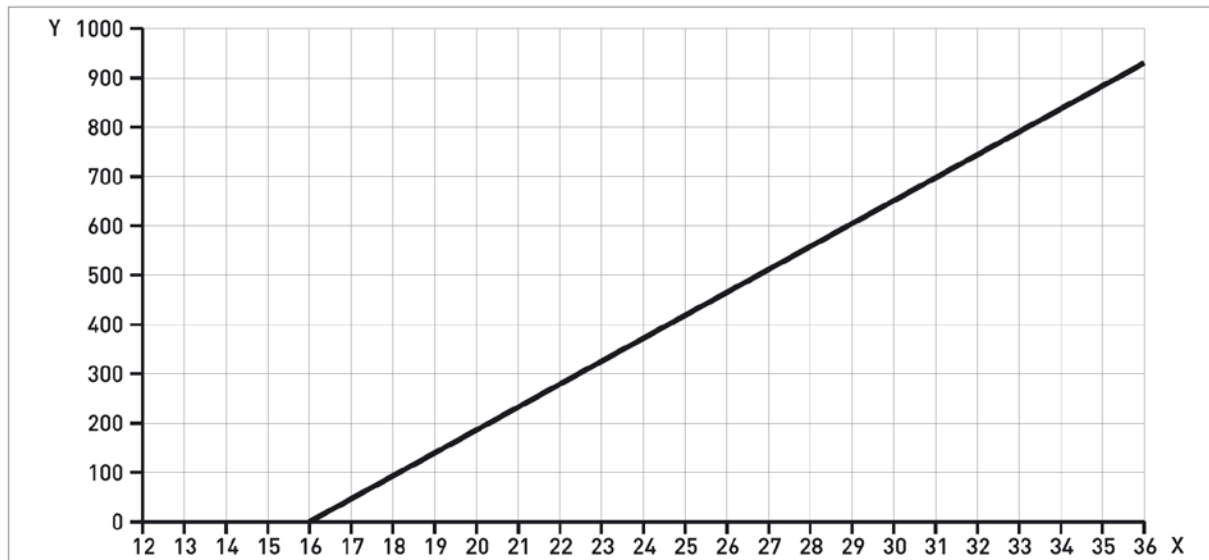


Figure 2-6: Minimum power supply voltage for an output of 21.5 mA at the terminal (Hazardous Location approval (Ex d / XP/NI))

X: Power supply U [VDC]

Y: Current output load R_L [Ω]

2.4 Dimensions and weights

DN25 / 1" Lens antenna versions

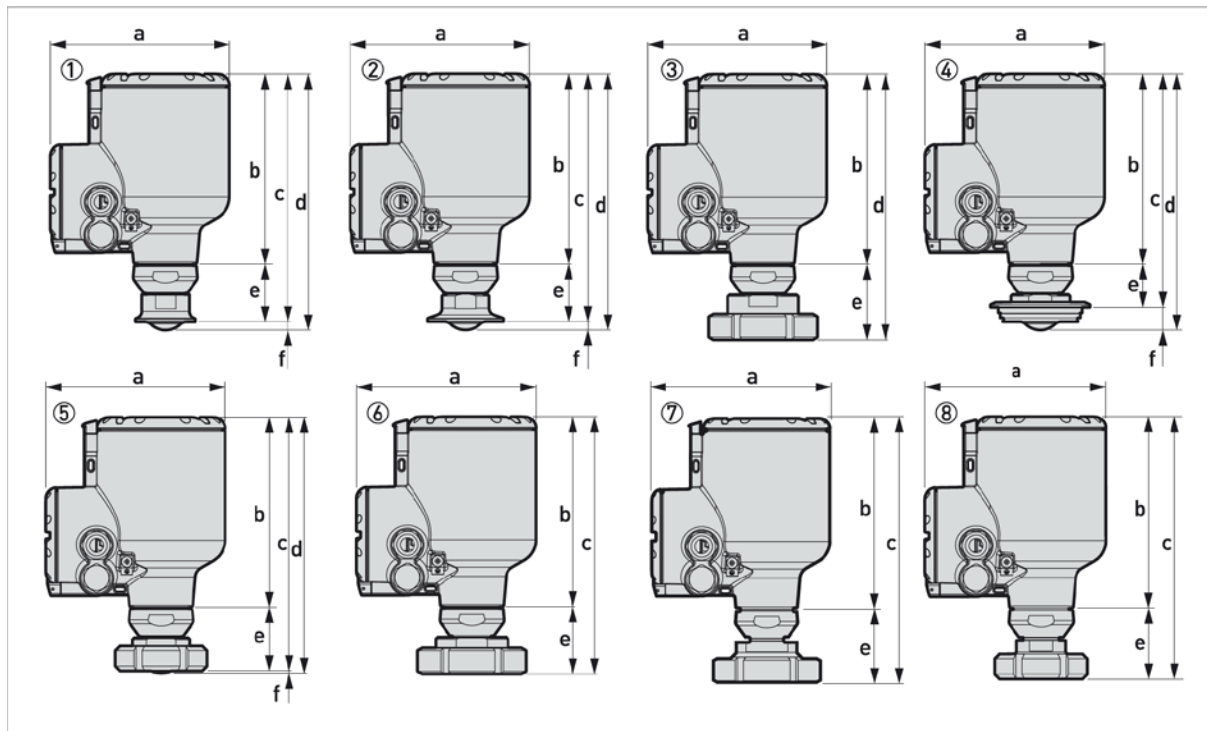


Figure 2-7: DN25 / 1" Lens antenna versions

- ① DN25 / 1" Lens antenna with 1½" Tri-Clamp® connection
- ② DN25 / 1" Lens antenna with 2" Tri-Clamp® connection
- ③ DN25 / 1" Lens antenna with SMS 1145 (51) connection
- ④ DN25 / 1" Lens antenna with VARIVENT® connection
- ⑤ DN25 / 1" Lens antenna with DN40 DIN 11851 connection
- ⑥ DN25 / 1" Lens antenna with DN50 DIN 11851 connection
- ⑦ DN25 / 1" Lens antenna with DN50 DIN 11864-1 connection
- ⑧ DN25 / 1" Lens antenna with DN40 DIN 11864-1 connection

- Cable glands are delivered on demand with non-Ex, Ex i- and Ex d-approved devices.
- The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47".
- Cable glands for cQPSus-approved devices must be supplied by the customer.
- A weather protection cover is available as an accessory with all devices.

DN25 / 1" Lens antenna: Dimensions in mm

Type of process connection	Dimensions [mm]					
	a	b	c	d	e	f
1½" Tri-Clamp®	151	160	209	216	48.7	7
2" Tri-Clamp®	151	160	209	216	48.7	11
SMS 1145	151	160	224	—	63.4	—
VARIVENT®	151	160	209	216	48.6	7
DN40 DIN 11851	151	160	214	216	53.6	2.1
DN50 DIN 11851	151	160	217	—	56.7	—
DN50 DIN 11864-1	151	160	222.8	—	62.5	—
DN40 DIN 11864-1	151	160	219.8	—	59.4	—

① If the process temperature is more than +150°C, add 112 mm to this value

DN25 / 1" Lens antenna: Dimensions in inches

Type of process connection	Dimensions [mm]					
	a	b	c	d	e	f
1½" Tri-Clamp®	5.94	6.30	8.23	8.50	1.92	0.28
2" Tri-Clamp®	5.94	6.30	8.23	8.50	1.92	0.43
SMS 1145	5.94	6.30	8.82	—	2.50	—
VARIVENT®	5.94	6.30	8.23	8.50	1.91	0.28
DN40 DIN 11851	5.94	6.30	8.43	8.50	2.11	0.08
DN50 DIN 11851	5.94	6.30	8.54	—	2.23	—
DN50 DIN 11864-1	5.94	6.30	8.77	—	2.46	—
DN40 DIN 11864-1	5.94	6.30	8.65	—	2.344	—

DN40 / 1½" Lens antenna versions

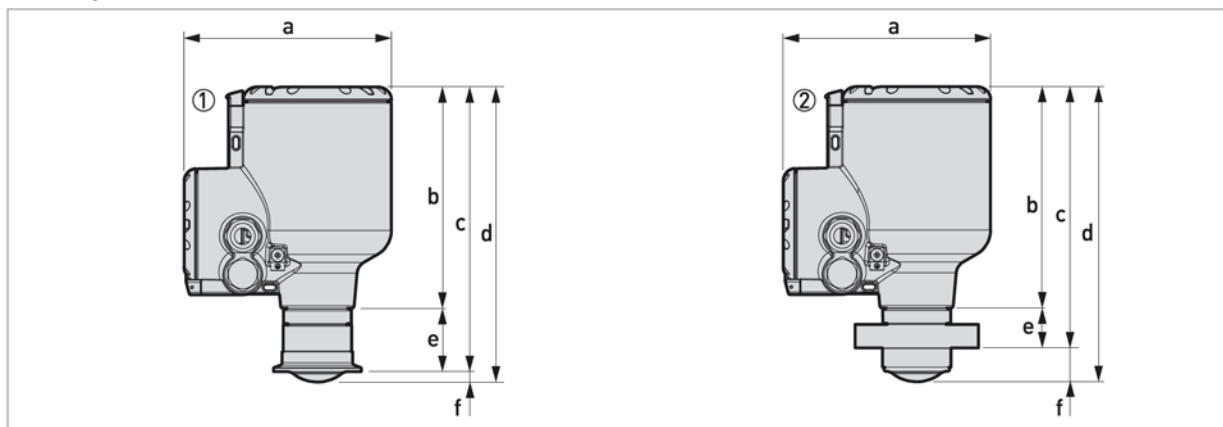


Figure 2-8: DN40 / 1½" Lens antenna versions

① DN40 / 1½" Lens antenna with 2" Tri-Clamp® connection

② DN40 / 1½" Lens antenna with DN50 NEUMO BioControl® connection

- Cable glands are delivered on demand with non-Ex, Ex i- and Ex d-approved devices.
- The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47".
- Cable glands for cQPSus-approved devices must be supplied by the customer.
- A weather protection cover is available as an accessory with all devices.

DN40 / 1½" Lens antenna: Dimensions in mm

Type of process connection	Dimensions [mm]					
	a	b	c	d	e	f
2" Tri-Clamp®	151	160	209	216	48.7	11
DN50 NEUMO BioControl®	151	160	289.3	213.8	28.9	24.6

DN40 / 1½" Lens antenna: Dimensions in inches

Type of process connection	Dimensions [mm]					
	a	b	c	d	e	f
2" Tri-Clamp®	5.94	6.30	8.23	8.50	1.92	0.43
DN50 NEUMO BioControl®	5.94	6.30	7.45	8.41	1.14	0.97

Weather protection option

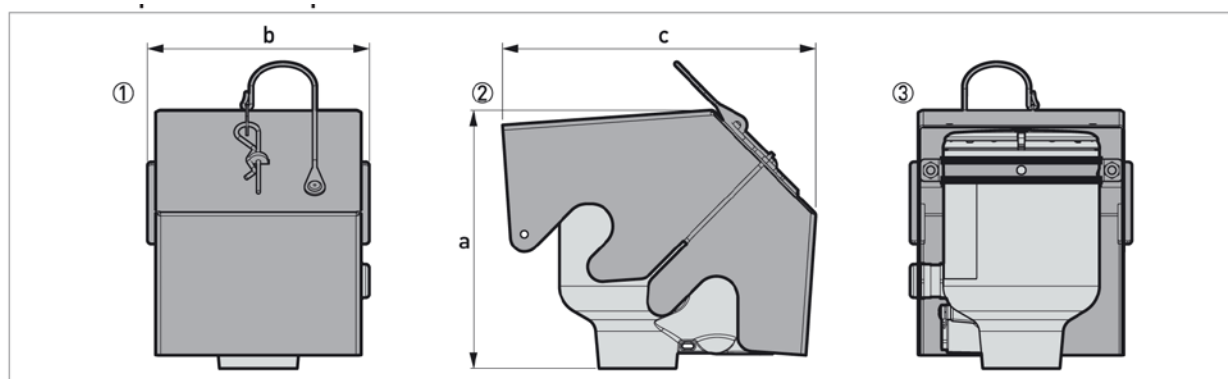


Figure 2-9: Weather protection option

① Front view (with weather protection closed)

② Left side (with weather protection closed)

③ Rear view (with weather protection closed)

Weather protection: Dimensions and weights

	Dimensions						Weights [kg]	
	a		b		c		[kg]	[lb]
	[mm]	[inch]	[mm]	[inch]	[mm]	[inch]		
Weather protection	177	6.97	153	6.02	216	8.50	1.3	2.9

Converter weight

Type of housing	Weights	
	[kg]	[lb]
Compact aluminium housing	2.1	4.6
Compact stainless steel housing	4.5	9.9

Antenna option weights

Antenna options	Min./Max Weights	
	[kg]	[lb]

Standard options, with converter

DN25 (1') Lens antenna with 1.5" Tri-Clamp® connection	2.8	6.2
DN25 (1') Lens antenna with 2" Tri-Clamp® connection	2.8	6.2
DN25 (1') Lens antenna with DN40 DIN11851 connection	2.9	6.4
DN25 (1') Lens antenna with DN50 DIN11851 connection	3.2	7.1
DN25 (1') Lens antenna with DN51 SMS1145 connection	3.2	7.1
DN25 (1') Lens antenna with DN50 VARIVENT® Type N connection	2.9	6.4
DN25 (1') Lens antenna with DN40 DIN11864-1 connection	2.9	6.4
DN25 (1') Lens antenna with DN50 DIN11864-1 connection	3.2	7.1
DN40 (1½') Lens antenna with DN50 NEUMO BioControl® connection	2.9	6.4
DN40 (1½') Lens antenna with 2" Tri-Clamp® connection	2.4	5.3

3.1 Intended use

Responsibility for the use of the measuring devices with regard to suitability, intended use and corrosion resistance of the used materials against the measured fluid lies solely with the operator.

The manufacturer is not liable for any damage resulting from improper use or use for other than the intended purpose.

This radar level transmitter measures distance, level, mass, volume and reflectivity of liquids, pastes and slurries. It can be installed on tanks for hygienic applications.

3.2 Pre-installation requirements

Obey the precautions that follow to make sure that the device is correctly installed.

- Make sure that there is sufficient space on all sides.
- Protect the signal converter from direct sunlight. If necessary, install the weather protection accessory.
- Do not subject the signal converter to heavy vibrations. The devices are tested for vibration and comply with EN 50178 and IEC 60068-2-6.

3.3 Installation

3.3.1 Pressure and temperature ranges

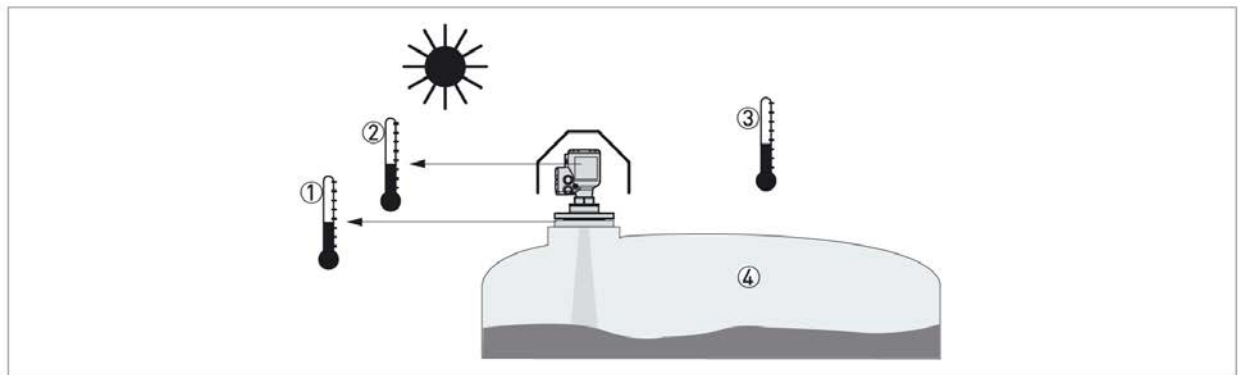


Figure 3-1: Pressure and temperature ranges

① Temperature at the process connection

Non-Ex devices: The temperature range depends on the type of antenna, process connection and the seal material. Refer to the table that follows.

Devices with Hazardous Location approvals: see supplementary instructions

② Ambient temperature for operation of the display

-20...+70°C / -4...+158°F

If the ambient temperature is not between these limits, then it is possible that the display screen will not operate temporarily. The device continues to measure level and send an output signal.

③ Ambient temperature

Non-Ex devices: -40...+80°C / -40...+176°F

Devices with Hazardous Location approvals: see supplementary instructions

④ Process pressure

Depends on the type of antenna and process connection. Refer to the table that follows.

The process connection temperature range must agree with the temperature limits of the gasket material.

The operating pressure range is subject to the process connection used and the flange temperature.

Maximum process connection temperature and operating pressure

Antenna type	Options	Maximum process connection temperature		Maximum operating pressure	
		[°C]	[°F]	[barg]	[psig]
Lens DN25, PEEK	DN50 VARIVENT® Type N adaptor	+150	+302	10	145
Lens DN25, PEEK	DN50 DIN 11851 adaptor; SMS 51	+150	+302	25	362
Lens DN25, PEEK	DN40 DIN 11851 adaptor; DIN 11864-1; Tri-Clamp®	+150	+302	40	580
Lens DN40, PEEK	2" Tri-Clamp®; DN50 NEUMO BioControl®	+150	+302	40	580

For more data on pressure ratings, refer to *Guidelines for maximum operating pressure on page 18*.

3.3.2 Recommended mounting position

Follow these recommendations to make sure that the device measures correctly. They have an effect on the performance of the device.

We recommend that you prepare the installation when the tank is empty.

Recommended nozzle position for solids

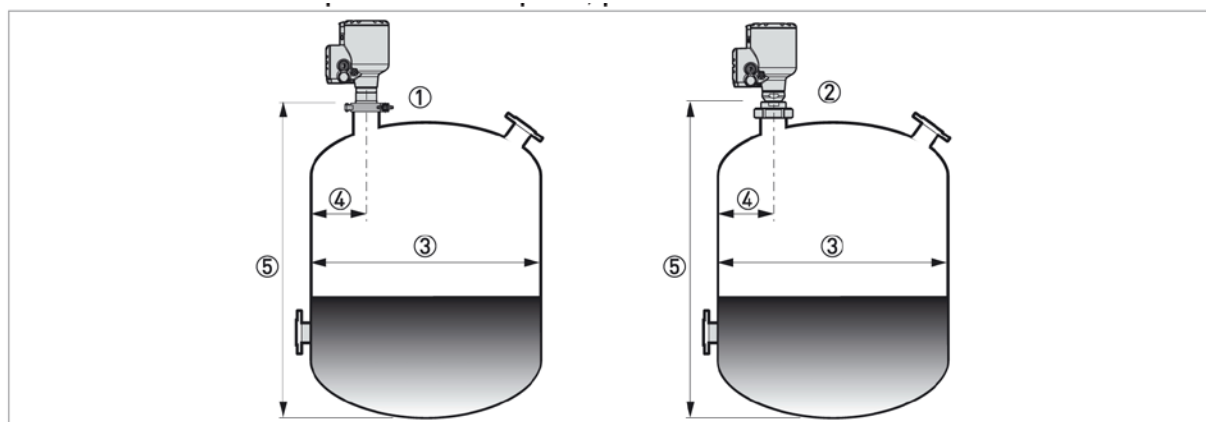


Figure 3-2: Recommended nozzle position for solids

- ① Position of the process fitting from the silo wall, $r/2$ (for the DN40 or DN70 Lens antenna)
- ② Radius of the silo, r
- ③ The minimum measured level for a device without a 2° slanted PP flange option
- ④ The minimum measured level for a device with a 2° slanted PP flange option

If there is a nozzle on the tank before installation, the nozzle must be a minimum of 200 mm / 7.9" from the tank wall. The tank wall must be flat and there must not be obstacles adjacent to the nozzle or on the tank wall.

Number of devices that can be operated in a tank

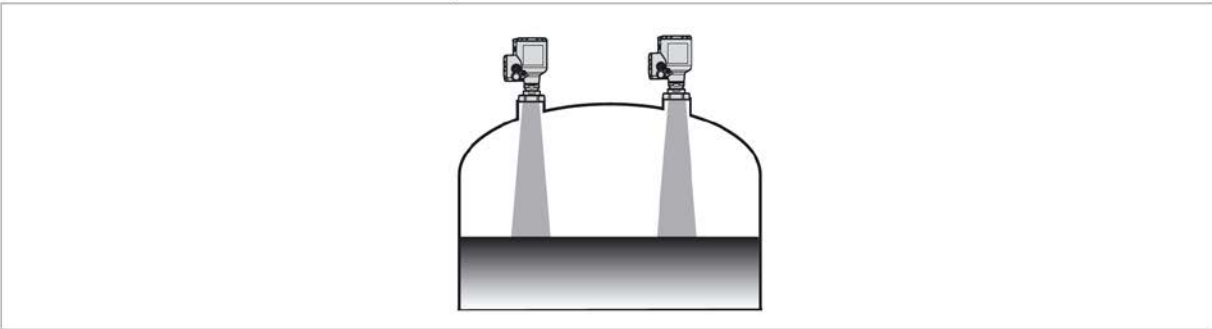


Figure 3-3: There is no maximum limit to the number of devices that can be operated in the same tank

There is no maximum limit to the number of devices that can be operated in the same tank. They can be installed adjacent to other radar level transmitters.

3.3.3 Mounting restrictions

LPR and TLPR devices

LPR (Level Probing Radar) devices measure level in the open air or in a closed space (a metallic tank etc.). **TLPR (Tank Level Probing Radar)** devices measure level in a closed space only. You can use LPR devices for TLPR applications. For more data, refer to Order code on page 34, antenna options.

Causes of interference signals

- Objects in the tank or pit.
- Sharp corners that are perpendicular to the path of the radar beam.
- Sudden changes in tank diameter in the path of the radar beam.

Do not install the device above objects in the tank (agitator etc.) or pit. Objects in the silo or pit can cause interference signals. If there are interference signals, the device will not measure correctly.

If it is not possible to install the device on another part of the silo or pit, do an empty spectrum scan. For more data, refer to the handbook.

Equipment and obstacles: how to prevent measurement of interference signals

Do not put the device immediately above equipment and obstacles in a silo or pit. This can have an effect on the performance of the device.

If possible, do not install a nozzle on the tank centerline.

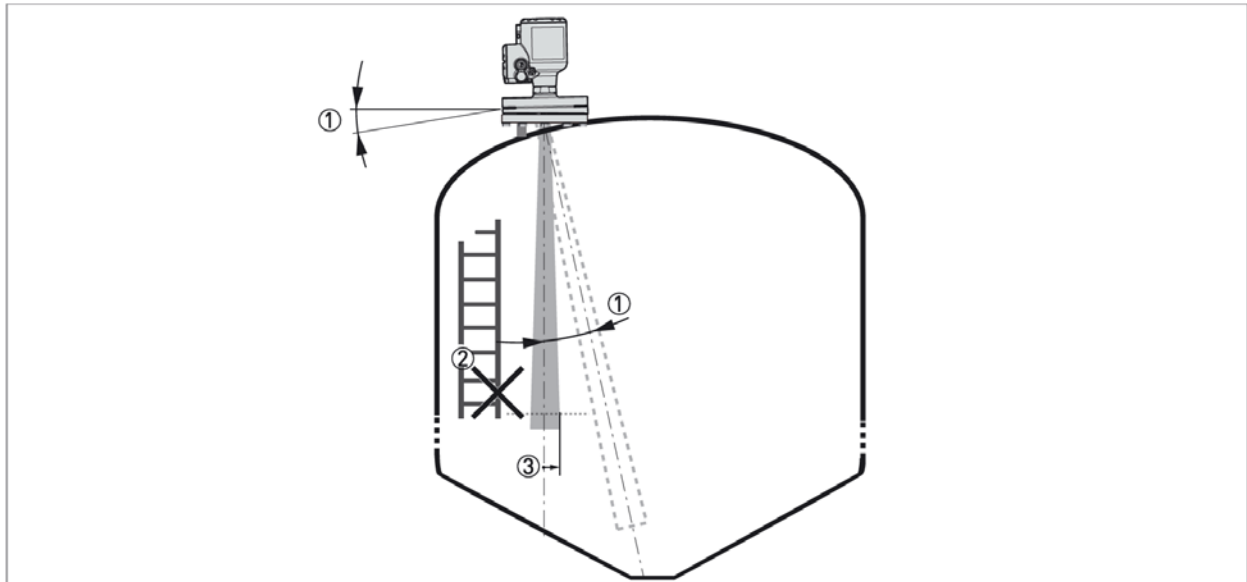


Figure 3-4: Equipment and obstacles: how to prevent measurement of interference signals

- ① Do not tilt the device more than 2°
- ② We recommend that you do an empty spectrum recording if there are too many obstacles in the radar beam (refer to the handbook).
- ③ Beam radius of the antenna: refer to the table below. The beam radius increases by increments of “x” mm for each metre of distance from the antenna.

Beam radius of the antenna

Antenna type	Beam angle	Beam radius, x	
		[mm/m]	[in/ft]
Lens, DN40 (1½')	8°	70	0.8
Lens, DN70 (2¾')	4°	35	0.4

Product inlets

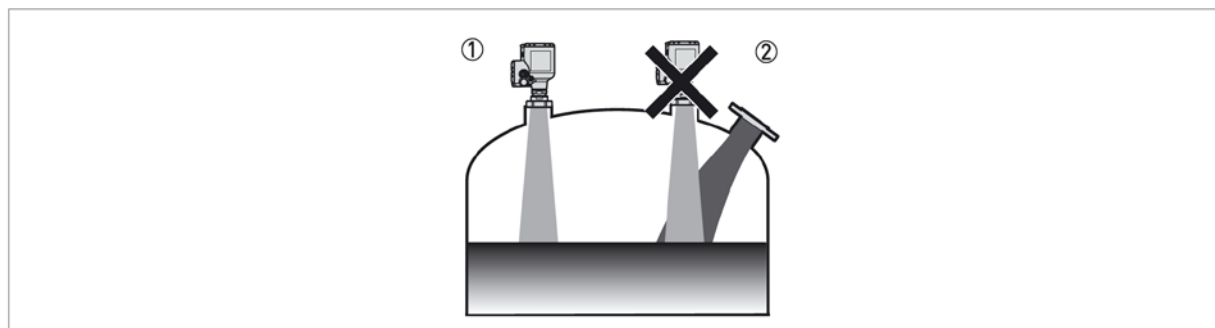


Figure 3-5: Product inlets

- ① The device is in the correct position.
- ② The device is too near to the product inlet.

Do not put the device near to the product inlet. If the product that enters the silo touches the antenna, the device will measure incorrectly. If the product fills the silo directly below the antenna, the device will also measure incorrectly.

For more data about the measuring range of each type of antenna, refer to Measuring accuracy on page 15.

3.3.4 Process connections

Requirements for hygienic connections: General notes

Installation conditions for EHEDG-approved devices

- To prevent contamination of the tank contents by microorganisms, make sure that the bottom of the antenna is flush with the inner surface of the tank.
- The antenna must be accessible for cleaning.
- Process seals must comply with EHEDG guidelines. Refer to the Position Paper of the EHEDG Test Institutes Working Group: "Easy cleanable Pipe couplings and Process connections" on this website: <https://www.ehedg.org/>. Go to Guidelines > Free Documents, find "EHEDG Position Paper" in the list of documents and make a selection from the language options.
- Make sure that you do not damage parts made of PEEK, polished parts and the O-ring. Use standard CIP-SIP process conditions. Make sure that the antenna, gaskets and other process seals are resistant to the tank contents and the product used for the cleaning process.

Installation conditions for 3-A®-approved devices

- To prevent contamination of the tank contents by microorganisms, make sure that the bottom of the antenna is flush with the inner surface of the tank.
- Make sure that the position of the device permits liquid to drain from the antenna.
- The antenna must be accessible for cleaning.
- Process connections must comply with 3-A® Sanitary Standards. Refer to 3-A® Sanitary Standard for Sensors and Sensor Fittings and Connections, Number 74-06.
- Process seals must comply with 3-A® Sanitary Standards. Refer to 3-A® Sanitary Standard for Multiple-Use Rubber and Rubber-Like Materials Used as Product Contact Surfaces in Dairy Equipment, Number 18-03. Refer also to 3-A Sanitary Standards for Sanitary fittings, Number 63-03.
- Make sure that you do not damage parts made of PEEK, polished parts and the O-ring. Use standard CIP-SIP process conditions. Make sure that the antenna, gaskets and other process seals are resistant to the tank contents and the product used for the cleaning process.

Nozzles and sockets

To make the cleaning of the antenna easier, attach the device to a short process connection. The height of the process connection must be equal or less than its diameter.

BioControl® (hygienic) connections: installation procedure

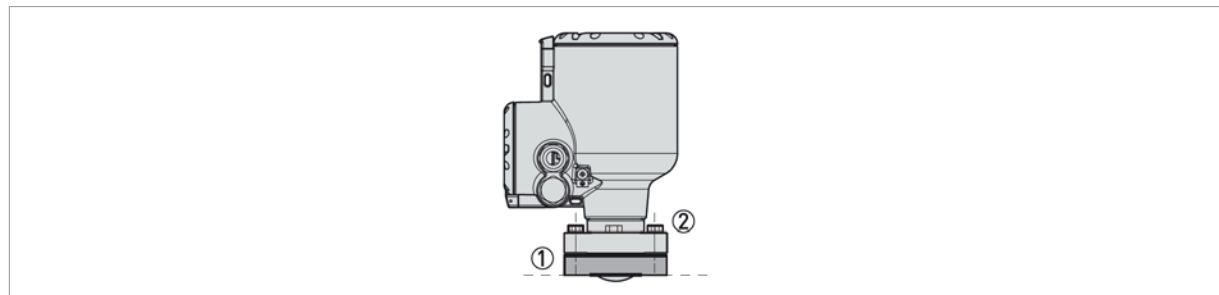


Figure 3-6: BioControl® connection: installation procedure
BioControl® connection on the tank
Flange bolts

Tri-Clamp® (hygienic) connections: installation procedure

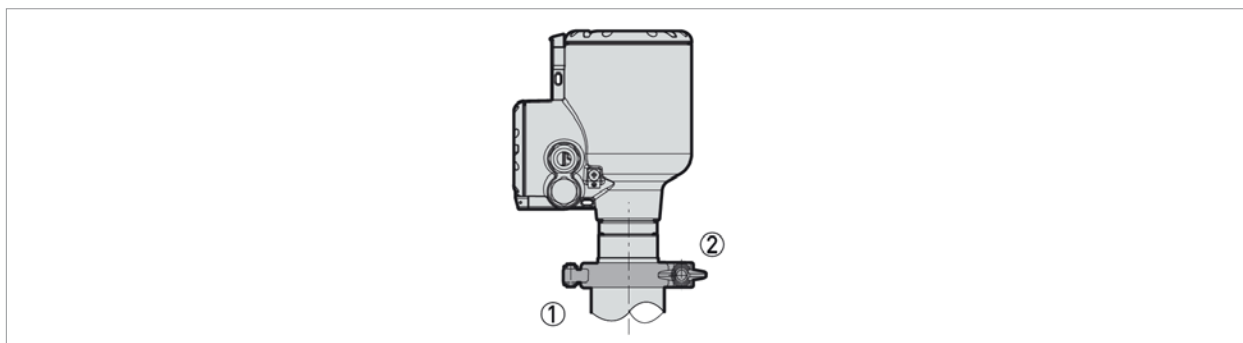


Figure 3-7: Tri-Clamp® connection: installation procedure

- ① Tank socket
- ② Clamp

EHEDG-approval

You can only use EHEDG-approved devices that have a Tri-Clamp® connection with a Combifit Tseal.

DIN 11851 (hygienic) connections: installation procedure

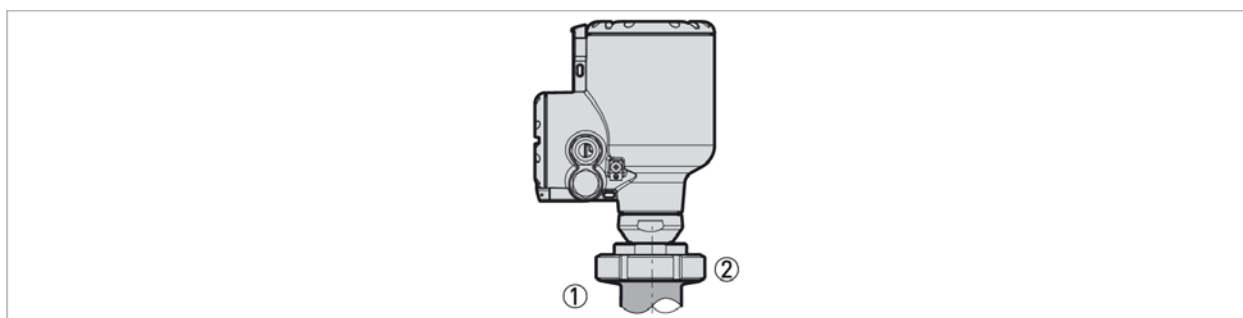


Figure 3-8: DIN 11851 connection: installation procedure

- ① Tank socket
- ② Union nut for DIN 11851 connection

You can only use EHEDG-approved and 3-A®-approved devices that have a DIN 11851 connection with:

- an ASEPTO-STAR, type k-flex upgrade gasket from Kieselmann GmbH, or
- an EPDM or FKM/FPM inner gasket from SKS B.V.

DIN 11864-1 (hygienic) connections: installation procedure

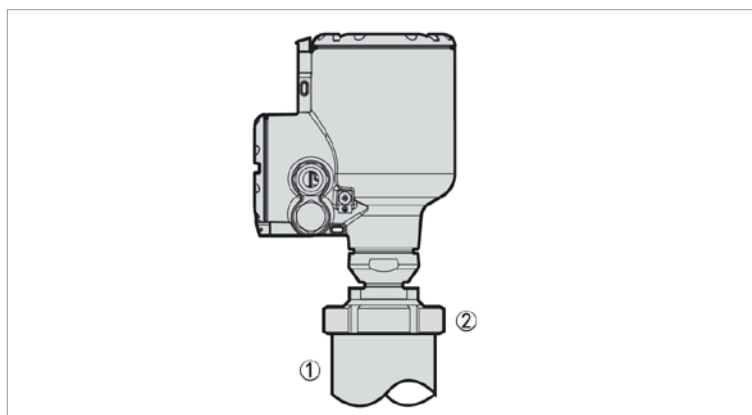


Figure 3-9: DIN 11864-1 connection: installation procedure

- ① Tank socket
- ② Union nut for DIN 11864-1 connection

DIN 11864-1 Form A complies with EHEDG design criteria.

SMS connections: installation procedure

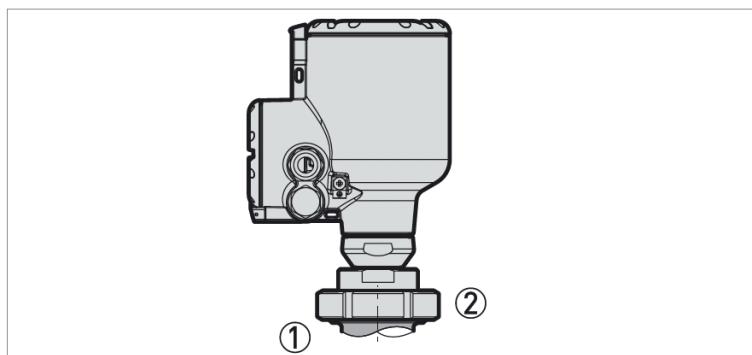


Figure 3-10: SMS connection: installation procedure

- ① Tank socket
- ② Union nut for SMS connection

The SMS connection does not comply with 3-A® and EHEDG sanitary design standards.

VARIVENT® (hygienic) connections: installation procedure

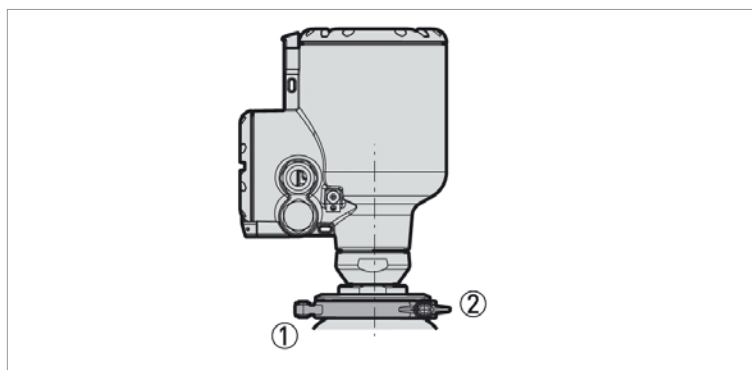


Figure 3-11: VARIVENT® connection: installation procedure

- ① Tank socket (VARIVENT® Access Unit – not supplied)
- ② Clamp

You can only use EHEDG-approved and 3-A-approved devices that have a VARIVENT® connection with an EPDM O-ring.

4.1 Electrical installation: 2-wire, loop-powered

Terminals for electrical installation

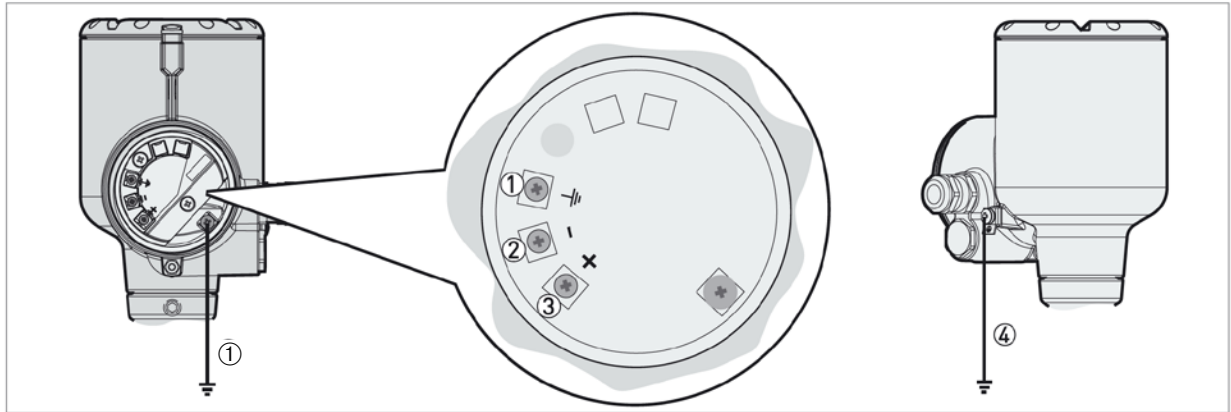


Figure 4-1: Terminals for electrical installation

- ① Grounding terminal in the housing (if the electrical cable is shielded)
- ② Current output -
- ③ Current output +
- ④ Location of the external grounding terminal (at the bottom of the converter)

Electrical power to the output terminal energizes the device. The output terminal is also used for HART® communication.

4.2 Non-Ex devices

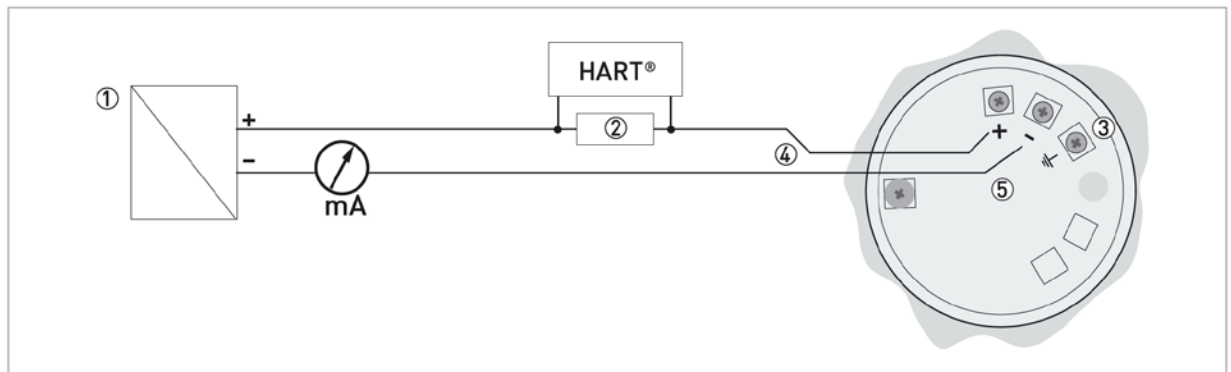


Figure 4-2: Electrical connections for non-Ex devices

- ① Power supply
- ② Resistor for HART® communication (typically 250 ohms)
- ③ Optional connection to the grounding terminal
- ④ Output: 12...30 VDC for an output of 21.5 mA at the terminal
- ⑤ Device

4.3 Devices for hazardous locations

For electrical data for device operation in hazardous locations, refer to the related certificates of compliance and supplementary instructions (ATEX, IECEx etc.). This information can be downloaded free of charge from the website (drexelbrook.com)

4.4 Networks

4.4.1 General information

The device uses the HART® communication protocol. This protocol complies with the HART® Communication Foundation standard. The device can be connected point-to-point. It can also have a polling address of 1 to 63 in a multi-drop network.

The device output is factory-set to communicate point-to-point. To change the communication mode from **point-to-point** to **multi-drop**, refer to “Network configuration” in the handbook.

4.4.2 Point-to-point connection

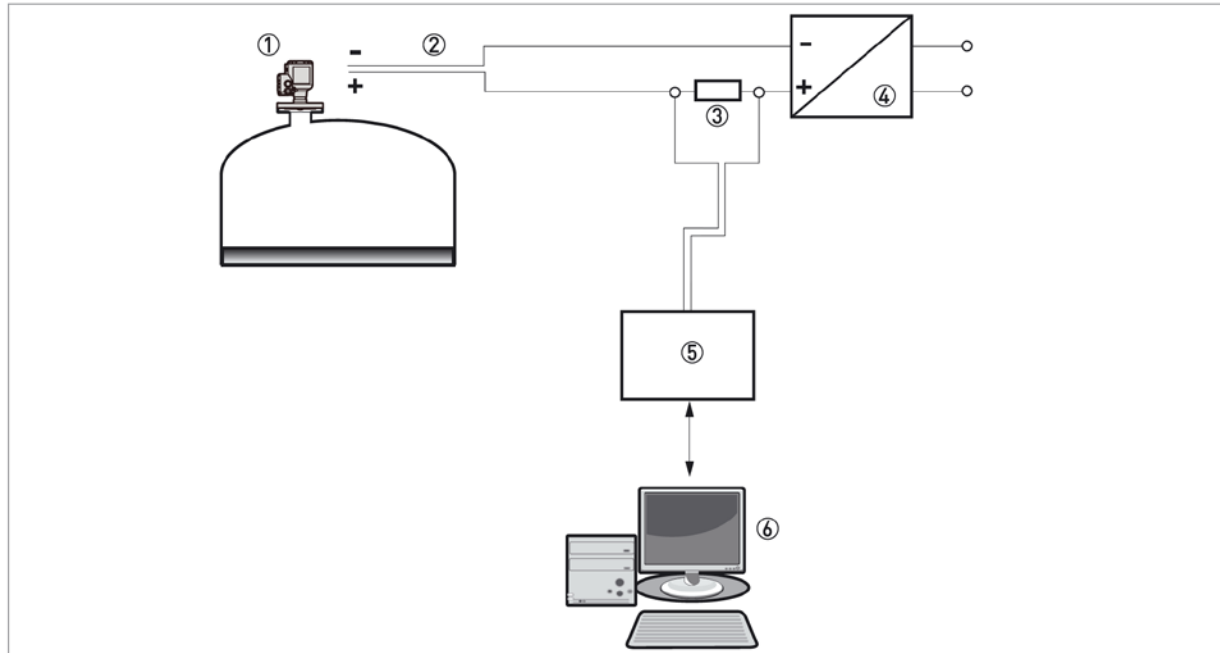


Figure 4-3: Point-to-point connection (non-Ex)

- ① Address of the device (0 for point-to-point connection)
- ② 4...20 mA + HART®
- ③ Resistor for HART® communication (typically 250 ohms)
- ④ Power supply
- ⑤ HART® converter
- ⑥ HART® communication software

4.4.3 Multi-drop networks

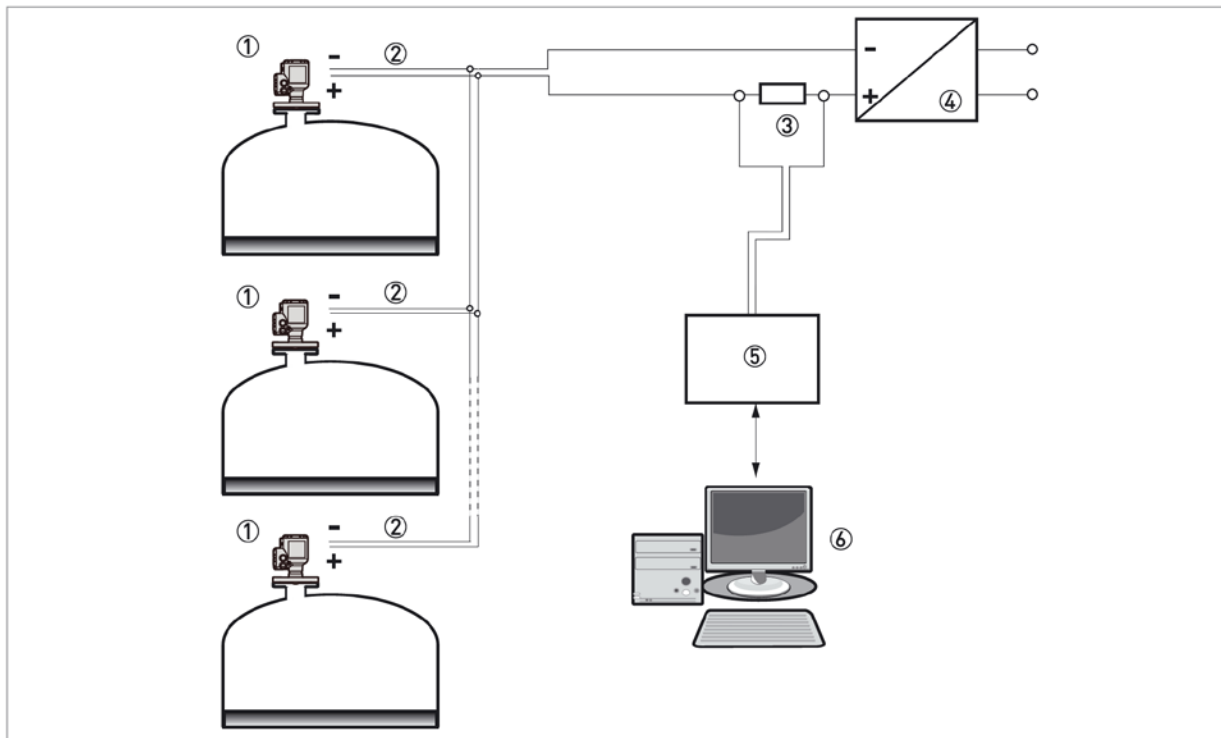


Figure 4-4: Multi-drop network (non-Ex)

- ① Address of the device (each device must have a different address in multidrop networks)
- ② 4 mA + HART®
- ③ Resistor for HART® communication (typically 250 ohms)
- ④ Power supply
- ⑤ HART® converter
- ⑥ HART® communication software

5.1 Order code

Make a selection from each column to get the full order code.

DR3500	4	1	DR3500 80 GHz Radar (FMCW) level transmitter for liquids with hygienic requirements (up to 40 barg (580 psig) and 150°C (302°F))					
			Regional directives					
			1	Europe				
			3	USA				
			4	Canada				
			6	Australia				
			Ex approvals					
			0	Without				
			1	ATEX II 1/2 G Ex ia IIC T6...T3 Ga/Gb + II 1/2 D Ex ia IIIC T85°C...T150°C Da/Db				
			2	ATEX II 1/2 GD Ex db ia IIC T6...T3 Ga/Gb + II 1/2 D Ex ia tb IIIC T85°C...T150°C Da/Db				
			3	ATEX II 3 G Ex ic IIC T6...T3 Gc + II 3 D Ex ic IIIC T85°C...T150°C Dc				
			4	ATEX II 3 G Ex nA T6...T4 Gc				
			A	cQPSus IS CL I/II/III DIV 1 GP A-G + CL I Z0 AEx ia/Ex ia IIC T6...T3 Ga + Z20 AEx ia/Ex ia IIIC T85°C...T150°C Da				
			B	cQPSus XP-IS/DIP CL I DIV 1 GP A-G + CL I Z1 AEx db ia/Ex db ia IIC T6...T3 Gb + Z21 AEx ia tb/Ex ia tb IIIC T85°C...T150°C Db				
			C	cQPSus NI CL I/II/III DIV 2 GP A-G + CL I Z2 AEx nA/Ex nA IIC T6...T3 Gc				
			K	IECEEx Ex ia IIC T6 Ga/Gb + Ex ia IIIC Da/Db				
			L	IECEEx Ex d ia IIC T6...T3 Ga/Gb + Ex ia tb IIIC T85°C...T150°C Da/Db				
			M	IECEEx Ex ic IIC T6...T3 Gc + Ex ic IIIC T85°C...T150°C Dc				
				Industry / Safety				
			A	Food contact (FDA / EC 1935/2004 + EC 2023/2006 and EU 10/2011)				
			B	Food contact (FDA / EC 1935/2004 + EC 2023/2006 and EU 10/2011) + 3-A® FDA				
			C	Food contact (FDA / EC 1935/2004 + EC 2023/2006 and EU 10/2011) + EHEDG				
			Construction					
			0	Without				
			2	ASME B31.3				
			Converter version (Housing material / IP class)					
			2	C / Compact version (aluminium housing – IP66/68 0.1 barg)				
			3	C / Compact version (stainless steel housing – IP66/68 0.1 barg) ①				
DR3500	4	1						Order code (complete this code on the pages that follow)

[illegible]

[illegible]

6.1 Product family

DR5200 (10 GHz) for liquids in storage and process applications



This 10 GHz 2-wire FMCW radar level transmitter measures distance, level, volume, mass and flow rate of liquids and pastes. It is ideal for corrosive products with its PP or PTFE antenna options. The device is able to measure distances up to 30 m / 98.4 ft in process conditions up to +250°C / +482°F and 40 barg / 580 psig.

The device complies with SIL2 requirements for safety-related systems (as per IEC 61508). Output options include HART® and PROFIBUS PA industrial communication protocols.

DR5400 (24 GHz) for liquids in basic process applications



Designed for basic liquid applications, this market entry 24 GHz 2-wire FMCW radar transmitter provides accurate readings even in fast moving processes, in closed tanks or in the open air like rivers or dams. Its proven PP Drop antenna is insensitive to condensation.

The DR5400 can measure in process conditions with temperatures up to +130°C / +266°F and pressures up to 16 barg / 232 psig. The antenna options permit to measure distances up to 100 m / 328 ft. The device can be installed in high nozzles (≤ 1 m / 3.28 ft) when it is fitted with antenna extensions.

DR7400 (24GHz)
for agitated and corrosive liquids



This 24 GHz FMCW radar level transmitter is designed for liquids in harsh environment like tanks with agitators containing corrosives or in non-Ex applications with extremely high process temperatures, like molten salt in solar plants (+700°C / +1292°F). For toxic and dangerous products, the use of a Metaglas® second sealing barrier is recommended.

The PTFE and PEEK Drop antennas have optional flange plate protection for corrosive media. Heating and cooling systems prevent crystallization inside the Metallic Horn antennas. The device measures distances up to 100 m / 328 ft and can be installed in high nozzles (≤ 1 m / 3.28 ft) when fitted with antenna extensions. Standard process conditions up to +200°C / 392°F; 100 barg / 1450 psig (higher on request).

DR7500 (80 GHz)
for liquids in narrow tanks with internal obstructions



The small beam angle and negligible dead zone of this 80 GHz FMCW radar level transmitter makes it the premium choice for liquids in small and narrow tanks with internal obstructions like agitators or heating coils, as well as tanks with long nozzles. It can even measure through tank roofs made of nonconductive material (e.g. plastic, fiberglass or glass). The flush-mounted PEEK Lens antenna (no tank intrusion) is insensitive to deposit.

There is an extensive choice of process connections starting from $\frac{3}{4}$ ". Flanges have an optional PEEK plate protection for corrosive tank contents. The DR7500 operates in process conditions with temperatures up to +150°C / +302°F and pressures up to 40 barg / 580 psig. It measures distances up to 100 m / 328 ft and a 112 mm / 4.4" extension is available for high nozzles.

DR3500 (80 GHz)
for liquids with hygienic requirements



This 80 GHz FMCW radar transmitter for hygienic liquid applications in the pharmaceutical, food and beverage industries is CIP-SIP suitable and offers a large choice of hygienic process connections: Tri-Clamp®, Tuchenhausen VARIVENT®, SMS, DIN 11851, DIN 11864-1 Form A, NEUMO BioControl®.

The small dead zone and beam angle of its flush-mounted Lens antenna enables precise measurement even in small and narrow tanks with agitators. The DR3500 measures up to 50 m / 164 ft in process conditions up to +150°C / +302°F and 25 barg / 363 psig.

DR6400 (24 GHz)
for solids from granulates to rocks



By combining high signal dynamics and FMCW radar technology, this market-entry 24 GHz radar device measures accurately and reliably the level of solids like stone, plastic granulates or coffee beans. No need for expensive antenna aiming kits or purging systems; the proven Drop antenna design minimizes scaling and is not affected by the angle of repose. It operates in process conditions with temperatures up to +130°C / +266°F and pressures up to 16 barg / 232 psig. The antenna options permit the device to measure distances up to 100 m / 328 ft.

DR6500 (80 GHz)
for powders and dusty atmosphere



Accurate continuous level measurement of fine powders has to deal with a series of issues like dust, low-reflective media, build-up and uneven surfaces. The specific algorithms and high signal dynamics of this 80 GHz FMCW radar transmitter are the key to provide reliable and accurate readings despite these difficult conditions. Thanks to the small beam angle of the flush-mounted Lens antenna, this powerful device handles high and narrow silos even in the presence of internal obstructions.

The DR6500 operates in process conditions with temperatures up to +200°C / +392°F and pressures up to 40 barg / 580 psig. It offers an extensive choice of threaded ($\geq 1\frac{1}{2}$ ") and flanged ($\geq \text{DN}50 / 2'$) process connections. The antenna options permit the device to measure distances up to 100 m / 328 ft. A 112 mm / 4.4" extension is available for high nozzles.

7 Notes



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