

DREXELBROOK®

A Leader in Level Measurement

Installation and Operating Instructions

For the

Universal V™ Lite and Universal V™ Pro
Model Transmitters

2-Wire RF Admittance / Capacitance Level
Measurement System with HART Protocol

For Assistance Call 215-674-1234

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LEVEL MEASUREMENT
SOLUTIONS

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UV-LM
Issue #2

Universal V™ Transmitter

with HART® Protocol



DREXELBROOK® / **AMETEK®**
An ISO 9001 Certified Company

**LEVEL MEASUREMENT
SOLUTIONS**

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Table of Contents

Section 1: Introduction.....	7
1.1 System Description	7
1.2 Technology	9
1.3 Models Available	10
1.4 Probe Selection Table	12
1.5 Area Classifications	12
Section 2: Installation.....	13
2.1 Unpacking	13
2.2 Hazardous Location Installations	13
2.3 Mounting the Electronic Unit.....	14
2.4 Wiring the Electronic Unit.....	20
2.5 Wiring the Sensing Element	21
2.6 Spark (Static Electricity) Protection.....	23
2.7 Surge Voltage (Lightning) Protection.....	24
2.8 RFI (Radio Frequency Interference) Filters.....	24
2.9 Electrostatic Filters (Desalter Filter).....	26
Section 3: Configuration and Calibration with Drexelbrook PC Software HRTWin	27
3.1 Installing The USB Modem	27
3.2 Install the Windows Version HRTWin Software.....	28
3.3 Description of Function Keys	29
3.4 Configuration.....	30
3.5 HRTWin Status Messages	34
3.6 Calibration	35
3.7 Set D/A Trim	39
3.8 Configure Meter	40
3.9 Strapping Table	40
3.10 Save/Print Entries.....	42
3.11 Validation.....	43
3.12 Calibration & Configuration via Display/Keypad	46
3.13 Status Messages.....	53
3.14 HART® –Multi-Drop Mode	56
Section 4: Configuration and Calibration with HART® Calibrator	56
4.1 Start-up	56
4.2 Configuration.....	57
4.3 Calibration	59
4.4 D/A Trim	63
4.5 Bench Calibration Information Sheet	65
Section 5: Troubleshooting.....	66
5.1 Identifying a Problem/Symptom.....	67
5.2 Troubleshooting Loop Connection.....	67
5.3 Universal V transmitter does not communicate with HRTWin Software.....	68
5.4 Transmitter Drift Test	69
5.5 Troubleshooting Sensing Element.....	70
5.6 Troubleshooting Coaxial Cable	72
5.7 Static Electricity	73
5.8 Radio Frequency Interference	73
5.9 Factory Assistance.....	74
5.10 Field Service.....	74
5.11 Customer Training	74
5.12 Return Equipment	75
5.13 Universal V Troubleshooting Guide	76

Table of Contents

Section 6: Specifications	77
6.1 Transmitter Specifications.....	77
Section 7: Hazardous Location Supplementary Installation Instructions	78
7.1 General safety information	78
7.2 The Compartment Cover	80
7.3 Specific Conditions of Use.....	81
Section 8: Control Drawings.....	82
8.1 FM US / FMC	82
8.2 ATEX/IECEx.....	102

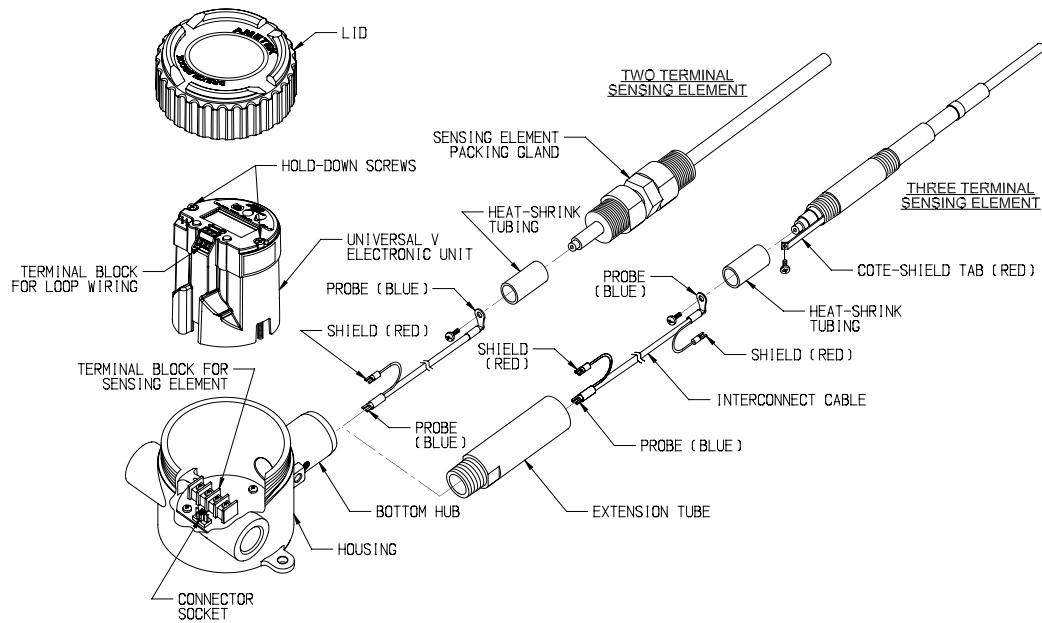
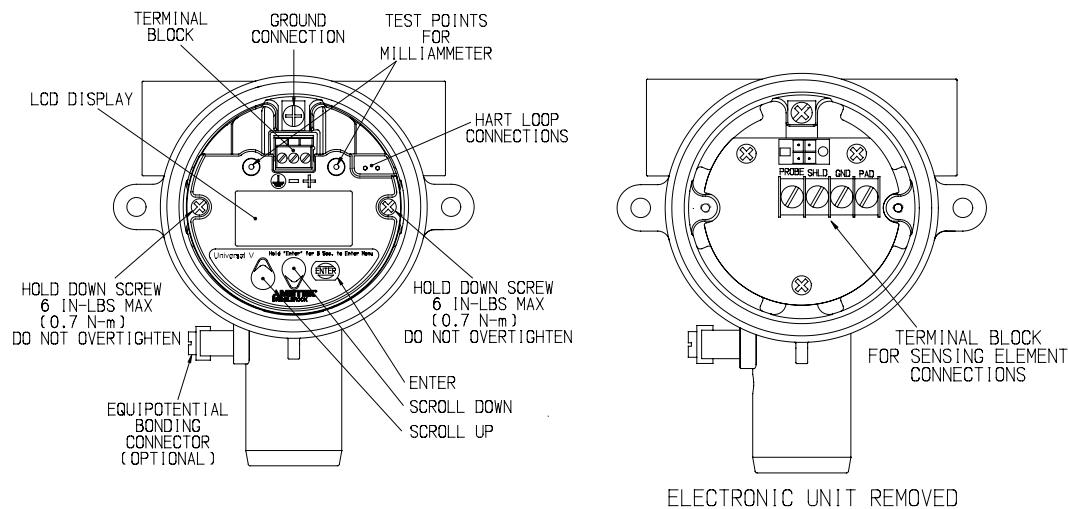
Section 1: Introduction

1.1 System Description

The instructions in this manual are for the AMETEK Drexelbrook Universal V for level measurement in liquids, slurries, interfaces, and granulars.

Each system consists of a Universal V two-wire, 4-20 mA HART® electronic unit and a 700 series sensing element. A 380 series connecting cable is also supplied for connection of the sensing element to remote electronic units.

The Universal V system is an admittance-to-current transducer. A change in level produces a change in admittance which results in a change of current. It is termed a two-wire transmitter because the same two wires that are used to power the unit also indicate the change in level (4-20 mA).



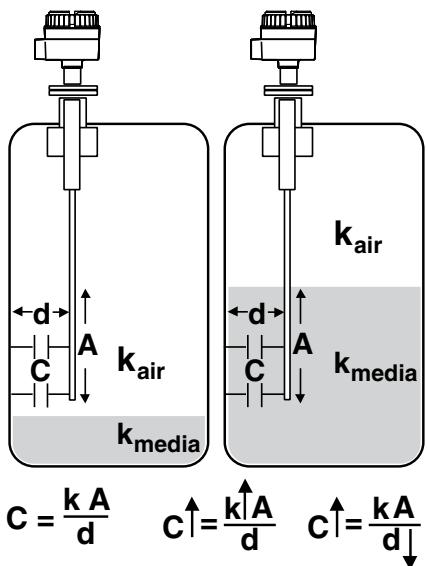
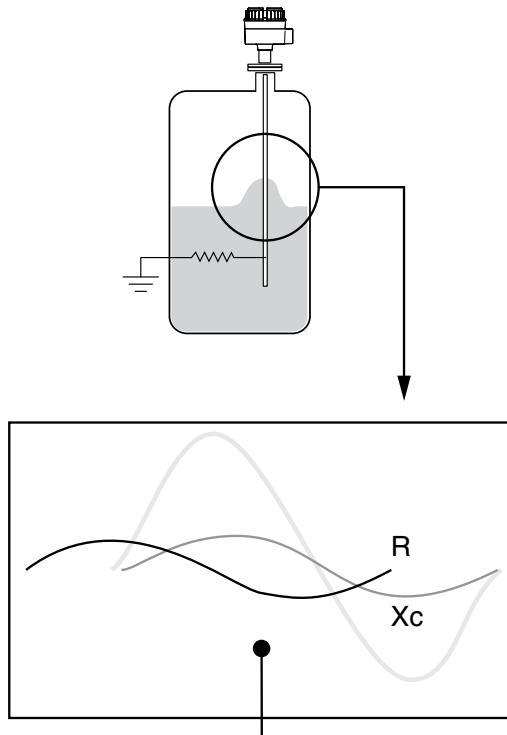


Figure 1-1 Capacitance Sensing Element



Oscillator circuitry through phase shift
cancels small amounts of RF current
flow (both Resistive and Capacitive)
caused by coating

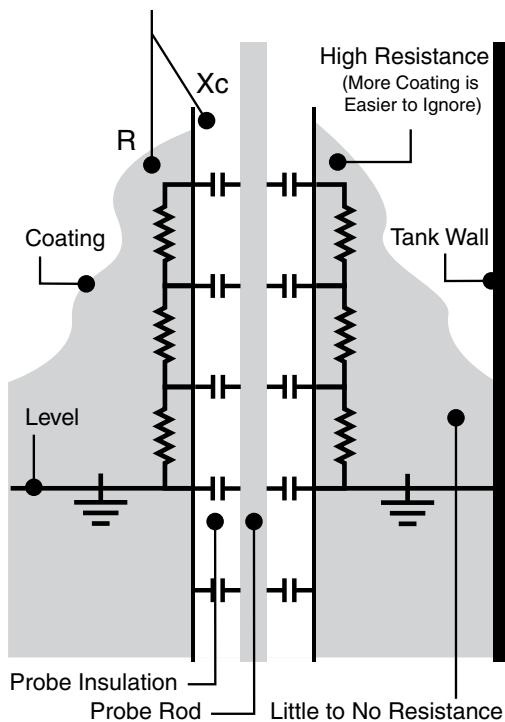


Figure 1-2
RF Admittance Sensing Element
with Cote-Shield

1.2 Technology

Capacitance

In a simple capacitance measurement, the capacitance increases as the process medium covers more of the sensing element. In an insulating medium, this is due to the increase in dielectric constant (k) from air to that of the medium. In a conductive medium, this is due to the decreased distance from ground as the medium provides a conductive path from the ground reference, typically the vessel wall, to the outer surface of the sensing element insulation.

This change in capacitance causes an imbalance in a capacitance bridge which is detected in the circuitry and converted to an output proportional to level.

Radio Frequency (RF) Admittance

RF Admittance is the next generation. Although similar to capacitance it adds a valuable feature, the ability to compensate for conductive coatings. The patented Cote-Shield™ circuitry of the Universal V Pro Model measures resistance and capacitance separately. The level component of the sensing element capacitance has a negligible resistance however, a conductive coating will have a much greater resistance. The design of the circuitry also produces signals for the resistive and capacitive RF currents of a conductive coating to be of identical magnitude but of opposite phase. This allows the Universal V to subtract the effect of the coating and produce an accurate level measurement even in the most difficult applications.

This patented Cote-Shield™ circuitry is designed into the Universal V Pro Model and enables the instrument to ignore the effect of buildup or material coating on the sensing element. The sensing element is mounted in the vessel and provides a change in RF admittance indicating the level of material.

The Cote-Shield™ circuitry prevents the transmission of RF current through the coating on the sensing element. The only path to ground available for the RF current is through the material being measured.

The result is an accurate measurement regardless of the amount of coating on the sensing element. By far the most versatile technology available, it works with all types of materials in a vast array of conditions; from cryogenics to high temperature, and from vacuum to 10,000psi pressure.

Lite Model

The Universal V Lite Model is the entry level RF Capacitance measurement system for use where Cote-Shield™ is not required. Lite models can be used in non-coating and insulating coating applications. Universal V Lite is not recommended for use in conductive **coating** applications. In addition, the Lite model has a 20-7,000 pF range that may limit the measurement span on conductive liquids.

Pro Model

The Universal V Pro model has the most versatility with full capabilities of Cote-Shield and measurement span of 1-45,000 pF. The Pro can handle shorter and longer measurement spans and is compatible with a vast array of applications.

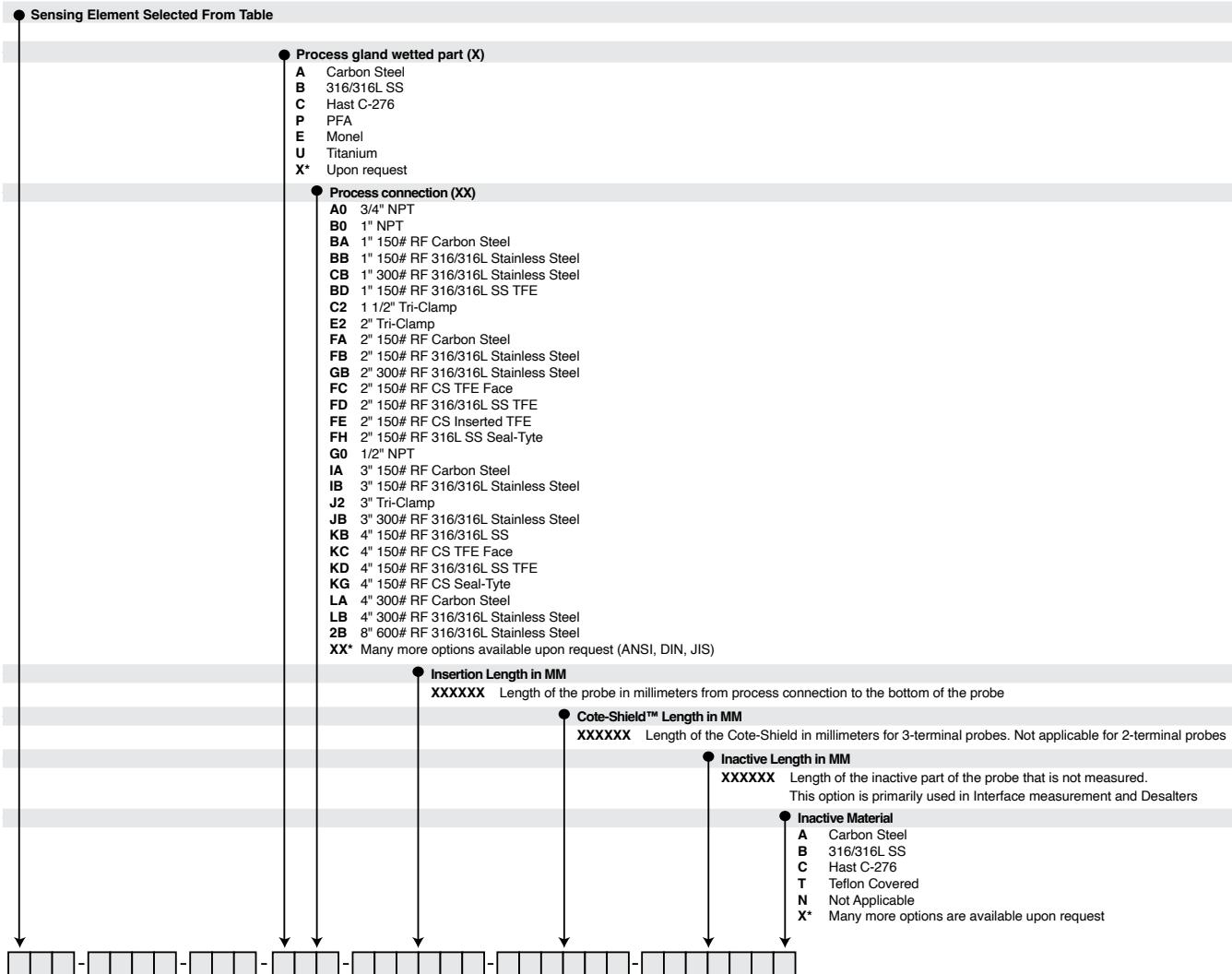
1.3 Models Available

System Electronics and Sensing Element Model



1.3 Models Available

Sensing Element Dimensions and Process Connection



1.4 Probe Selection Table

System Reference Number	Typical Application Type	Sensing Element Model	Standard Material of Construction	OD and Standard Mounting	Temperature Pressure Limits
301	Low Viscosity conductive liquids	700-0001-022	TFE-covered rod	Rod 3/8" OD 3/4" NPT	100°F @ 1000 PSI 300°F @ 500 PSI
303	Low Viscosity insulating liquids	700-0001-026	TFE-covered rod with 316 SS perforated concentric shield	Concentric Shield 1.66" OD 1 1/2" NPT	100°F @ 1000 PSI 300°F @ 500 PSI
311	Low viscosity conducting liquids	700-0002-024	TFE-covered rod	Rod 3/4" OD 3/4" NPT	100°F @ 1000 PSI 450°F @ 500 PSI
312	Interface of liquids containing ketones and esters	700-0002-027	FEP-covered rod	Rod .56" OD 3/4" NPT	100°F @ 1000 PSI 300°F @ 500 PSI
603	Heavy Coating, Highly Conductive liquids	700-0002-037	"PVDF"-covered rod	Rod .54" OD 3/4" NPT	100°F @ 1000 PSI 250°F @ 500 PSI
606	Conducting liquids and interfaces	700-0002-057	"PVDF"-covered rod	Rod .84" OD 1" NPT	100°F @ 1000 PSI 250°F @ 500 PSI
713	Agitated conducting liquids and granulars	700-0005-018	"PVDF"-covered cable	Cable 5/16" OD 3/4" NPT	100°F @ 1000 PSI 250°F @ 500 PSI
716	Heavy-duty for abrasive granulars	700-0005-019	Urethane-covered cable	Cable 3/4" OD 2" NPT	150°F @ 5 PSI
318	Long lengths of conducting liquids	700-005-054	PFA-covered cable	Cable .093" OD 3/4" NPT	100°F @ 1000 PSI 300°F @ 500 PSI
747	Insulating liquids and granulars	700-0205-078	PVDF covered cable	Cable 5/16" OD 1" NPT	250°F @ 5 PSI
101	Insulating liquids	700-1202-001	316 SS PEEK	Bare Rod 3/8" OD 3/4" NPT	450°F @ 200 PSI

1.5 Area Classifications

The standard electronic unit mounted in the durable housing is dual-rated and meets the following conditions:

- Type NEMA 4X Waterproof / Corrosion
- IP 66

See Section 1.4 for detailed specifications of sensing elements that are most often recommended with a Universal V system. Contact the factory or your local representative if additional information is required.

The electronic unit and sensing element are connected by a three-terminal coaxial cable. Drexelbrook cables are available in

- General Purpose
- Triax
- Composite (first 10 feet high temperature)

See Section 6.2 for Specifications

Section 2: Installation

2.1 Unpacking

Carefully remove the contents of the carton and check each item against the packing list before destroying any packing material. If there is any shortage or damage, report it immediately to the factory.

2.2 Hazardous Location Installations

Installation in hazardous areas must comply with the control drawings *See Section 7.4*. Always install to the NEC and/ or local requirements/ codes/ directives as mandated by the authority having jurisdiction. Before using Intrinsic Safety Barriers, read manufacturer's instruction for barrier operation. The electronic unit is rated T4 and may not be used with materials with an auto ignition temperature of less than 135 °C. Substitution of components may impair intrinsic safety. To prevent ignition of flammable or combustible atmospheres, disconnect power before servicing.

2.3 Mounting the Electronic Unit

The Universal V Series system was designed for field mounting, but it should be mounted in a location as free as possible from vibration, corrosive atmospheres, and any possibility of mechanical damage. For convenience at start-up, mount the instrument in a reasonably accessible location. Ambient temperatures should be between -40 and 167 °F (-40 and 75 °C).

The mounting location for the sensing element is often determined by whether there is a suitable location inside a vessel. An external side arm or stilling well can be considered.

The following sensing element mounting and installation instructions should be followed so that the equipment will operate properly and accurately:

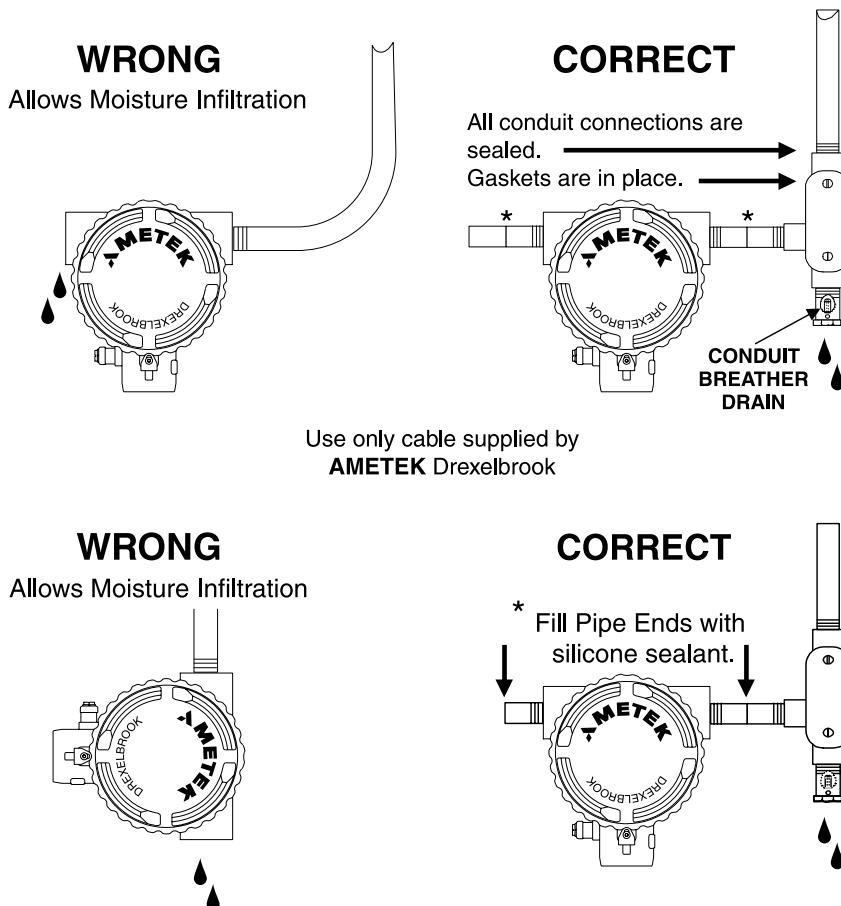


Figure 2-1
Recommended Conduit Installation

2.3 Mounting the Electronic Unit (Continued)

- A. When Installing an insulated sensing element, use caution during installation to avoid damaging the insulation. Puncturing the insulation can render the system inoperable.
- B. Sensing elements should be mounted so they are not in the direct stream of a filling nozzle / chute. If this is not possible, a direct baffle should be installed.
- C. Do not take the sensing element apart or loosen the packing glands. Follow instructions in ***Figure 2-3***.
- D. Avoid installing the sensing element with any of the common mistakes shown in ***Figure 2-4***.
- E. If a stilling well is used, ensure that "vent" holes are large enough to allow free passage of both air and process material. The holes should be 5/8" or larger, 120° apart, and every 2-3 feet along the length of the stilling well.
- F. Sensing elements that are mounted in agitated vessels may require brackets and supports to protect the sensing element from mechanical fatigue and ultimate failure.
See Figure 2-5.
- G. For non-metallic vessels without Drexelbrook self-grounding sensing elements, choose one of the grounding recommendations shown in ***Figure 2-6***.

2.3 Mounting the Electronic Unit (Continued)

Integral System Mounting

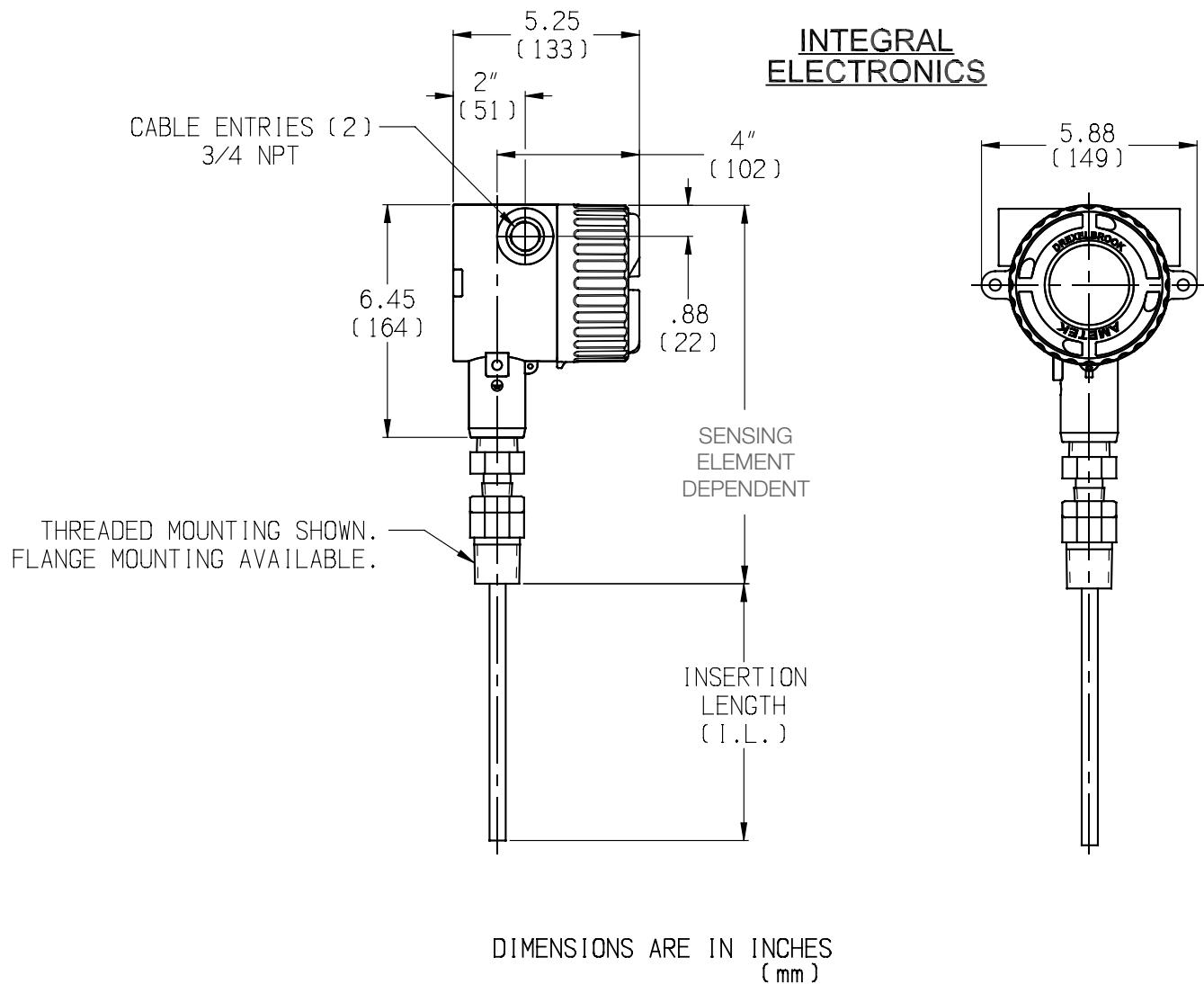


Figure 2-2
Integral Mounting Dimensions

2.3 Mounting the Electronic Unit (Continued)

Remote System Mounting

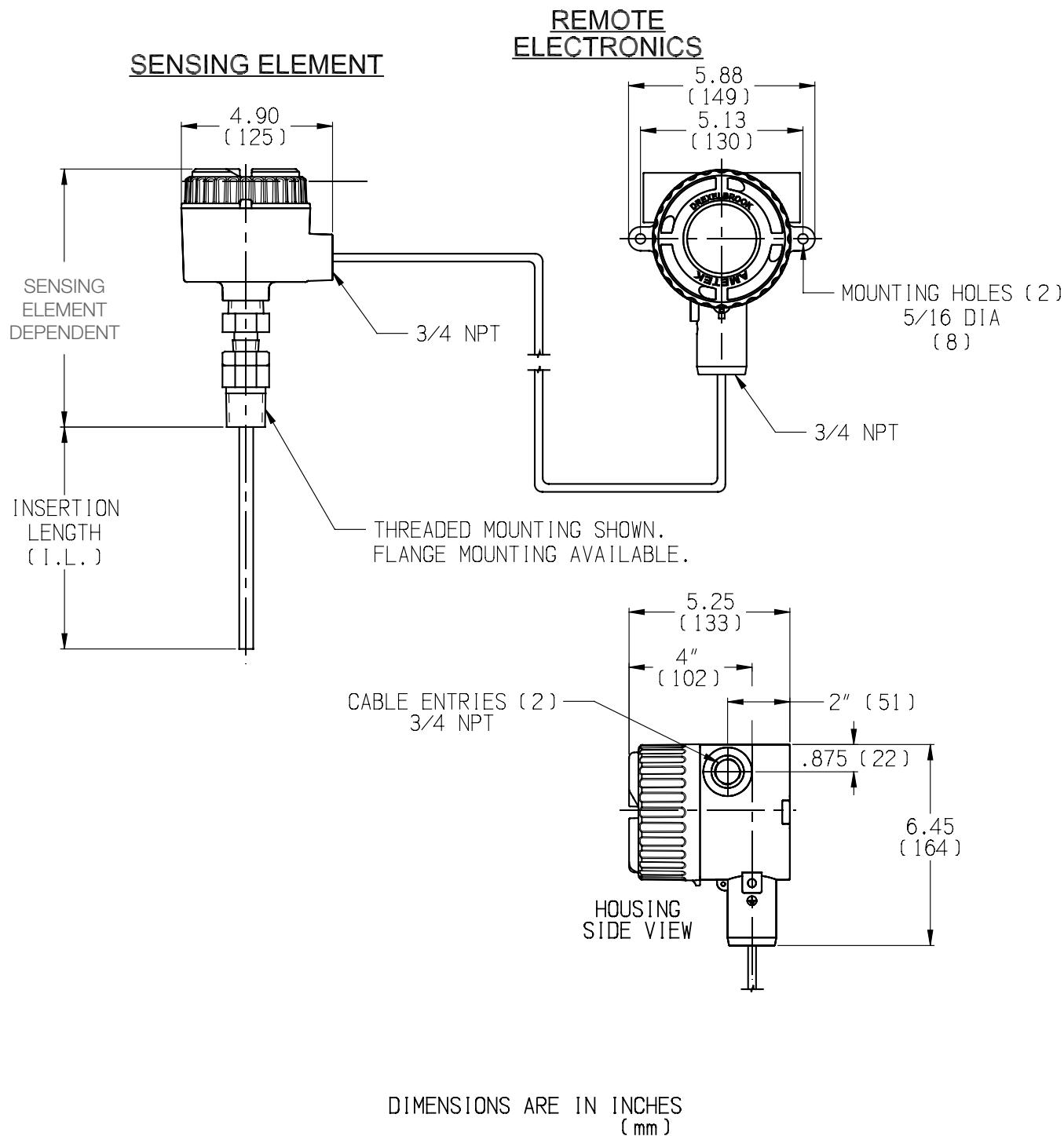
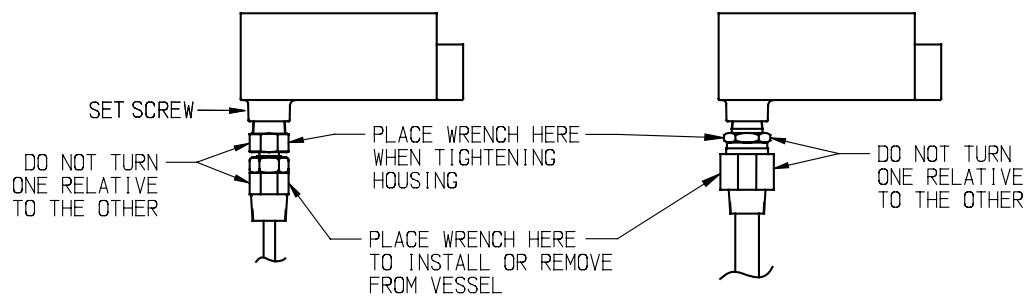


Figure 2-2-1
Remote Mounting Dimensions

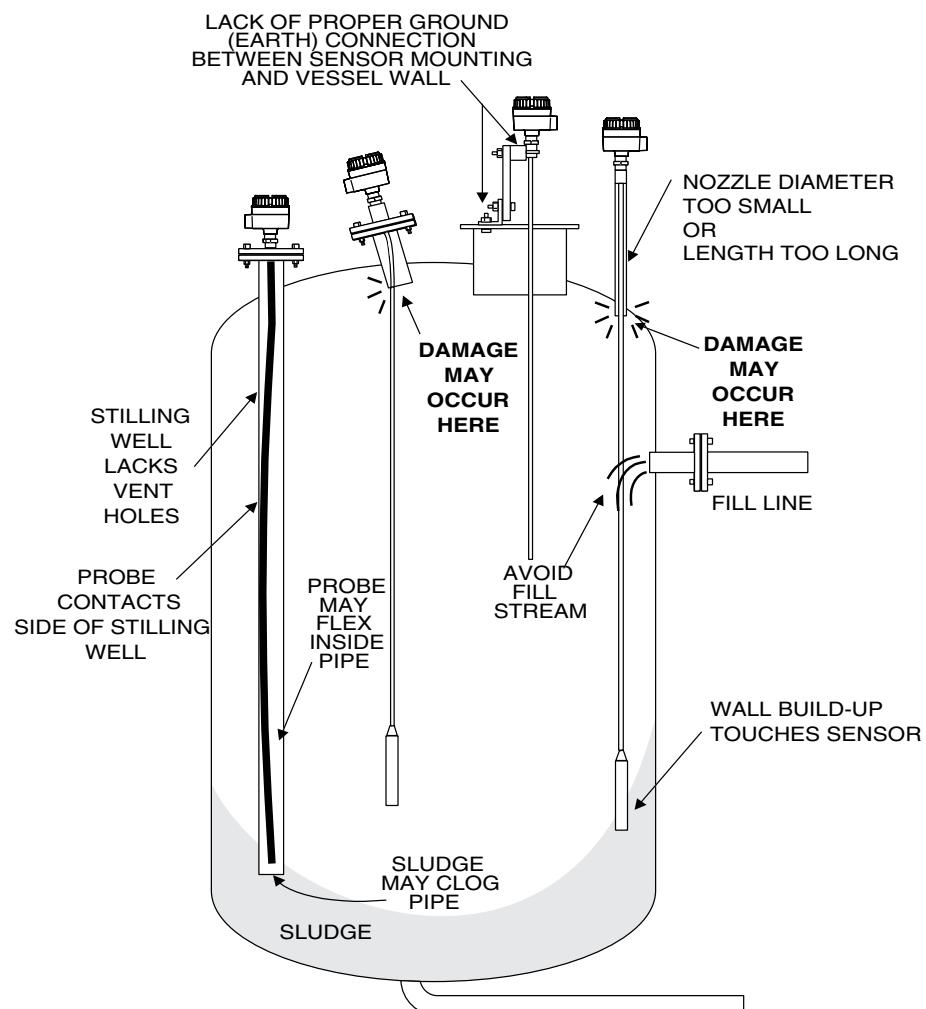
2.3 Mounting the Electronic Unit (Continued)



TYPICAL PACKING GLAND CONFIGURATIONS

Figure 2-3
Installing Sensing Element

Figure 2-4
Common Installation Mistakes



2.3 Mounting the Electronic Unit (Continued)

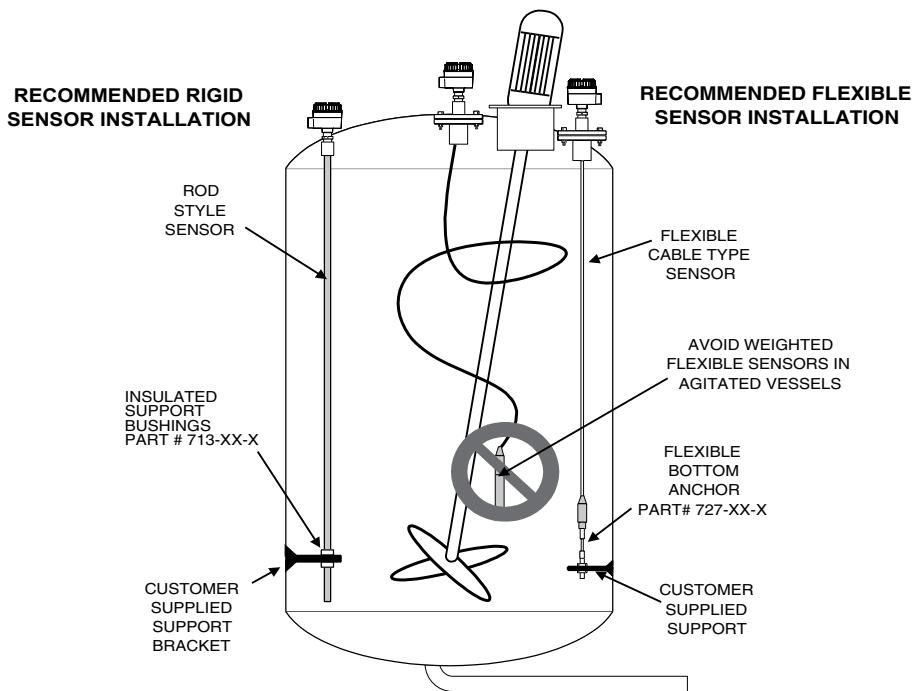


Figure 2-5
*Installing Sensing Element
in Agitated Vessel*

- If the vessel is non metallic see grounding sketch below. sensors with factory supplied concentric shield or ground rod do not need additional grounding.
- In metal vessels measure continuity from housing ground screw to metal wall of vessel. A good ground will measure less than 5 ohms.
- Ground element must be equal to or below the bottom of the sensing element

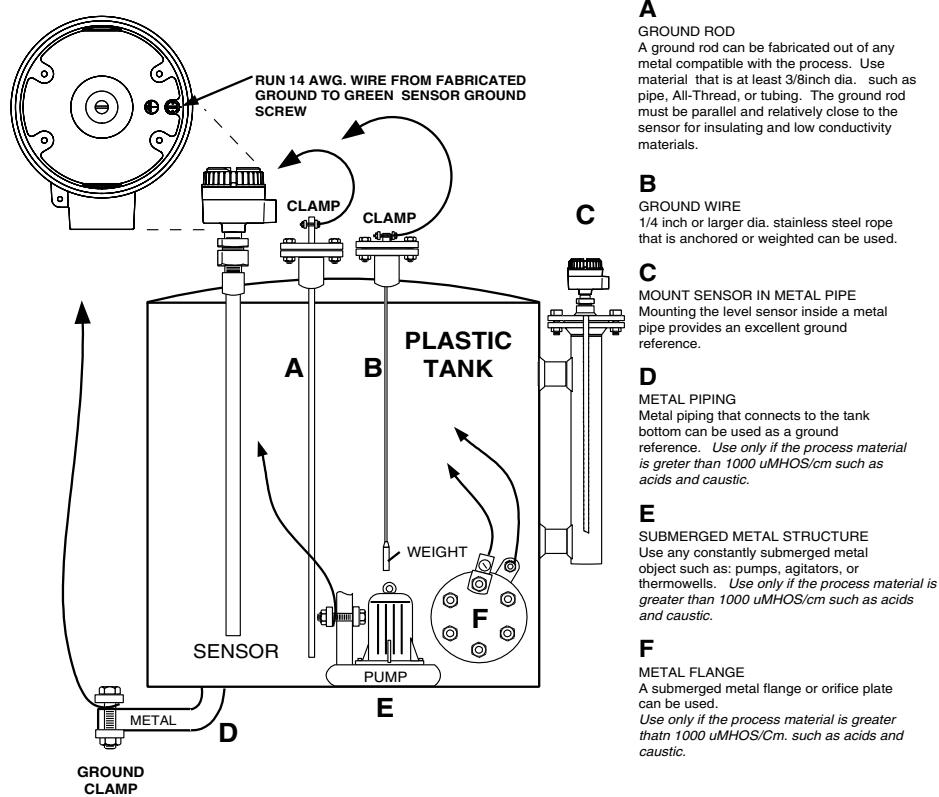


Figure 2-6
*Providing Ground
Reference**

***This is a sensing element ground reference and possibly different from an electrical power ground.**

A**GROUND ROD**

A ground rod can be fabricated out of any metal compatible with the process. Use material that is at least 3/8inch dia. such as pipe, All-Thread, or tubing. The ground rod must be parallel and relatively close to the sensor for insulating and low conductivity materials.

B**GROUND WIRE**

1/4 inch or larger dia. stainless steel rope that is anchored or weighted can be used.

C**MOUNT SENSOR IN METAL PIPE**

Mounting the level sensor inside a metal pipe provides an excellent ground reference.

D**METAL PIPING**

Metal piping that connects to the tank bottom can be used as a ground reference. Use only if the process material is greater than 1000 uMHOS/cm such as acids and caustic.

E**SUBMERGED METAL STRUCTURE**

Use any constantly submerged metal object such as: pumps, agitators, or thermowells. Use only if the process material is greater than 1000 uMHOS/cm such as acids and caustic.

F**METAL FLANGE**

A submerged metal flange or orifice plate can be used. Use only if the process material is greater than 1000 uMHOS/cm. such as acids and caustic.

2.4 Wiring the Electronic Unit

The signal connections are made to the three-terminal block on the front of the chassis. Due to the low power consumption of the instrument, the wiring need only be light gauge (e.g. 20 AWG). Shielded twisted pair cables are recommended.

Integral units are pre-wired to the sensing element at the factory. **Figure 2-7** shows the wiring of the integral unit.

See Figure 2-8 for wiring connections of the remote unit. The cable from the sensing element is connected to the terminal strip below the instrument chassis. The cable connections are sensing element (prb) or center wire (cw), ground (gnd), and shield (shd).



CAUTION!

Before using Intrinsic Safety Barriers, read manufacturer's instruction for barrier operation.



The Universal V has a built-in current limiter which holds the signal current to a maximum of 28 mA.

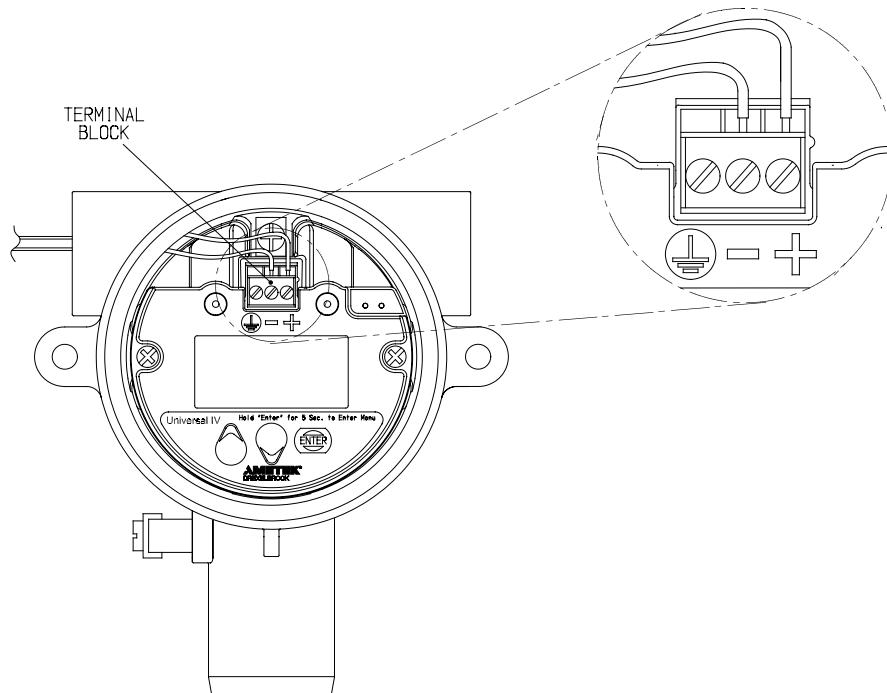


Figure 2-6.1
Universal V Wiring Connections

2.5 Wiring the Sensing Element

The cable connections to the remote sensing element are shown in *Figure 2-8*

- Do not connect the cable to the sensing element until after the sensing element has been installed in the vessel and the condulet / housing has been secured.
- If the sensing element does not have a shield connection, (the most common condition for a 2-terminal sensing element) be sure to clip and /or tape the shield wire at the sensing element end of the cable only. See *Figure 2-8*.

Only cables supplied by Drexelbrook should be used to connect the transmitter to the sensing element. Use of other cables can result in unstable performance.

Integral System Sensing Element Wiring

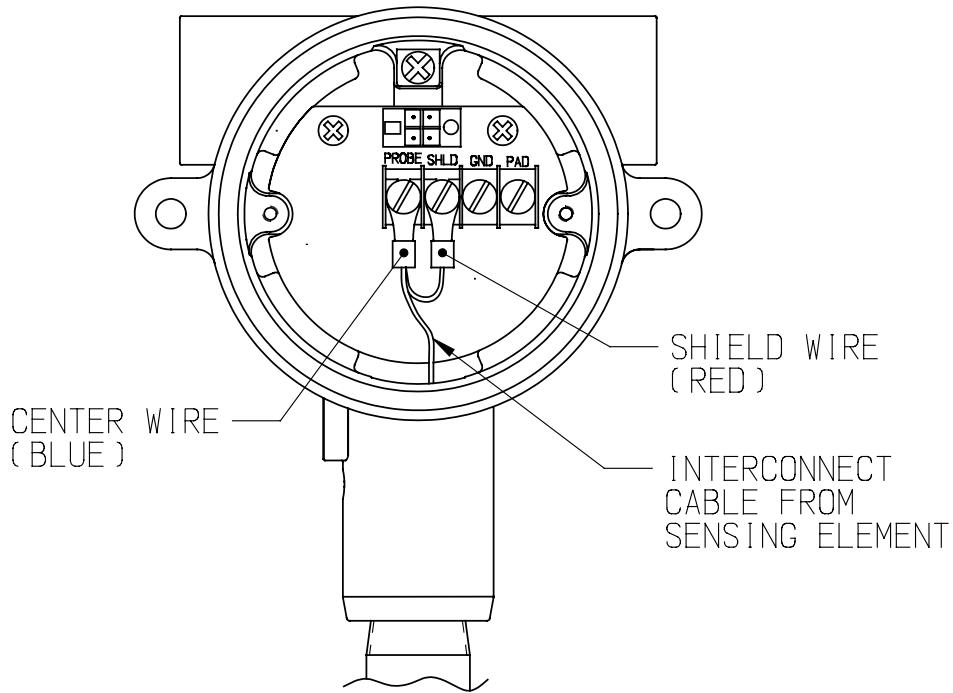


Figure 2-7
Universal V Wiring Connections Integral Mounting

2.5 Wiring the Sensing Element (Continued)

Remote System Sensing Element Wiring

ELECTRONIC UNIT REMOVED FOR CLARITY

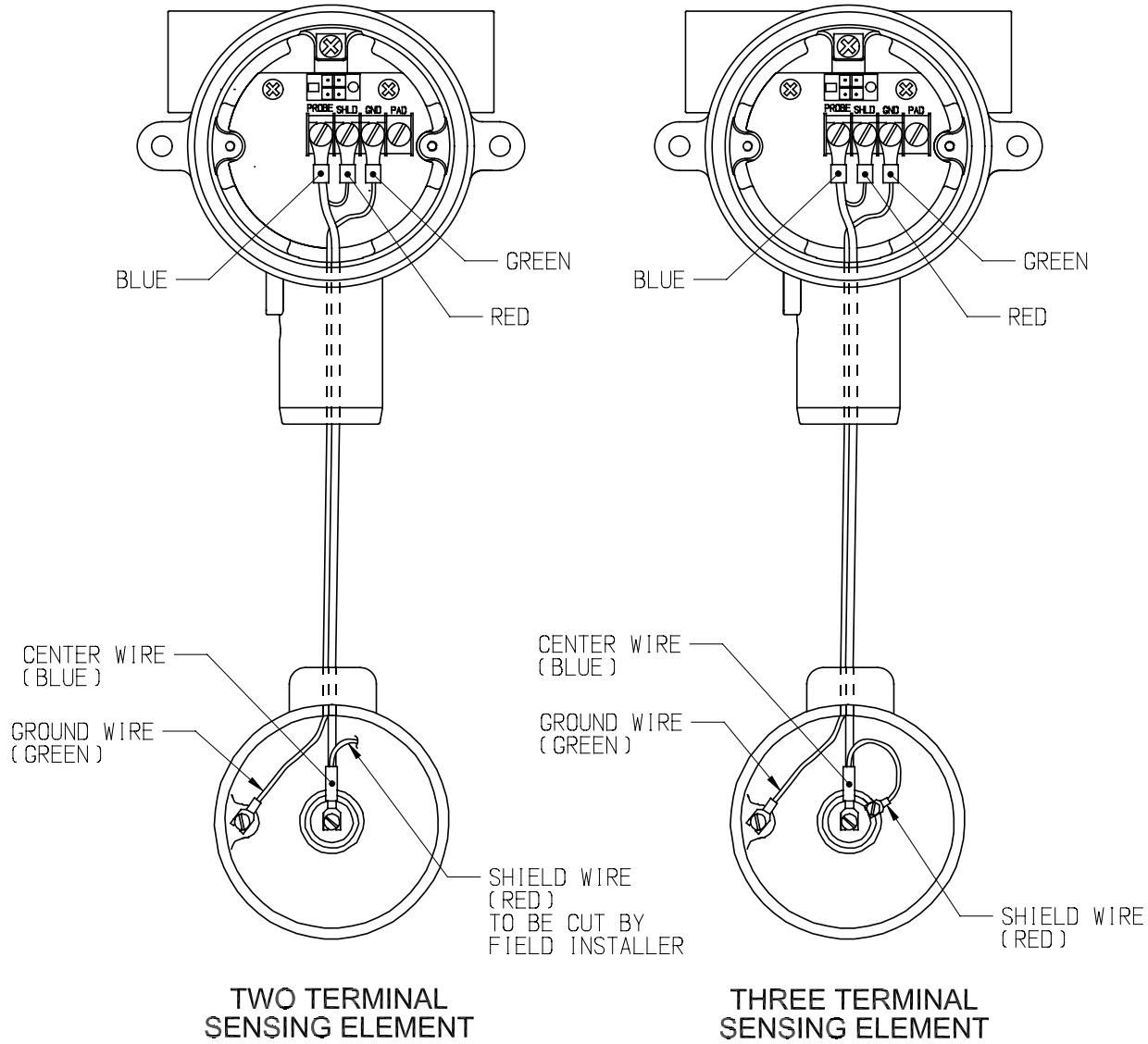


Figure 2-8
Universal V Wiring Connections, Remote Mounting

2.6 Spark (Static Electricity) Protection

Spark protection is a standard feature of the sensing element circuit.

Spark Protection for Remote Sensing Elements

If additional spark protection is supplied for a remote sensing element, use the installation instructions provided with the spark protection. Below are instructions for our most common spark protector, Part # 377-0001-019.

- A. Attach the mounting link on the spark protector to the sensing element center connection screw.
- B. Connect the green wire from the spark protector to the ground screw.
- C. Feed the coax cable into the condulet.
- D. Connect the coax cable center wire (cw) to the spark protector and the ground wire (gnd) to the ground screw as shown in **Figure 2-9**.
- E. Connect the shield wire to the Cote-Shield terminal (sh).*

* For sensing elements that do not have shield connections, clip the shield wire as shown in **Figure 2-8**.

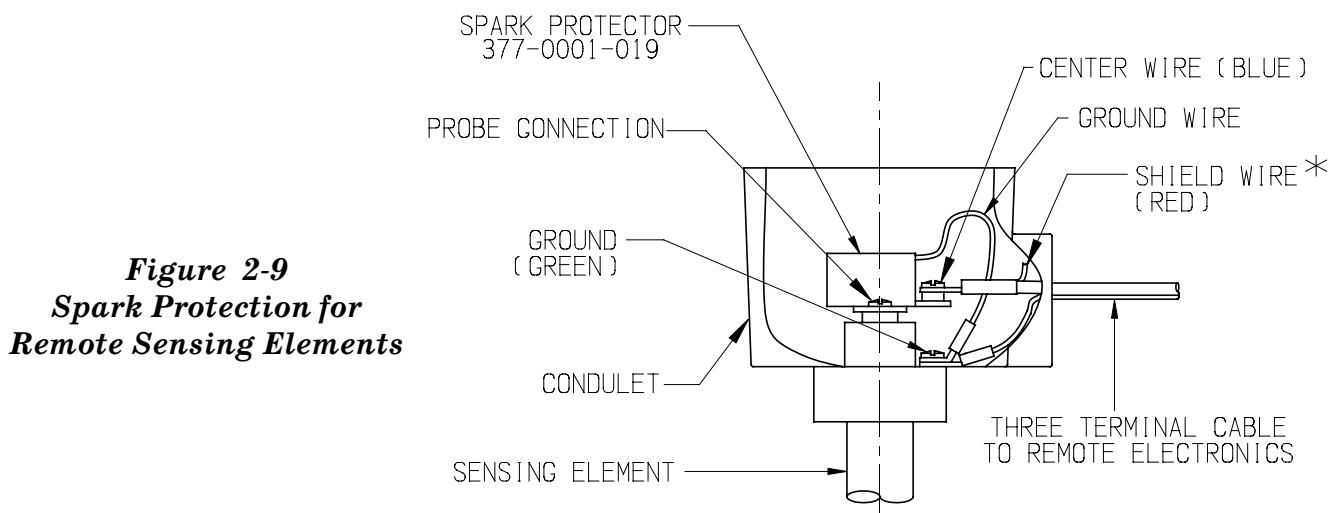


Figure 2-9
Spark Protection for
Remote Sensing Elements

* SHIELD MUST BE CLIPPED BY CUSTOMER
FOR 2 TERMINAL SENSING ELEMENTS

2.7 Surge Voltage (Lightning) Protection

Optional surge protection can be supplied with transmitters that are expected to be exposed to surge voltages or surges due to lightning near the two-wire loop. A Drexelbrook Model 401-0016-028 Signal Filter Assembly affords additional protection to the transmitter but is not absolute in its protection against a very close lightning strike. **Refer to Figure 2-11.1** to properly connect the Signal Filter Assembly. You must insure the transmitter housing is well connected to an earth ground.

2.8 RFI (Radio Frequency Interference) Filters

When installing the Universal V transmitter, follow these recommendations to avoid problems with Radio Frequency Interference (RFI).

- Choose a location to mount the electronic unit at least 6 feet (2m) from a walkway where personnel using two-way radios may pass.
- If the vessel is non-metallic, select, if possible, a shielded (concentric) sensor. If unsure about suitability, contact the AMETEK Drexelbrook Applications department for a recommendation.
- For remotely-mounted electronic units connect the sensor to the electronic unit by placing the coaxial cable in grounded metal conduit. Integrally mounted electronic unit sensor connections and triaxial cables are already shielded.
- Use Shielded Twisted Pair wiring for all loop wiring. Loop wiring should also be in grounded metallic conduit.
- Ground the electronic unit and housing with a minimum of 14 gauge wire to a good earth ground. Make sure that conduits entering and leaving the housing have a good electrical ground connection to the housing

If the recommendations listed are followed, it is usually not necessary to add RFI filtering to protect against signal strengths of 10 Volts/ Meter or less. This degree of protection is usually sufficient to protect against two-way radios that are used 3 feet (1m) or more from a typical electronic unit. If greater protection is required, or filters have already been provided, install RFI filters as shown in **Figure 2-11**.

2.8 RFI Filters (Continued)

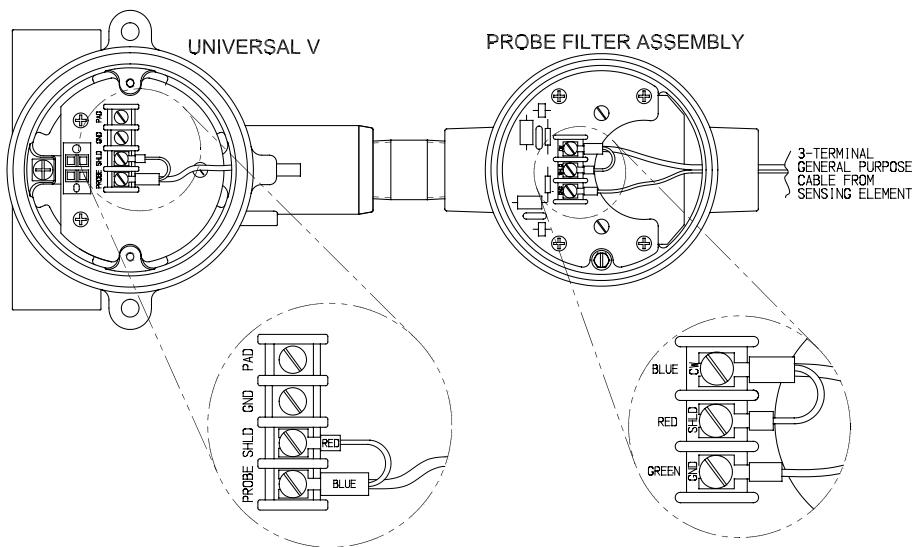


Figure 2-11
Sensing element Radio Frequency Interference (RFI) Filters
Part # 401-0016-029

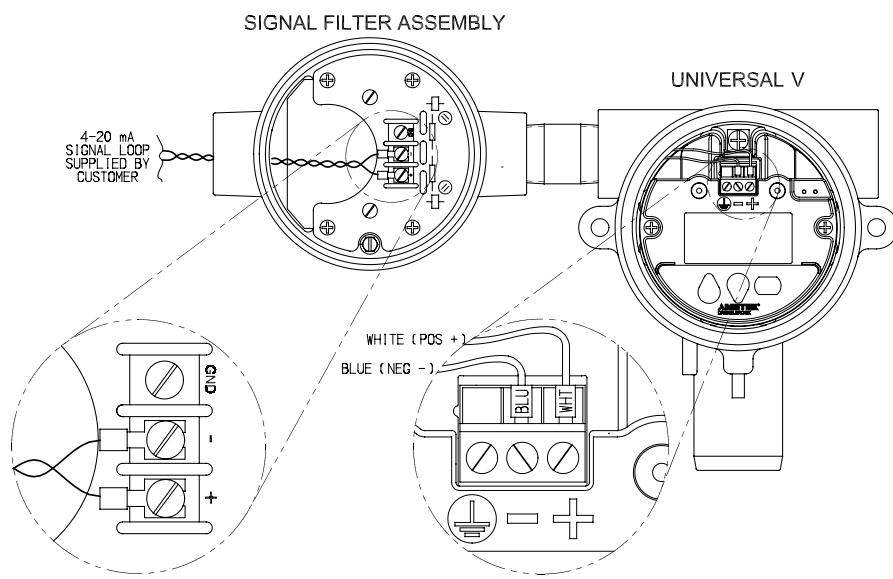


Figure 2-11.1
Signal Radio Frequency Interference (RFI) Filters / Surge Protection
Part # 401-0016-028

2.9 Electrostatic Filters (Desalter Filter)

In applications such as desalters, treaters and other coalescers with electrostatic grids, it is required to use a Drexelbrook supplied filter on the sensing element. The purpose of the filter is to remove voltage that may be imposed on the sensor from the high voltage grids. Some earlier models have a different style filter on the sensing element or the filter located at the transmitter instead of the sensing element; those must be replaced with the 401-0016-031.

Connect the electrostatic filter Drexelbrook Part Number 401-0016-031 as shown in **Figure 2-12**.

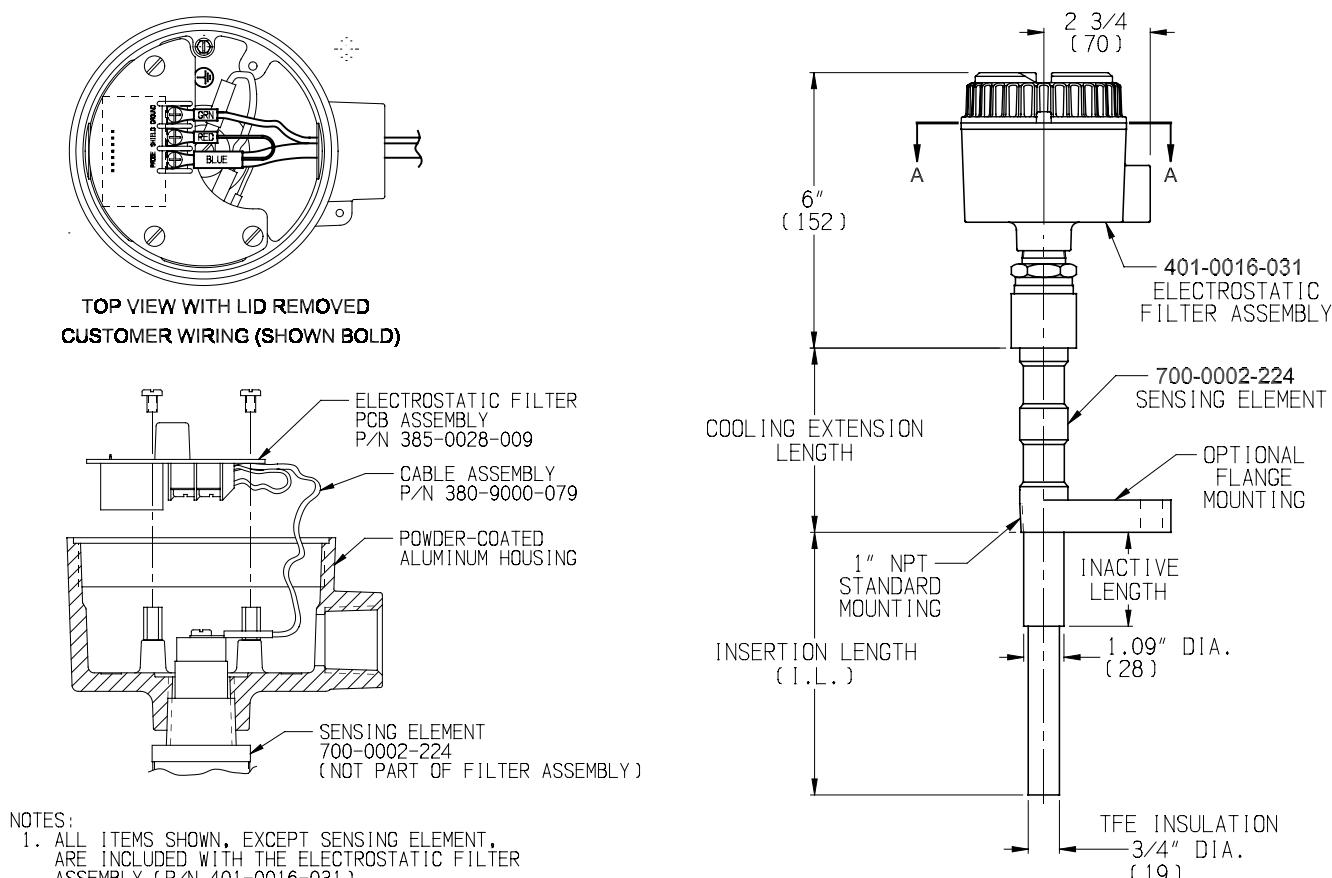


Figure 2-12
Electrostatic Filter Part # 401-0016-031



WARNING SHOCK HAZARD!

High Voltage Grids Must be De-Energized Before Accessing Sensing Element Connections. Short probe and shield connections to ground prior to maintenance.

Section 3: Configuration and Calibration with Drexelbrook PC Software HRTWin

This section instructs the user how to use the AMETEK Drexelbrook PC calibrator software to configure and calibrate the Universal V (RF Admittance) Transmitter.

3.1 Installing The USB Modem

HART® Modems are available from third party vendors. Refer to directions supplied by modem manufacturer.

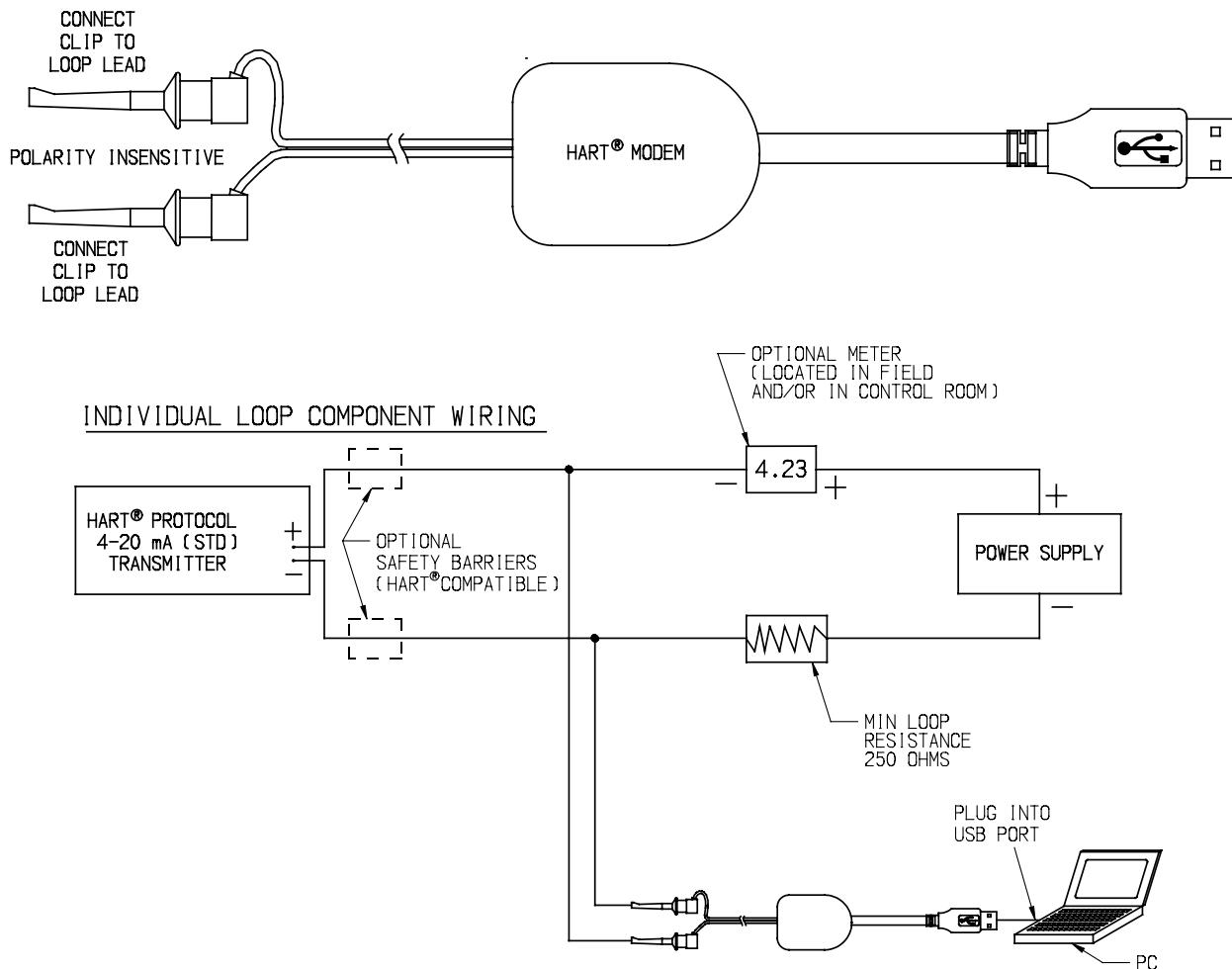


Figure 3-1
USB Modem Assembly & Loop Connection

3.2 Install the Windows Version HRTWin Software

Installation is quite simple.

- A. Download the software from www.drexelbrook.com.
- B. If program does not "Auto-Run", select the location where the file was saved and run the set-up program manually.
- C. Follow "On-Screen" instructions in Setup to create program file.
- D. Once loaded, double click "HRTWin" icon and the program will run under its own window.
- E. Select communication port [Com 1, Com 2, etc.] and then click "OK." *See Figure 3-2.*
- F. If you are not sure which communication port you are using (such as when first using a USB modem), select "Search Ports," then OK. The software automatically will seek out the correct one. In either case the software begins to communicate with the HART protocol transmitter and returns with a view (below) containing "name plate data," Tag ID and all default or existing configuration information. This is the same as if you clicked on the Read Transmitter function button.
- G. The next view, shown in *Figure 3-3*, appears automatically, displaying current transmitter database for calibration set-up for your selected Tag ID. The Scratch Pad will automatically show the last message (last user, last calibration, etc.) up to 32 characters. If this is a new transmitter, the Tag ID is user-defined. Serial number, transmitter software version, range, etc. is automatically entered from the "name plate data" embedded in the transmitter:

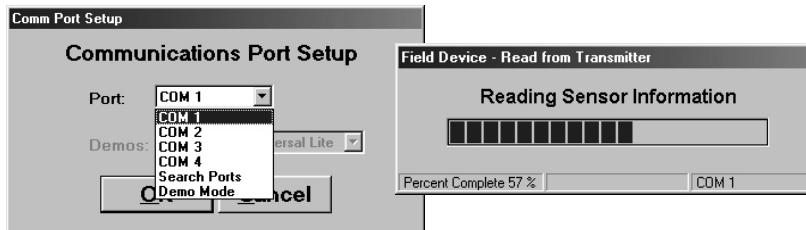


Figure 3-2
Selecting COM ports during software installation

3.2 Install the Windows Version HARTWin (Continued)

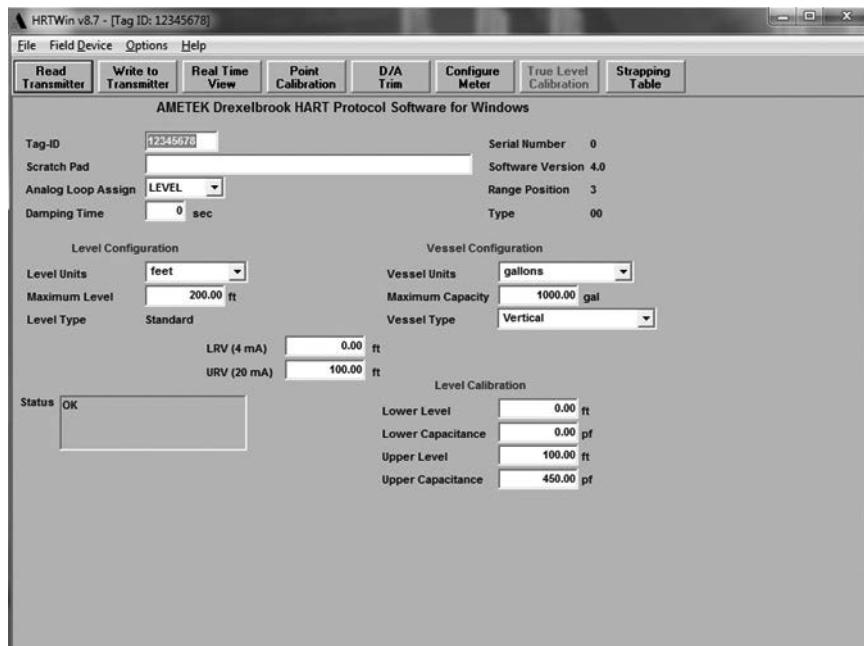


Figure 3-3

PC Software Menu Screen automatically communicates all "name plate data" from transmitter

3.3 Description of Function Keys

Figure 3-3 shows a PC calibration software menu screen. The following paragraphs describe the function buttons. The data fields are described in *Section 3.4 Configuration*.

Read Transmitter [F3 on keyboard]

Reads all pertinent data from the transmitter and displays it on the screen. The Read function also updates the real time window. Keep in mind that it takes several seconds to load the information from the transmitter. When the load is complete, the screen shows the database parameters, except any user-defined strapping table information. This command is also used when connecting to another transmitter.

Write to Transmitter [F5 on keyboard]

Sends new or edited configuration data to the transmitter. Data fields that have been edited but not sent to the transmitter are displayed in red.

Real Time View [F4 on keyboard]

Displays the real time values of level, vessel (volume), capacitance, loop current, percentage (level or vessel as selected in "Analog Loop Assign" field) and status.

3.3 Description of Function Keys (Continued)

Point Calibration [F6 on keyboard]

Calibrates the HART® protocol transmitter using known levels.

See Section 3.5 Calibration. Enter the low point and high point of level for an accurate calibration.

D/A Trim

Allows a field reference meter to be connected to the transmitter for adjusting transmitter output current.

See Section 3.7.

Configuration Meter

Enable / Disable display options.

See Section 3.8

Strapping Table

Displays the values of the input to level and output to volume in percent in a 21-point table. Allows points to be changed to accommodate irregularly shaped vessels.

See Section 3.8.

3.4 Configuration

Refer to *Figure 3-3* PC Software Menu Screen.

Configuration involves downloading information to the HART protocol transmitter that is specific to the application and vessel that is being measured.

Calibration requires that application information and two points of level and/or capacitance be supplied to the transmitter from the calibration software.



Figure 3-4
Configure Transmitter from Menu screen

3.4 Configuration (Continued)

- A. Begin configuration by using Tag ID (8 characters) to identify the unit or vessel. Use the Scratchpad (32 characters) to record the date of calibration or other similar notes. Press Tab or Enter on your keyboard.
- B. Select Level or Vessel in the Analog Loop Assign selection box. Press Tab or Enter on your keyboard.
 - Level configuration sets the output to follow the level of the material being measured.
 - Vessel configuration sets the output to follow the strapped volume in the vessel. For example, gallons in a horizontal vessel.

Note: Changing between Level and Volume will automatically change the LRV value to 0 and the URV to the maximum level or maximum capacity as appropriate.

- C. Edit Damping Time from 0-90 seconds, if desired.
- D. Click on Write to Transmitter.
- E. Move to Level Configuration section of menu.

3.4.1 Level Configuration

- A. Select Level Units. The default is feet. Choose the units that correspond to the level measurement.

Note: Changing Level Units will automatically convert unedited entries for maximum level, LRV, URV, lower level and upper level to the new units when the change is written to the transmitter. For example: Changing from feet to inches will automatically multiply all entries by 12 unless they have been manually edited.

- B. Edit the Maximum Level to agree with the sensing element length or the actual tank height if referencing vessel dimensions for output. For an accurate volume conversion the maximum level must equal the tank height.
- C. Click on Write to Transmitter and move to the Vessel Configuration section of the menu.

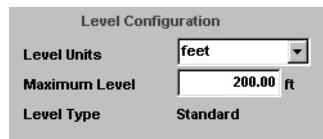


Figure 3-5
Level Configuration from Menu screen

3.4.2 Vessel Configuration - Optional

A. Select Vessel Units. The default is gallons. Press Enter and choose the units that correspond to the vessel measurement. Press Tab or Enter on your keyboard to continue.

Note: Changing vessel Units will automatically convert unedited entries for maximum capacity, for LRV, and URV to the new units when the change is written to the transmitter. For example: Changing from gallons to liters will automatically multiply all values by 3.785 unless they have been manually edited.

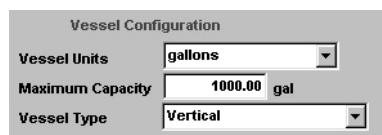
B. Edit the Maximum Capacity of the vessel. Enter the corresponding value of weight or volume equal to the Maximum Level. Enter 100 for percent if the weight or volume units are not known or needed. Press Tab or Enter on your keyboard to continue.

C. Select Vessel Type. Available options include:

- Vertical Tank (Vertical)
- Horizontal cylinder with flat ends (HCyl-Flat Ends)
- Horizontal cylinder with dished ends (HCyl-Dished Ends)
- Horizontal cylinder with hemispherical ends (HCyl-Hemisphere Ends)
- Spherical (Sphere)
- The default is Vertical. Press Enter and choose the type of vessel.

D. Click on Write to Transmitter.

E. Move on to Range Values (URV & LRV) section of menu.

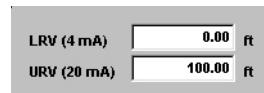


*Figure 3-6
Vessel Configuration from Menu screen*

3.4.3 Lower and Upper Range Values (LRV and URV)

Enter the LRV and URV to set the current (mA) window of the vessel. Units will automatically change to reflect volume if "Vessel" was selected in Section 3.4 (B).

- A. Edit LRV (Lower Range Value) to display the output you want to see when the transmitter generates 4 mA current. The default LRV is 0 feet.**
- B. Edit URV (Upper Range Value) to display the output you want to see when the transmitter generates 20 mA current. The default URV is 100 feet for the Universal V.**
- C. Click on Write to Transmitter. Configuration is now complete.**



*Figure 3-7
LRV & URV Configuration from Menu screen*

3.5 HRTWin Status Messages

Message:	OK
Cause:	Unit operating properly within calibration range
Action:	None
Message:	SETUP ERROR
Cause:	Calibration parameters produce calculated max capacitance above max range Incorrect configuration or calibration entry Exceeds Lite model max range of 7000 pF
Action:	Review calibration and configuration data Change to Pro model if maximum capacitance exceeds 7000 pF Contact factory
Message:	MAX CAP EXCEEDED
Cause:	Live capacitance has exceed the max capacitance of the unit Exceeds Lite model max range of 7000 pF Probe or sensing element shorted
Action:	Review calibration and configuration data Change to Pro model if maximum capacitance exceeds 7000 pF Perform sensing element and cable tests per section 5.5 and 5.6 Contact factory
Message:	SPAN TOO SMALL
Cause:	Applicable to Lite models only Occurs when difference of upper and lower capacitance is less than 20PF, or less than 10% of lower capacitance
Action:	Review calibration and configuration data Change to Pro model if capacitance change < 20 pF Contact Factory
Message:	OVERRANGE
Cause:	% range is over 105% Level > URV Cable shield open circuit Cable or sensing element shorted
Action:	Verify level is within specified operating range Perform sensing element and cable tests per section 5.5 and 5.6 Contact factory"
Message:	UNDERRANGE
Cause:	% range is under -5 % Level < LRV Cable or sensing element open circuit
Action:	Verify level is within specified operating range Perform sensing element and cable tests per section 5.5 and 5.6 Contact factory

3.6 Calibration

There are two methods for calibrating the transmitter using the PC software:

Point Calibration (menu button selection):

Uses two known level points in the vessel for calibration. The further apart the two points are for the calibration the better the accuracy of the overall measurement. Always initiate the point calibration process by selecting the Point Calibration button on the PC menu screen and following the prompts in the pop-up window.

Capacitance Calibration:

See Figure 3-3 (lower right of window)

Uses capacitance values obtained from the AMETEK Drexelbrook Service department (or a previous calibration or identical application) for the zero and span calibration data. Call 215-674-1234. Level calibration is done using the Level Calibration data fields on the PC menu screen.

It is permissible or sometimes even recommended that both methods be used in order to establish a calibration standard. For example, if the vessel was already filled before the calibration was attempted and it is difficult or impossible to lower the level to establish the second point, it would be best to use a calculated zero capacitance for the low point and actual level for the high point. While this wouldn't be as accurate as two known level points, it will be reasonably accurate until an actual low point calibration can be established. The Service department will help in calculating high or low capacitance values.

3.6.1 Point Calibration

The Two Point method of calibration is the most accurate way to calibrate the transmitter with two level points. The current level must be known and should be held steady for accurate calibration. They may be any two points at more than 10% apart, and need not be the 4mA or 20 mA points.

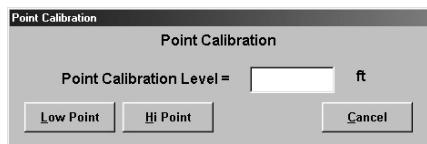
The Point Calibration pop-up window is accessed by clicking on the menu "button" Point Calibration. Either a high point or a low point can be entered first.

- A. Type in the current level value as the high point of the two point calibration.
- B. Click on Hi Point or press Enter (or Tab) on the keyboard. High point calibration is now complete.
- C. Lower level in vessel a minimum of 10%.
- D. Type in that the current level for Low Point of the two point calibration.
- E. Click on Low Point or press Enter (or Tab) on keyboard. Low point calibration is now complete.

3.6.2 Capacitance Calibration

Level calibration uses zero and span capacitance values as the calibration data . These values can be obtained from the AMETEK Drexelbrook Service department (or from a previous calibration or identical application). Please be prepared when you call (215-674-1234) with the purchase order number and the serial number of the transmitter.

- A. Go to Level Calibration area of the menu.
- B. Enter Lower Level value. Press Tab or Enter.
- C. Enter Lower Capacitance value. Press Tab or Enter.
- D. Enter Upper Level value. Press Tab or Enter.
- E. Enter Upper Capacitance value. Press Tab or Enter.
- F. Click on Write to Transmitter.



*Figure 3-8
Point Calibration from Menu screen*

3.6.3 Application Example

Example of an application using the PC software. (Application Data) *See Figure 3-10.*

- Vertical Tank
- No Damping
- Caustic or Acid Material in Tank
- Sensing Element: 700-0005-054.
- Maximum Capacity of Vessel = 1200 gallons
- Maximum Size of Vessel = 20 feet
- 4 mA (LRV) = 0 gallons
- 20 mA (URV) = 1170 gallons [19.5 feet]
- Point Cal was done using two known level points:
- Lo Cal = 3 feet [selected level]
- Hi Cal = 16 feet [current level]

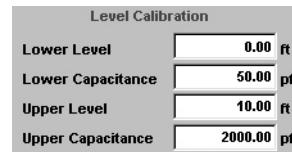


Figure 3-9
Level Calibration area of Menu screen

3.6.3 Application Example (Continued)

Figure 3-10
Application Example
Diagram

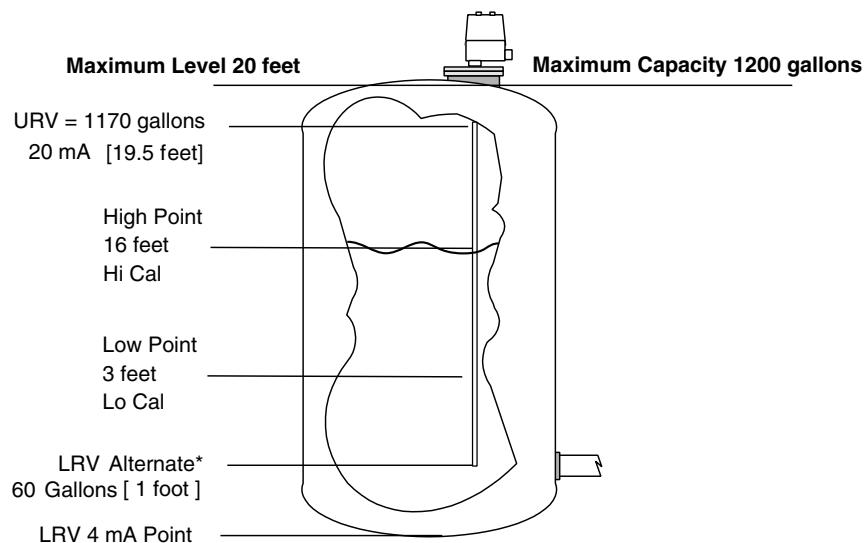
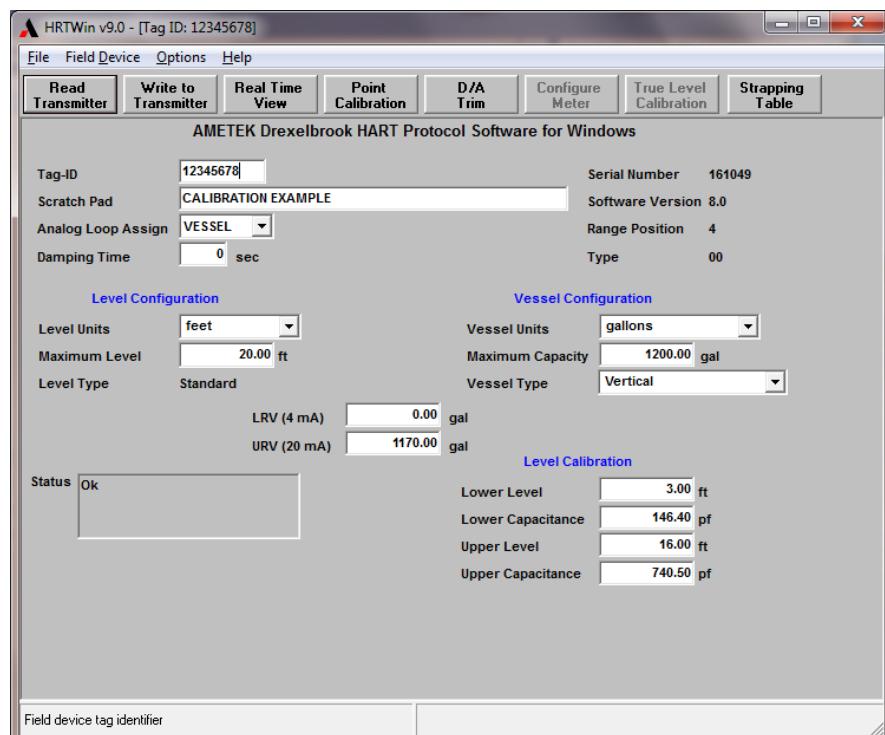


Figure 3-11
PC Software Menu Screen
View of Application
Example



3.7 Set D/A Trim

D/A Trim is NOT a system calibration! This is a pre calibrated alignment to precision factory settings and is rarely in need of change. The procedure is intended only as a slight "meter" adjustment to a known external reference.

The Digital to Analog (D/A) Trim adjusts the transmitter mA (current) output. Since the smart transmitter performs a digital to analog conversion, there may be a discrepancy in the 4-20 mA output loop as measured with a reliable external milliampere meter.

For example: After calibration you observe that the tank is empty and a hand-held mA meter reads 3.94 mA, while the Real Time View in the PC Menu shows 4.00 mA. By adjusting the D/A trim, you may digitally manipulate the output current to equal 4.00. You may also wish to adjust the high end to 20.00 mA.

To make these adjustments, click on D/A Trim on the PC software Menu Screen and follow the pop-up window instructions:

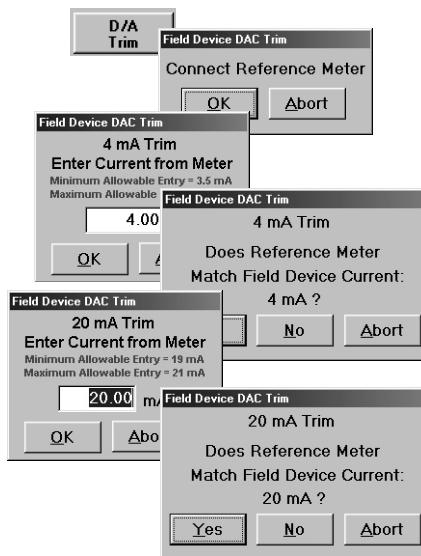
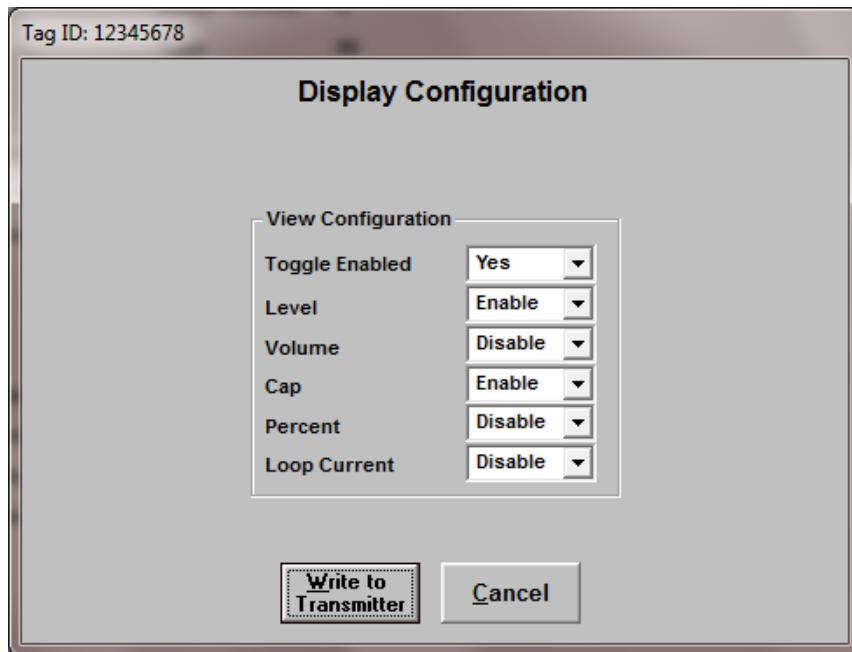


Figure 3-12
Setting D/A Trim Menu Screen "Pop-Ups"

3.8 Configure Meter

Enabling an option allows it to be viewed by pressing the Up or Down buttons on the unit.

Toggle Enabled Automatically, scrolls through all enabled options.



3.9 Strapping Table

The strapping table is a 2-point to 21-point table used by the Universal V to cause the output current to follow a specified relationship to the level. There are certain strapping tables that are already built in to the transmitter software. These are: Linear (vertical tank); Horizontal Tank with flat ends; Horizontal Tank with dished ends; Horizontal Tank with hemispherical ends; and Spherical Tank. These predefined tables are automatically created by selections made with Vessel Configuration assignments during Configuration procedure in *Section 3.4.2*, and viewed by clicking the **Strapping Table** "button" on the Main menu.

If the output-to-level relationship is not defined by one of these tables, you may create a table in the Strapping Table program. To create a non-linear relationship, you will need at least 3 points and may use as many as 21 points. A 21-point table will define the relationship with more accuracy. A common example for a simple table would be a Cone Bottom Vertical tank which would require 3 points—the bottom, straight-side break point, and the top. On the other hand, an open channel flow application could benefit from using all 21 available points.

3.9 Strapping Table (Continued)

- A. Plan your table by filling out table 3-2. You may use the first column which lists every 5% between 0 and 100%, or you may fill in your own values in column 2.
- B. Fill out column 3 with output values corresponding to those listed in column 1 or 2.
- C. "Click" on **Strapping Table** button to access table:
- D. Enter the values you calculated into the screen view presented.
- E. "Click" on **Write Strapping Table**.
- F. "Click" on **Exit** when completed.

Point Number	Level Standard Preset Values % Level	Level Optional Values % Level	Output Value In Selected Units
1.	0		
2.	5		
3.	10		
4.	15		
5.	20		
6.	25		
7.	30		
8.	35		
9.	40		
10.	45		
11.	50		
12.	55		
13.	60		
14.	65		
15.	70		
16.	75		
17.	80		
18.	85		
19.	90		
20.	95		
21.	100		

Table 3-1
Universal V
Strapping Table

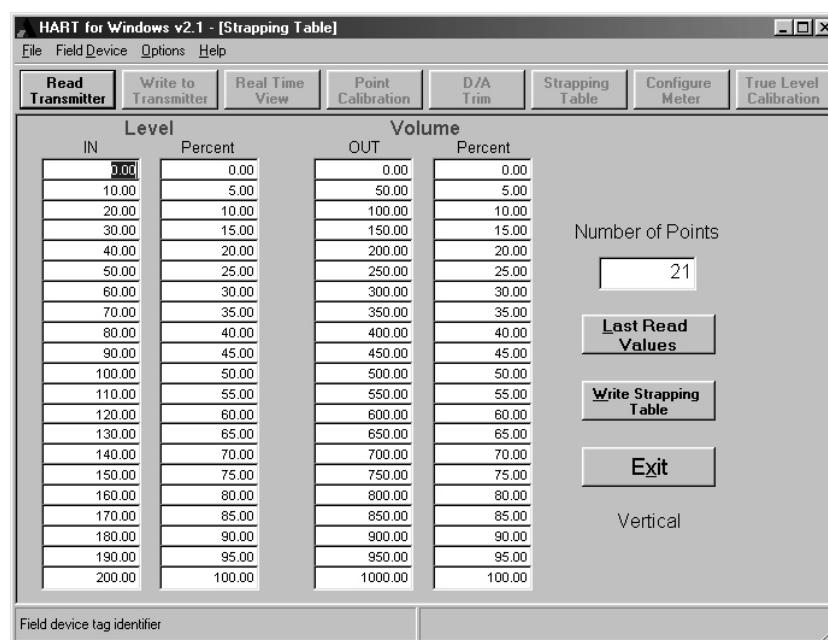


Figure 3-13
Menu Screen Transforms
to Strapping Table



By clicking on **Last Read Values**, this view may also be used to review existing strapping tables previously entered.

3.10 Save/Print Entries

In addition to your own convenience, many regulatory agencies are requiring a record of the values being used during certain processes. All of the values developed in this configuration and calibration procedure may be saved to be reloaded into another (or replacement) transmitter. All of the values may likewise be printed out as hard copy, including the Serial Number, transmitter software version, Tag ID, Scratch Pad, Level and Vessel Configurations, Level Calibration, all of the Real Time View numbers, and all of the Strapping Table entries.

Pop-up screens come from selections in the **FILE** pull down at the top left of the PC menu Screen.

The file will download into a transmitter through the **OPEN** command. The text file may be printed out, or reformatted.

PRINT command provides a pre-formatted hard copy.

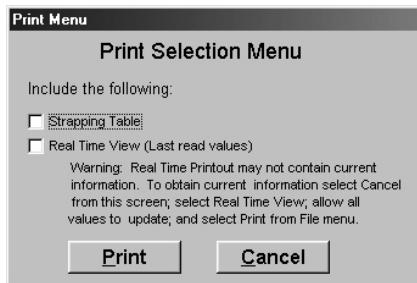


Figure 3-14
Print Pop-up from Menu

3.11 Validation

More and more industries are requiring formal validation of their processes for their customers as well as for various government regulatory agencies. The Universal V Transmitter has this capability built in.

3.11.1 Validation Design Concept

Smart RF Continuous Level systems derive their input information from a sensing element that provides a capacitance value to the RF Transmitter. The RF Transmitter output signal is derived from this capacitance value, based on the capacitance span of the transmitter during initial calibration.

If the RF Transmitter's minimum and maximum capacitance values are known, and remain unchanged, the effect of a specific capacitance value within this range can be accurately predicted. If a known capacitance (which can be NIST-traceable) within this range produces repeatable results and the minimum and maximum values remain unchanged the RF Level system can be assumed to be operating correctly.

With a known capacitance input, the output signal would not be repeatable if the calibration information is altered, or if the RF transmitter was not operating within specifications. Repeatable calibration information can be maintained through the use of the Save/Print capability built into the Universal V Transmitter.

3.11.2 Validation Procedures

- A. Drexelbrook Laptop software must be used. Connect the laptop to the smart level transmitter signal loop to be validated and start the software according to the instructions provided at the beginning of this *Section 3*.
- B. At the Main configuration screen observe the **Level Calibration**, **Lower Capacitance**, and **Upper Capacitance** values and the **Lower Level** and **Upper Level** values. Select an NPO Capacitor (which can be NIST traceable, if desired or required) that falls somewhere mid-range. **Example:** *See Fig. 3-17.* If Lower Capacitance is 50pF and Upper Capacitance is 2000pF, that corresponds to a Lower Level and Upper Level of 0-10 feet. Select an NPO Capacitor of approximately 1000pF. [Drexelbrook 401-0006-008 Capacitor Substitute Box may also be used; it is traceable to NIST].

3.11.2 Validation Procedures (Continued)

- C. Connect the NPO capacitor selected from the last step to the **Sensing Element** and **Ground** connections at the transmitter (with coaxial cable from sensing element disconnected).
- D. Select **Real Time View** on the PC software Menu Screen (F4 on your keyboard) *See Fig. 3-16*. The display should show the Capacitance as the value of the NPO Capacitor (within the capacitors tolerance), and the **LEVEL** should display close to the mid-range of the Lower and Upper Level from the **Level Calibration** field. The **Loop Current** and the **Percentage** will also reflect the values that are generated by the NPO Capacitor. Add to the scratch pad of the Menu Screen the value of the NPO capacitor that you used. If desired, this information can be printed out for file or record purposes *See Fig. 3-18*. Mark or Tag this capacitor* to correspond to this specific transmitter. Put the capacitor in a safe location for use in subsequent testing and validation.
- E. By placing the same exact capacitor* on the RF transmitter's **Sensing Element** and **Ground** terminals and observing the signal output generated by this capacitor, it can be verified that the transmitter is operating properly and that the calibration information is the same as during the initial set up.

3.11.3 Validation Results

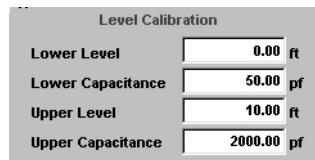


Figure 3-15
Capacitance on Menu Screen

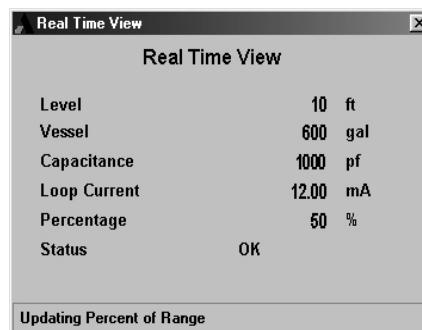


Figure 3-16
Real Time View Pop-up from Menu Screen



* Every capacitor manufactured will generate a slightly different capacitance value within its specified tolerance. By marking the capacitor and using only this capacitor for testing and validating the AMETEK Drexelbrook Universal V Transmitter, the system will produce repeatable results within transmitter specifications.

If the information that is shown (or printed) matches the initial readings within system specifications, then it can be verified that the calibration and configuration is as originally set. It can also be verified that the transmitter's response falls within acceptable tolerances. The system has passed validation tests. Using the Save/Print feature built into the transmitter allows the ability to comply with the record-keeping needed for many processes by regulatory agencies.

AMETEK Drexelbrook 205 Keith Valley Road Horsham, PA 19044 Telephone: 215-674-1234 FAX: 215-443-5117 Service: 800-527-6297			
Tag-ID:	LT 101	Serial Number:	1172
Scratch PAD:	1000 pf NPO validation capacitor	Software Version:	3.1
Analog Loop Assign:	LEVEL	Range Position:	4
Damping Time:	0 sec.	Type:	30
Level Configuration		Vessel Configuration	
Level Units:	feet	Vessel Units:	gallons
Maximum Level:	10.00 ft	Maximum Capacity:	1200.00 gal
Level Type:	Standard	Vessel Type:	Vertical
		LRV (4mA):	0.00 ft
		URV (20 mA):	10.00ft
Level Calibration			
		Lower Level:	0 ft
		Upper Level:	10 ft
		Lower Capacitance:	50 pf
		Upper Capacitance:	2000 pf
Real Time View			
Level:		10 ft	
Vessel:		600 gal	
Capacitance:		1000 pF	
Loop Current:		12.00 mA	
Percentage:		50 %	
Status:		OK	
Strapping Table			
	Vessel Type: Number of Points:	Vertical 21	
In	Level	Percent	Volume
		Out	Percent
0.00		0.00	0.00
1.00		5.00	5.00
2.00		10.00	10.00
3.00		15.00	15.00
4.00		20.00	20.00
5.00		25.00	25.00
6.00		30.00	30.00
7.00		35.00	35.00
8.00		40.00	40.00
9.00		45.00	45.00
10.00		50.00	50.00
11.00		55.00	55.00
12.00		60.00	60.00
13.00		65.00	65.00
14.00		70.00	70.00
15.00		75.00	75.00
16.00		80.00	80.00
17.00		85.00	85.00
18.00		90.00	90.00
19.00		95.00	95.00
20.00		100.00	100.00

Figure 3-17
Typical Printout of Transmitter Data

3.12 Calibration & Configuration via Display/Keypad

3.12.1 Navigation of the Display/Keypad

- To enter the Configuration Menu press and Hold the "Enter" Button for approximately 5 seconds.
- Use the "Up" and "Down" Buttons to scroll through the available menu selections.
- **Reference Flow Chart and Menu Function Table on the following pages**
- Press "Enter" to access sub-menu items.
- Use the "Up" and "Down" Buttons to adjust settings.
Settings that can be adjusted will be "flashing".
- Press "Enter" to accept the adjustment...Or...
- Press and Hold the "Enter" Button for approximately 5 seconds to exit to the previous menu level.
- Continue to Hold the "Enter" Button to exit the menu and return to the main display.



3.12.2 Level Configuration / Calibration

- Fct. 1.00 Level
 - Fct. 1.01 Units
- Select the units to be displayed on the UIV
- Fct. 1.02 Tank height
 - Enter the tank height (only required for volume measurement)

3.12.3 Calibration

- Point Cal, FCT 1.03 and 1.04 (preferred calibration method).
 - Fct. 1.03 Low Point calibration
- Move level to lowest point possible on sensor then enter amount of the sensor that is covered.

Note: The 4 mA (0% level) can be at any height, typically the tank bottom or end of the probe. Whatever height is selected this reference datum must be consistent for both the Output and Calibration values. If the bottom of the tank is selected the output will stop decreasing at the bottom of the probe and will not get to 4 mA.

- Fct. 1.04 High Point calibration
 - Move level to highest point on sensor then enter amount of sensor that is cover (minimum 10% of span from low point)

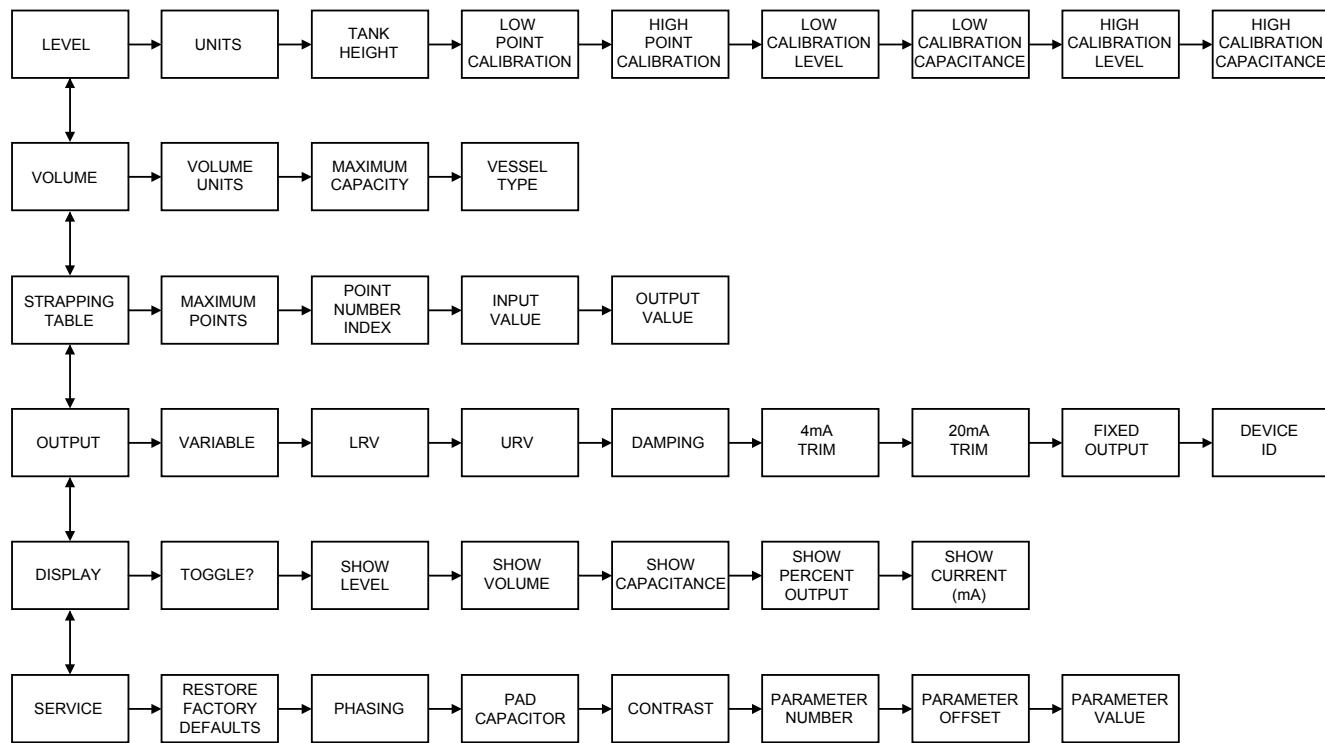
Note: Low or high point calibration can be done in either order

3.12.4 Output

- Fct. 4.00 Output
- Fct. 4.02 LRV
 - Enter the lower range value equivalent to 0% or 4mA output.
- Fct. 4.03 URV
 - Enter the upper range value equivalent to 100% or 20mA output.

3.12 Calibration & Configuration via Display/Keypad (Continued)

Flow Chart



3.12 Calibration & Configuration via Display/Keypad (Continued)

Menu Function (display abbreviation)	Valid values	Description
Fct 1.00 Level (LEVEL)		You must start with this level menu to configure and calibrate the Universel V device. 'Level' is defined as the distance from the tank bottom to the level of the material. Two calibration points are required to configure the unit. 'Point Cal' requires an actual level to be present in the vessel. 'Calculated Level' is a predetermined calculated value that is independent of the level in the vessel. The user can mix and match 'Point Cal' and 'Calculated' (i.e. two 'Point Cal', two 'Calculated level', 'High Point Cal' and 'Low Calculated Level' or vice versa)
Fct 1.01 Units (UNITS)	Feet (FEET) - default Inches (INCHES) millimeters (MM) centimeters (CM) Meters (METERS)	Setup level units in feet Setup level units in inches Setup level units in millimeters Setup level units in centimeters Setup level units in meters
Fct 1.02 Tank height (TANK HT)	200 feet (DEFAULT) Greater than 0	Enter the tank height from the bottom to the top of the tank in level units selected above. This entry is required for volume conversions only. Example: For a 20 foot tall tank '20' will be entered if 'Feet' was selected as the level unit above or "240" will be entered if "Inches" was selected
Fct 1.03 Low Point Cal (PCAL LO)	0 feet (DEFAULT) 0..No upper limit	Enter your current low level value in your vessel. You must know the actual level before performing a 'Point Cal' calibration. Entering a value above the "High Point Cal" will invert the output. In level units selected above
Fct 1.04 High Point Cal (PCAL HI)	100 feet (DEFAULT) 0..No upper limit	Enter your current high level value in your vessel. You must know the actual level before performing a 'Point Cal' calibration. Entering a value below the "Low Point Cal" will invert the output. In level units selected above. 'High Point Cal' and 'Low Point Cal' must be at least 10% apart.
Fct 1.05 Low Calibration Level (LOW LVL)	0 feet (DEFAULT) 0..No upper limit	Display actual value from Fct 1.03 or edit to change to a calculated value. The level in the vessel does not have to change if you are entering a calculated value. This step is typically done in conjunction with Fct 1.06 Enter the desired level in units selected above. This entry is read only unless you are performing a calculated level calibration
Fct 1.06 Low Calibration Capacitance (LOW CAP)	pF (DEFAULT) "0..45,000 (on Pro models) 0..7,000 (on Lite models)"	Read the capacitance in pF for the low calibration level associated with Fct 1.05 and 1.03. Edit to change to a known or calculated value for the 'low calibration level' in Fct 1.05. Contact Drexelbrook Service department for values if required. Capacitance value in pF. This entry is read only unless you are performing a calculated level calibration
Fct 1.07 High Calibration Level (UPR LVL)	100 feet (DEFAULT) 0..No upper limit	Display actual value from Fct 1.04 or edit to change the current stored value. The level in the vessel does not have to change if you are entering a calculated value. This step is typically done in conjunction with Fct 1.08 Enter the desired level in units selected above. This entry is read only unless you are performing a calculated level calibration

3.12 Calibration & Configuration via Display/Keypad (Continued)

Menu Function (display abbreviation)	Valid values	Description
Fct 1.08 High Calibration Capacitance (UPR CAP)	450pF (DEFAULT)	Read the capacitance in pF for the high calibration level associated with Fct 1.07 and 1.04. Edit to change to a known or calculated value for the 'high calibration level' entered in Fct 1.07. Contact Drexelbrook Service department for values if required.
	"1..45,000 (on Pro models) 20..7,000 (on Lite models)"	Capacitance value in pF. This entry is read only unless you are performing a calculated level calibration
Fct 2.00 Volume (VOLUME)		This menu is only required to output or display volume. 'Volume' is defined as the volume of the material in the vessel.
Fct 2.01 Volume Units (V UNITS)		
	Gallons (GALLONS) - default	Setup volume units in gallons
	Cubic Meters (M3)	Setup volume units in cubic meters
	Liters (LITERS)	Setup volume units in liters
	Barrels (BBL)	Setup volume units in barrels
	Imperial Gallons (IMPGAL)	Setup volume units in imperial gallons
Fct 2.02 Maximum Capacity (MAX CAP)	1000.0 Gallons (DEFAULT)	Enter maximum capacity in the volume units selected above. For tank height selected in Fct. 1.02
	0..No upper limit	For example '1000' can be entered for 1000 gallons if 'GALLONS' was selected as volume unit above
Fct 2.03 Vessel Type (VES TYP)	Vertical cylinder (DEFAULT)	Enter the shape of your tank
	Vertical cylinder (VERT)	
	Horizontal cylinder flat ends (HC_F)	
	Horizontal cylinder dished ends (HC_D)	
	Horizontal cylinder hemisphere ends (HC_H)	
	Sphere (SPHERE)	
	Custom (CUSTOM)	Refer to the strapping table menu for custom vessel shapes
3.00 Strapping table (STRAP)	21 points, 5% increments linear (DEFAULT)	Use this strapping table menu only for volume measurement on custom shape vessels. Or you can modify the standard shape vessel selected above in which case the shape becomes 'custom'.
Fct 3.01 Maximum points (MAX PNT)		Enter the total number of points in the strapping table
	2..21	
Fct 3.02 Point number index (INDEX)	1 (DEFAULT)	Enter the point number index
	1..MAX PNT	

3.12 Calibration & Configuration via Display/Keypad (Continued)

Menu Function (display abbreviation)	Valid values	Description
Fct 3.03 Input value (INPT #)		Read/Enter the level value associated with the point number above. '#' is the index value above
	0..Tank height	The tank height unit is selected in the level menu above
Fct 3.04 Output value (OUT #)		Read/Enter volume unit associated with the level value and point number. '#' is the index value above
	0..Maximum volume	Repeat step 3.02 to 3.04 until all points are entered
4.00 Output (OUTPUT)		Configure the output from the Universal V device including LRV, URV, damping and fixed output.
Fct 4.01 Variable (VRBLE)	Level (DEFAULT)	
	Level (LEVEL) - default	Select level as the output variable. Level is configured in the 'Level' menu above
	Volume (VOLUME)	Select volume as the output variable. Volume is configured in the 'Volume' menu above
Fct 4.02 LRV (LRV)	0 (DEFAULT)	Enter the lower range value equivalent to 0% or 4mA output. LRV allows the user to set the 4mA (0%) output at a desired point in the tank.
	0..No upper limit	Use level or volume units selected above. This value should be lower than the value entered in Fct 4.03
Fct 4.03 URV (URV)	100 feet (DEFAULT)	Enter the upper range value equivalent to 100% or 20mA output. URV allows the user to set the 20mA (100%) output at a desired point in the tank.
	0..No upper limit	Use level or volume units selected above. This value should be higher than the value entered in Fct 4.02
Fct 4.04 Damping (DAMPING)	0.0 seconds (DEFAULT)	Enter damping in seconds to delay and filter (software RC filter) the output signal in case of rapid level variations or waves in the vessel
	0..90	Seconds. Use 0 for faster response time
Fct 4.05 4mA trim (TRIM 4)		Use this menu to calibrate the 4mA output which is not common practice. Requires calibrated meter to measure actual current.
	3.5..4.5 mA	Enter the value in mA to match the current meter. Current remains locked for approximately 2 seconds after which it turns back to measure current.
Fct 4.06 20mA trim (TRIM 20)		Use this menu to calibrate the 20mA output which is not common practice. Requires calibrated meter to measure actual current.
	19..21 mA	Enter the value in mA to match the current meter. Current remains locked for approximately 2 seconds after which it turns back to measure current.
Fct 4.07 Fixed output (LOCK mA)		Use this menu to fix the output to a certain mA value regardless of the measurement
	3.7..22 mA	Enter the value in mA. The output will stay at this value until exiting this menu item or if display times out in approx 30 seconds.

3.12 Calibration & Configuration via Display/Keypad (Continued)

Menu Function (display abbreviation)	Valid values	Description
Fct 4.08 Device ID (POLL)	0 (DEFAULT) 0..15 (default 0)	Enter the device ID to be used on the HART loop. Each device on the loop must have a unique device ID. Only change for multi-drop
5.0 Display (DISPLAY)		Setup the parameter(s) to be displayed on the unit during operation
Fct 5.01 Toggle? (TOGGLE?)		Toggle between enabled parameters of level, volume, capacitance, percent and/or calculated current
	No (default)	
	Yes	
Fct 5.02 Level (LEVEL)		As defined in the level menu
	Enable (default)	Select the level value configured in the level menu above
	Disable	
Fct 5.03 Volume (VOLUME)		As defined in the volume menu
	Enable	Select the volume value configured in the volume menu above
	Disable (default)	
Fct 5.04 Capacitance (CAP)		Display measure capacitance in pF
	Enable (DEFAULT)	
	Disable	
Fct 5.05 Percentage % (PERCENT)		Display the % as defined in LRV (0%) and URV (100%)
	Enable	
	Disable (DEFAULT)	
Fct 5.06 Calculated current (4--20)		Display the calculated current output from the Universal IV device
	Enable	
	Disable (DEFAULT)	
6.0 Service (SERVICE)		Use this menu for troubleshooting and service
Fct 6.01 Restore Factory Defaults (RST FAC)		Enter this menu to restore factory default
	No (DEFAULT)	
	Yes	Restoring the factory defaults will initiate a message on the display of "DEFAULT PARAMS SET". This message will continue until power is cycled.

3.12 Calibration & Configuration via Display/Keypad (Continued)

Menu Function (display abbreviation)	Valid values	Description
Fct 6.02 Phasing (PHASE)		This menu is related to Cote-Shield and is available only on Pro models. 0 is typically used for electrically insulating liquids and interface measurements. 45 is typically used for solids and electrically conductive liquids
	0	0 default
	45	
Fct 6.03 Pad capacitor (PAD CAP)	0pF (DEFAULT)	Enter the value of an external capacitor that must be connected to the unit. Padding capacitors are typically used to reduce the sensing element standing capacitance in order to improve measurement resolution.
	0..No upper limit	Enter the actual value in pF of the capacitor connected to the unit.
Fct 6.04 Contrast (CONTRAST)	0..20 (0 DEFAULT)	0 is highest contrast and 20 is lowest contrast
Fct 6.05 Parameter number (PAR_NUM)	0..65535	Factory use only
Fct 6.06 Parameter offset (OFS)	0	Factory use only
Fct 6.07 Parameter value (PAR_VAL)	Integer greater than 0	Factory use only

3.13 Status Messages

There are two kinds of error conditions in the U-V, critical and non-critical. Critical error conditions cause the U-V to go to a fault state loop current and scroll a message across the display. Non-critical error conditions allow the unit to continue normal operations, but scroll a message across the display to indicate to the user the nature of the non-critical faults. Most non-critical errors are the result of a transient condition affecting a very small number of readings and are not indicative of a failure but informational only.

Critical Errors

Below is a list of all the critical errors that can occur in the U-V:

Error Message:	SENSOR CRITICAL SHIELD ERROR
Cause:	The preamp has failed to take a shield reading for 10 consecutive attempts.
Action:	Contact factory
Error Message:	SENSOR CRITICAL PROBE ERROR
Cause:	The preamp has failed to take a probe reading for 10 consecutive attempts. Most likely cause is a capacitance reading above the calibrated range
Action:	Perform sensing element and cable tests in troubleshooting section. Verify calibration and configuration parameters are set correctly. Contact factory
Error Message:	SENSOR CRITICAL REF CAP ERROR
Cause:	The preamp has failed to take a reference cap reading for 10 consecutive attempts.
Action:	Contact factory
Error Message:	SENSOR CRITICAL COMM ERROR
Cause:	The output module has failed to communicate with the preamp for 20 consecutive readings.
Action:	Contact factory.
Error Message:	SENSOR STACK OVERFLOW
Cause:	An error has occurred during operation that corrupted the SRAM.
Action:	Contact factory.
Error Message:	SENSOR FLASH CKSM ERROR
Cause:	The preamp failed the checksum test on power-up.
Action:	The unit needs to be replaced. Contact factory.
Error Message:	SENSOR SPI ERROR
Cause:	Preamp could not communicate with A2D through SPI bus.
Action:	Contact factory.
Error Message:	SENSOR INVALID PROFILE
Cause:	An invalid profile has been downloaded to the preamp.
Action:	Contact factory.
Error Message:	POWER UP FAILURE

3.13 Status Messages (Continued)

Cause:	The output module failed to download all startup parameters to the preamp.
Action:	Cycle power to the system to attempt power-up procedure again. Contact factory
Error Message:	FLASH CKSM ERROR
Cause:	The output module failed the checksum test on power-up.
Action:	The unit needs to be replaced. Contact factory.
Error Message:	STACK OVERFLOW
Cause:	An error occurred during operation that corrupted the SRAM.
Action:	Contact factory.
Error Message:	FORCED RANGE MODE
Cause:	The output module is in forced range mode because of HART command 215.
Action:	Contact factory.
Error Message:	CALIBRATION SETUP ERROR
Cause:	Calibration parameters produce calculated max capacitance above max range Incorrect configuration or calibration entry Exceeds Lite model max range of 7000 pF
Action:	Review calibration and configuration data Change to Pro model if maximum capacitance exceeds 7000 pF Contact factory
Error Message:	BEYOND_MAX_CAP_ERROR
Cause:	Live capacitance has exceed the max capacitance of the unit Exceeds Lite model max range of 7000 pF Probe or sensing element shorted
Action:	Review calibration and configuration data Change to Pro model if maximum capacitance exceeds 7000 pF Perform sensing element and cable tests per section 5.5 and 5.6 Contact factory
Error Message:	SPAN_TOO_SMALL
Cause:	Applicable to Lite models only Occurs when difference of upper and lower capacitance is less than 20PF, or less than 10% of lower capacitance
Action:	Review calibration and configuration data Change to Pro model if capacitance change < 20 pF Contact Factory

3.13 Status Messages (Continued)

Noncritical Errors

The following is a list of all the non critical error messages that could be displayed on the U-V:

Error Message:	SENSOR NONCRITICAL SHIELD ERROR
Cause:	The preamp encountered an error when attempting to take a shield reading.
Action:	If error persists, contact factory.
Error Message:	SENSOR NONCRITICAL PROBE ERROR
Cause:	The preamp encountered an error when attempting to take a probe reading.
Action:	If error persists see actions for SENSOR CRITICAL PROBE ERROR.
Error Message:	SENSOR NONCRITICAL REF CAP ERROR
Cause:	The preamp encountered an error when attempting to take a ref cap reading.
Action:	If error persists, contact factory.
Error Message:	SENSOR NONCRITICAL LEVEL VALID ERROR
Cause:	The preamp encountered an error when attempting to take a test cap reading.
Action:	If error persists, contact factory.
Error Message:	SENSOR NONCRITICAL COMM ERROR
Cause:	Communication between the output module and the preamp are intermittently timing out.
Action:	If error persists, contact factory.
Error Message:	FIXED CURRENT MODE SET
Cause:	The output module is in fixed current mode because of HART command 40.
Action:	Consult factory.
Error Message:	OVERRANGE
Cause:	% range is over 105% Level > URV Cable shield open circuit Cable or sensing element shorted
Action:	Verify level is within specified operating range Perform sensing element and cable tests per section 5.5 and 5.6 Contact factory
Error Message:	UNDERRANGE
Cause:	% range is under -5 % Level < LRV Cable or sensing element open circuit
Action:	Verify level is within specified operating range Perform sensing element and cable tests per section 5.5 and 5.6 Contact factory

3.14 HART® - Multi-drop mode

All AMETEK Drexelbrook HART protocol transmitters default to a polling address of "0".

In order to put the transmitter in the "Multi-drop" mode, the polling address must be changed from "0".

A polling address of "1 - 15" is acceptable under "HART revision 5". The transmitter will set the output to a fixed current of "6 mA". All Multi-drop transmitters are placed in parallel on the Loop.

Section 4: Configuration and Calibration with HART® Calibrator

4.1 Start-up

After the Universal V transmitter is installed and loop power is applied, per Section 2, do the following:

1. Connect the handheld calibrator as shown in *Figure 4-1*.
2. Turn on the Calibrator and look for the ONLINE screen to appear. ONLINE means that the handheld HART® Calibrator has recognized the Universal V and is ready for Configuration and Calibration.
3. You must start the process by doing the Configuration first-- followed by Calibration. There are also instructions for configuring the Strapping Tables and for doing a D/A Trim to make the loop output agree with a calibration standard for loop current.

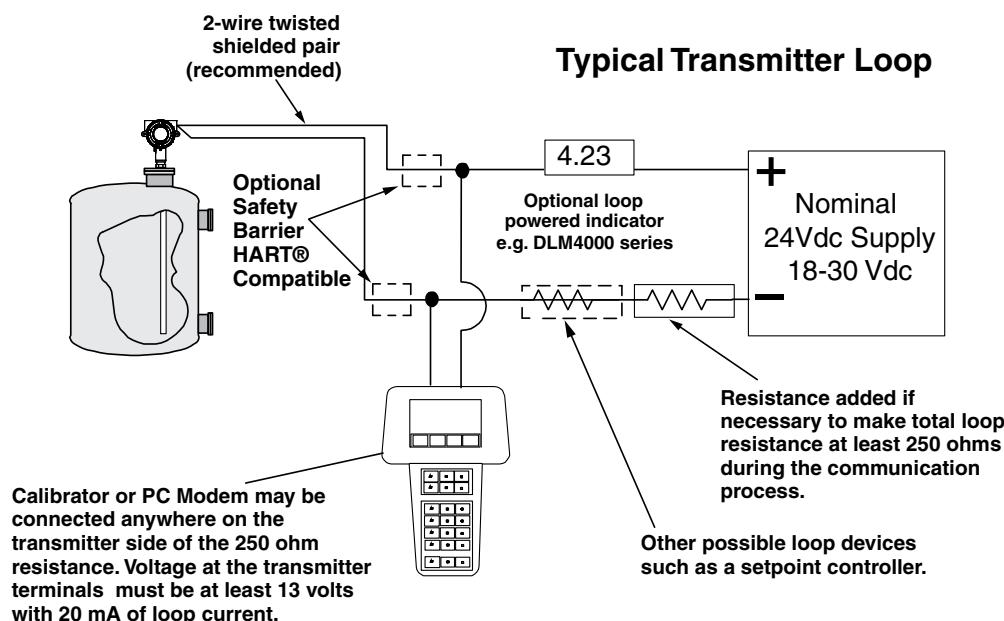


Figure 4-1
Typical Transmitter Loop

4.2 Configuration

Following is the sequence for Configuration using the HART® handheld device.

 Select Device Setup.

 Select Configuration Menu.

 Select Level Config.

 Select Level Type - edit Level Type - return to Level Config screen.

 Select Level Units - edit Level Units - return to Level Config screen.

 Select Max Level - edit Max Level - return to Level Config screen.

 Select LRV - edit LRV - return to Level Config screen.

 Select URV - edit URV - return to Level Config screen.

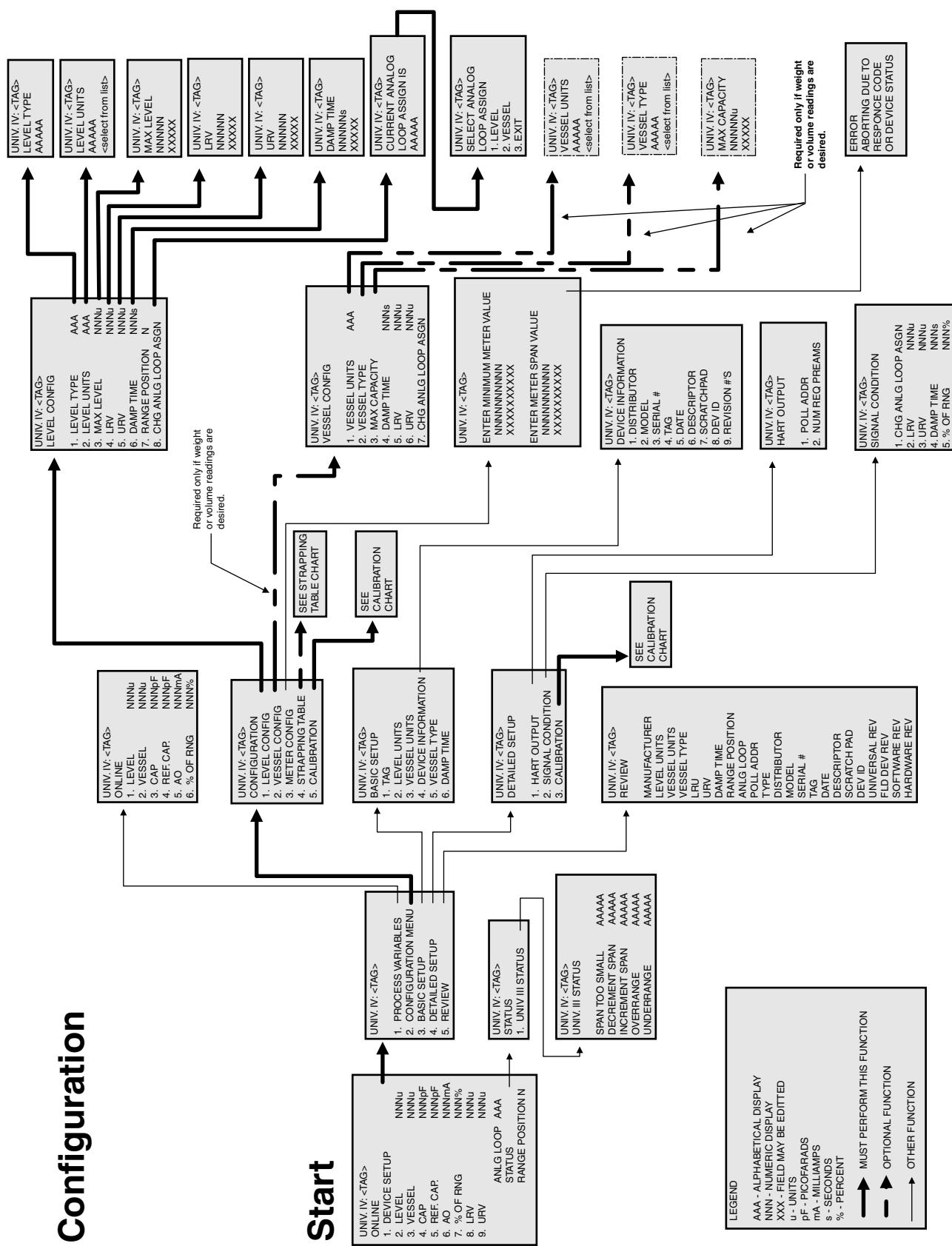
 Select Damp Time - edit Damp Time - return to Level Config screen.

Select Chg Anlg Loop Assign - edit Current Loop Assign. If current loop assign is Level and is correct, go to next screen and select Exit. Proceed to 4.3 Calibration.

If Vessel configuration is to be selected, choose Vessel, go back to Config screen and select Vessel Config. Edit all values as done for Level Config. Select Exit and proceed to 4.4 Calibration.

Note: Changing Units or Analog Loop Assignment during configuration will initiate an automatic conversion of the values for LRV, URV, Lower Level and / or Upper Level. It is necessary to read the transmitter to view the changes

Configuration Chart



Configuration

Start

UNIV. IV. <TAG>	UNIV. IV. <TAG>
1. DEVICE SETUP	1. DEVICE SETUP
2. LEVEL	2. LEVEL
3. VESSEL	3. VESSEL
4. CAF	4. REF. CAP
5. AO	5. % OF RING
6. LRV	6. LRV
7. URV	7. % OF RING
8. ANL LOOP	8. ANL LOOP
9. STATUS	9. STATUS
	RANGE POSITION N

58

4.3 Calibration

There are two methods of calibrating the Universal V transmitter: **Point Calibration or Capacitance Calibration.**

Point calibration uses the actual level in your vessel for calibration. The further apart the two points are for the calibration, then the better the accuracy of the overall measurement.

Capacitance calibration uses values obtained from the Drexelbrook Service department (or a previous calibration or identical application) for the zero and span calibration data. Call 215-674-1234 for assistance. Please complete the Bench Calibration Information.

It is permissible or sometimes even recommended that both methods be used in order to establish a calibration standard. For example, if the vessel was already filled before the calibration was attempted and it is difficult or impossible to lower the level to establish the second point, it would be best to use a calculated zero capacitance for the low point and actual level for the high point. While this wouldn't be as accurate as two known level points, it will be reasonably accurate until an actual low point can be established. The Service department will help in calculating high or low capacitance values.

4.3.1 Point Calibration

Following is the sequence for Point Calibration using a handheld Calibrator.

Equipment Required:

- Universal V HART® Smart Transmitter
- HART® Communicator
- 24V Power source
- 250 ohm minimum loop resistance
- Two known process levels applied to the sensing element

This procedure uses an example of a point calibration for full-scale (20mA) = 35 ft. and zero (4mA) = 1.5 ft.

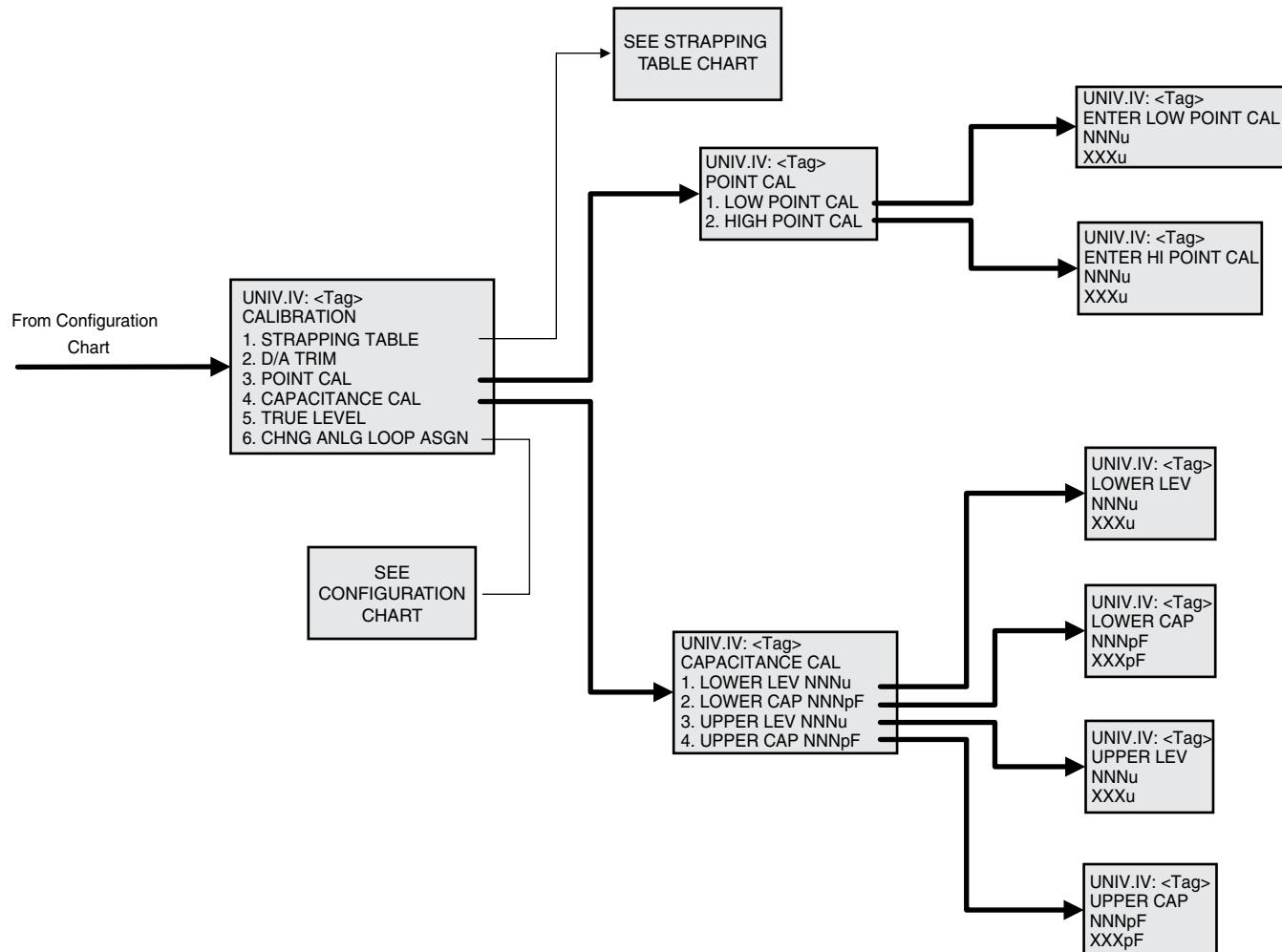
4.3.1 Point Calibration (Continued)

Select Device Setup.
Select Configuration Menu.
Select Calibration.

Select **Point Cal** - select either **Low Point Cal** or **High Point Cal** depending on whether you plan to raise or lower the level for your second point—edit value to agree with the present actual level and return to Point Cal screen. Repeat for second point or proceed to Capacitance Calibration.

Exit - Calibration is complete.

Calibration Chart



4.3.2 Fine Tuning Calibration

When a known level is available that is closer to the LRV or URV than a previous calibration point, it may be used as a new calibration point to increase accuracy. This is done in the following steps:

Enter the upper calibration point and/ or

Enter the lower calibration point with the new known level applied.

The order of execution between the upper and lower calibration procedures does not matter. They can be done at different times.

4.3.3 Capacitance Calibration

Following is the sequence for Capacitance Calibration using the handheld HART® Calibrator.

Select Device Setup.

Select Configuration Menu.

Select Calibration.

Select Capacitance Cal—select either Lower Level or Upper Level depending on whether the next value will be higher or lower for the second point—edit capacitance value and level as a pair—return to Capacitance Cal screen.

Exit - Calibration is complete.

4.3.4 Strapping Table

The strapping table is a 2-point to 21-point table used by the Universal V to define the relationship between level and output current. There are five strapping tables built into the transmitter software. These are: Linear (vertical tank); Horizontal Tank with flat ends; Horizontal Tank with dished ends; Horizontal Tank with hemispherical ends; and Spherical Tank. These predefined tables are automatically created by selections made with Vessel Config assignment during Configuration procedure in Section 4.3.

If output-to-level relationship is not defined by one of these tables, you may create a table in Strapping Table program. To create a non-linear relationship, you will need at least 3 points and may use as many as 21 points. A 21-point table will define relationship to approximately a 0.1% accuracy. Common example for a simple table would be Cone Bottom Vertical tank which would require 3 points—bottom, straight-side target point, and top. However, a more complex geometry could benefit from using all 21 available points.

- Plan your table by filling out the form below. You may use first column which lists every 5% between 0 and 100%, or you may fill in your own values in column 2.
- Fill out column 3 with output values corresponding to those listed in column 1 or 2.

4.3.4 Strapping Table (Continued)

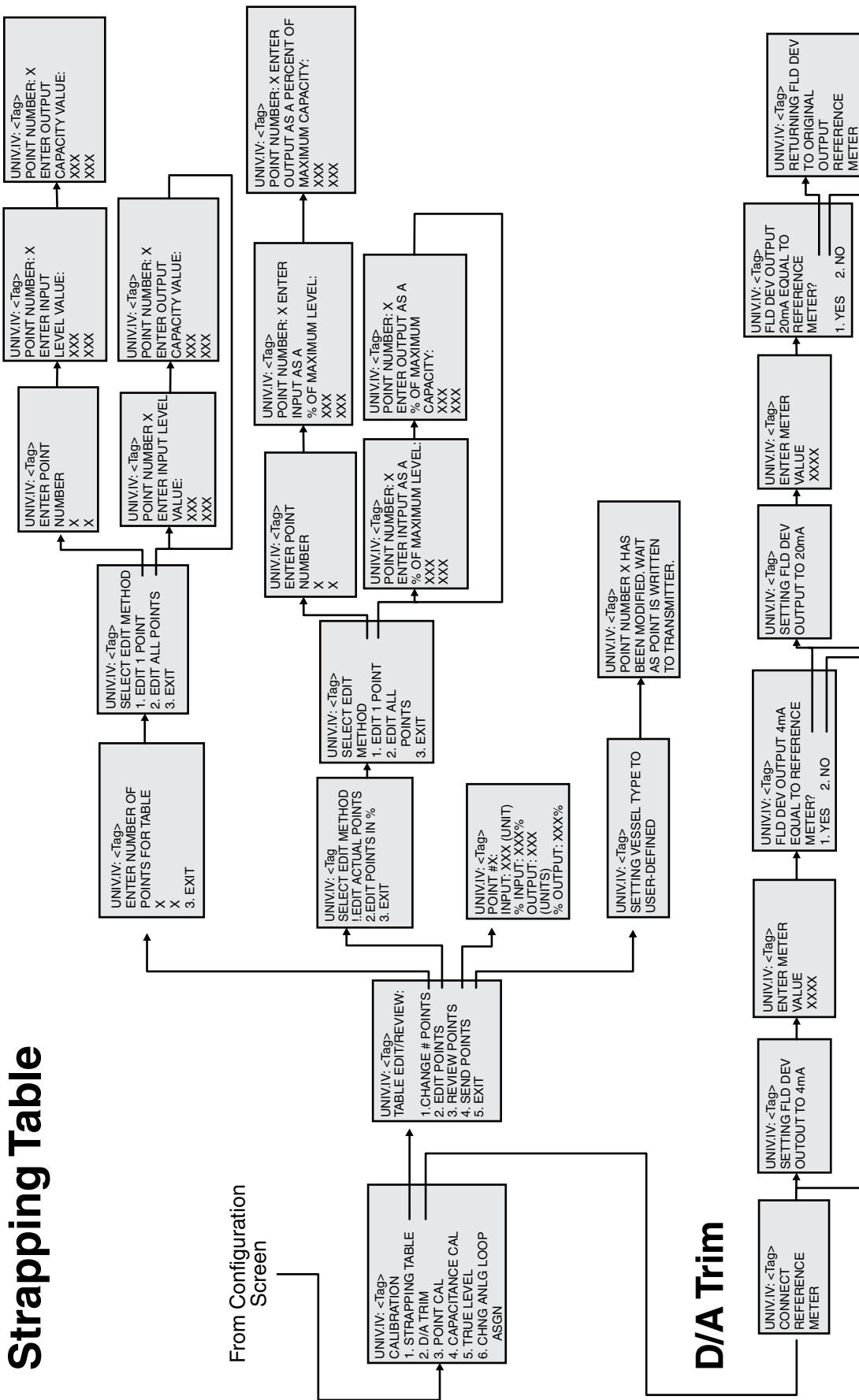
Point Number	Level Standard Preset Values % Level	Level Optional Values % Level	Output Value In Selected Units
1.	0		
2.	5		
3.	10		
4.	15		
5.	20		
6.	25		
7.	30		
8.	35		
9.	40		
10.	45		
11.	50		
12.	55		
13.	60		
14.	65		
15.	70		
16.	75		
17.	80		
18.	85		
19.	90		
20.	95		
21.	100		

4.4 D/A Trim

Refer to the D/A Trim diagram for the D/A Trim sequence and Strapping Table configuration.

Strapping Table Chart

Strapping Table



D/A Trim

4.5 Bench Calibration Information Sheet

Company _____

City _____ State _____

Transmitter S/N _____ Probe S/N _____ Tag No. _____

Filled out by: _____ Date _____ Phone _____ Fax _____

Material being Measured - Fill out any known information

Name of Material: _____ Level Measurement Interface Measurement

Dielectric Constant: (K) _____

Conductivity: (g) _____

Other: _____

Vessel Shape

Vertical Cylinder
Horizontal Cylinder
Other _____

Installation Details

 NPT Thread Mount Flange Mount- if flange mount

B = _____ inches

E = _____

A = _____ inches

H = _____ inches

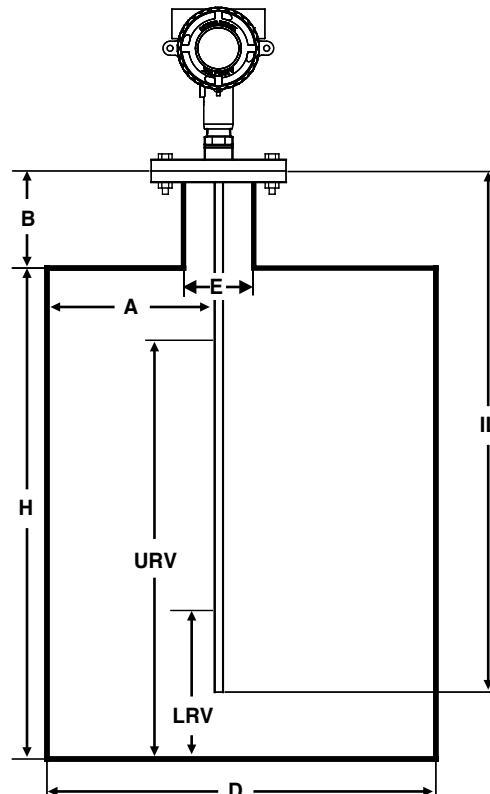
D = _____ inches

IL = _____ inches

Unless specified otherwise, calibration values of zero and span capacitances will be based on 4-20 mA being over the entire range of 'H'. If other values are desired specify LRV and URV in inches.

LRV = _____ inches

URV = _____ inches



Calculations by Drexelbrook

LRV _____ Calculated Zero Capacitance _____ pF

URV _____ Calculated Span Capacitance _____ pF

Calculated by: _____ Date: _____

Section 5: Troubleshooting

Problem/Symptom	Tests in order of probability	Reference Section(s)	Comments
HART® Calibrator gives error message that no device was found	Check modem connections Check for 250Ω resistance (min.) Check voltage at transmitter	5.2 and 5.3	Often a result of loop connection problems or output current > 20 mA
HART® Calibrator gives error message that device could not be identified	Check modem connections Check for 250Ω resistance (min.) Check voltage at transmitter	5.2 and 5.3	Often a result of loop connection problems or output current > 20 mA
Can't communicate with transmitter using Drexelbrook PC Software	Check modem connections Check for 250Ω resistance (min.) Check voltage at transmitter Try another modem	5.2 and 5.5	Often a result of loop connection problems or output current > 20 mA
0 mA output all the time (no measurable output current at any time)	Check voltage at transmitter Check polarity of loop	5.2 (5.3, 5.4, or 5.5)	Probable loop problem. Faulty connection in loop
More than 20 mA output all the time (output current always exceeds 20 mA)	Check for moisture in head of sensor Verify sensing element wiring is correct Test Sensing Element Check Calibration	2.5 5.5 Section(s) 3, 4	
Output drifts (output accuracy varies slowly over time...e.g. hours or days)	Test transmitter without sensing element (drift test) Verify proper sensing element ground reference	5.4 Fig. 2-6	
Output erratic - (output jumps around noticeably in terms of seconds or minutes)	Check process level Check for Static Discharge Check for radio interference	5.7 5.8	Erratic readings often show actual process conditions. Look for bubbles or stratification, etc.
Output intermittent (output jumps quickly usually between >0mA and some "on scale" value)	Check Signal Loop Connections	5.7 5.8	Intermittent Loop Connection
Inaccurate readings (Level readings are incorrect compared to actual known level)	Check calibration Check method of comparison	Section(s) 3, 4	Have you verified actual level? (At times even sight gauges can be misleading.)
Reading does not change with level	Check cables Check sensing element	5.6 5.5	Be sure that level is really changing. Possible plugged or unvented stilling well.
Output goes in opposite direction from level change	Check calibration	Section(s) 3, 4	Probable high point cal/low point cal reversal or inverted interface application.
Application-related Problems	Comments		
Product Bridging	When process material fills what was originally airspace between the sensor and a nozzle or the vessel, it no longer behaves like a coating. It measures like actual level. Contact Drexelbrook.		

Table 5-1 Problem / Symptom Chart

5.1 Identifying a Problem/Symptom

Use Table 6-1 as a guide to find and correct a problem when it occurs. Most problems are not related to transmitter failure. It is important to be methodical when tracking down a problem. If you experience a problem that you cannot solve using this guide, call technical support at 630-723-6730. You may also E-mail us at fieldservice.magnetrol@ametek.com. Further service information may be found at ametek-measurement.com.

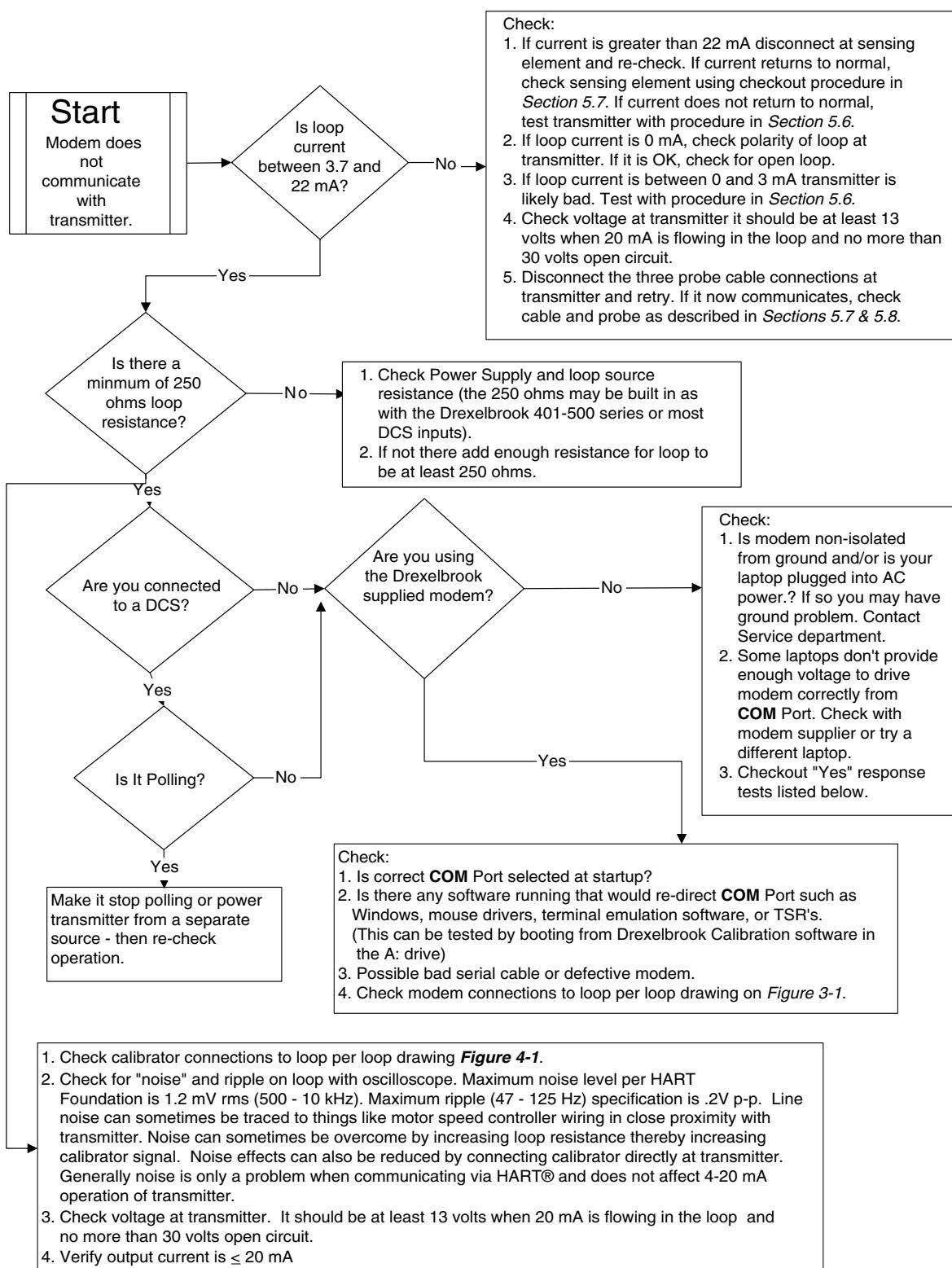
When you contact us, be prepared to give the service person as much information as you can about the model numbers, serial numbers, application requirements, and the materials being measured. At the end of this section, a form is available to organize the information that will help us resolve the problem.

5.2 Troubleshooting Loop Connection

Specific transmitter loop connections will vary from installation to installation but in general will be connected in a similar manner to typical transmitter loop in *Figure 4-1*. When troubleshooting the loop connection, verify the following items.

- Loop devices are wired in series.
- There is at least 250 ohms total loop resistance.
- There is at least 16 Vdc available for the transmitter when a loop current of 20 mA is flowing.
- The open circuit voltage does not exceed 30 VDC

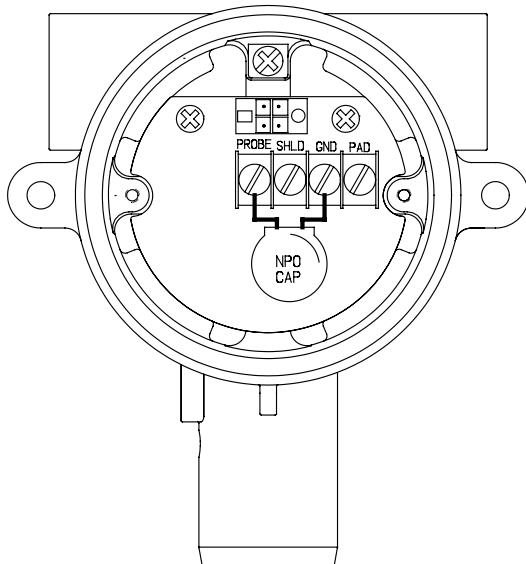
5.3 Universal V transmitter does not communicate with Drexelbrook HRTWin Software



5.4 Transmitter Drift Test

If symptoms point toward calibration drift, it is important to determine if the apparent drift is coming from the transmitter, the sensing element, or the application of the equipment. The following test determines if the transmitter is stable. In most cases, no drift will be found in the transmitter.

1. Remove coaxial cable from the transmitter terminals.
2. Without changing any data stored in the transmitter, connect a Drexelbrook capacitance substitution box (401-0006-008) or an NPO test capacitor from the sensing element terminal to the GND terminal on the transmitter (*See Figure 5-1*). (Select a capacitance value that produces between 4 and 20 mA of loop current.)
3. Observe the loop current (*See Fig 5-2*) over a 12-hour period to confirm the stability of the unit. If the readings remain stable for this period, then the problem is not in the transmitter. If the loop current has changed more than 1% during the test period, then the unit is defective. Please contact the Service department for further instructions regarding repair or replacement.



Electronic unit removed to access sensing element board terminal block

Figure 5-1

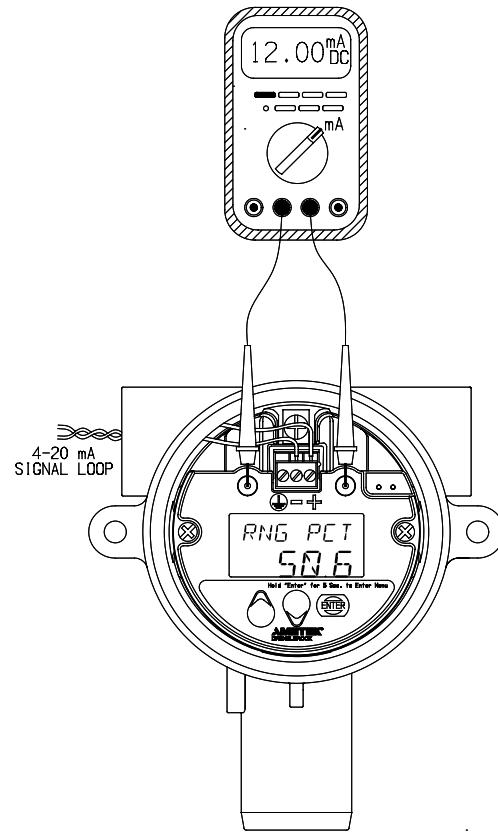


Figure 5-2

5.5 Troubleshooting Sensing Element

Troubleshooting sensing element requires use of an analog ohmmeter. Digital meters do not properly measure resistance for the purpose of this test. An analog ohmmeter provides more current when measuring resistance, which is required to detect a pinhole or crack in the sensing element insulation. In addition, digital meters frequently give erroneous results due to a battery-like effect when dissimilar metals contact conductive liquids.



CAUTION: Sensing element is intrinsically safe. Therefore, when using this product, it is recommended that all service activity comply with appropriate guidelines.



Remove sensing element from vessel to a safe area. Test outlined in steps 1 and 2 can be performed in a metal test vessel, grounded to the sensor, and filled with high conductivity water. Depending on locality, tap water may not be suitable. If low conductivity water is used, a spoonful of table salt can be added which will increase the conductivity.

In the following tests, if it is not possible to raise or lower the level in vessel, the sensing element may be suspended in a metal pipe or other container that is filled with conductive water (see above note) and connected to grounded sensing element conduct. If container is not metallic, then a ground wire or rod is needed to be placed into the water and referenced to sensing element conduct or mounting devices.

Testing the Sensing Element - Step 1 (Figure 5-3)

With the material below the sensor, and the coaxial cable disconnected at the sensing element, measure the resistance from the sensing element center connector to ground connector (or conduct). The ohmmeter should be set to $R \times 10000$ scale. The reading should be infinite (open circuit). Readings of less than one meg-ohm indicate excessive electrical leakage, probably due to product leakage or condensation in the packing seal or conduct. Record the resistance value measured. Contact the Service department for recommended repairs.

Testing the Sensing Element - Step 2

(Figure 5-4 fully insulated sensing elements only)

Raise the level in the vessel to cover as much of the sensor as possible. Repeat the measurement made in step 1. Readings of 1 meg-ohm or less indicate a pinhole or crack in the sensing element insulation. Failed insulation is not field repairable. Consult the Service department for further assistance.

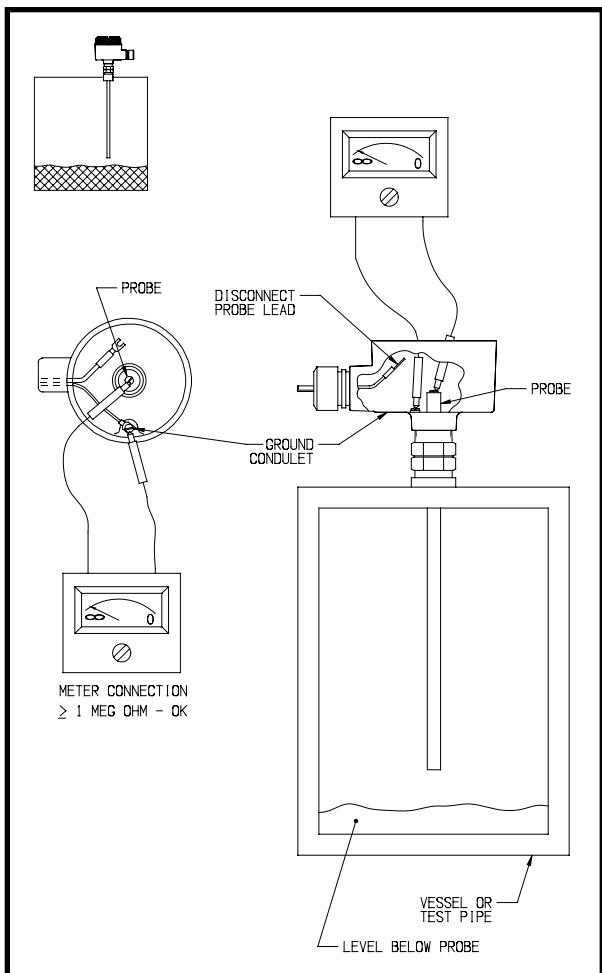


Figure 5-3
Sensing Element Testing, Material Below the Sensing Element

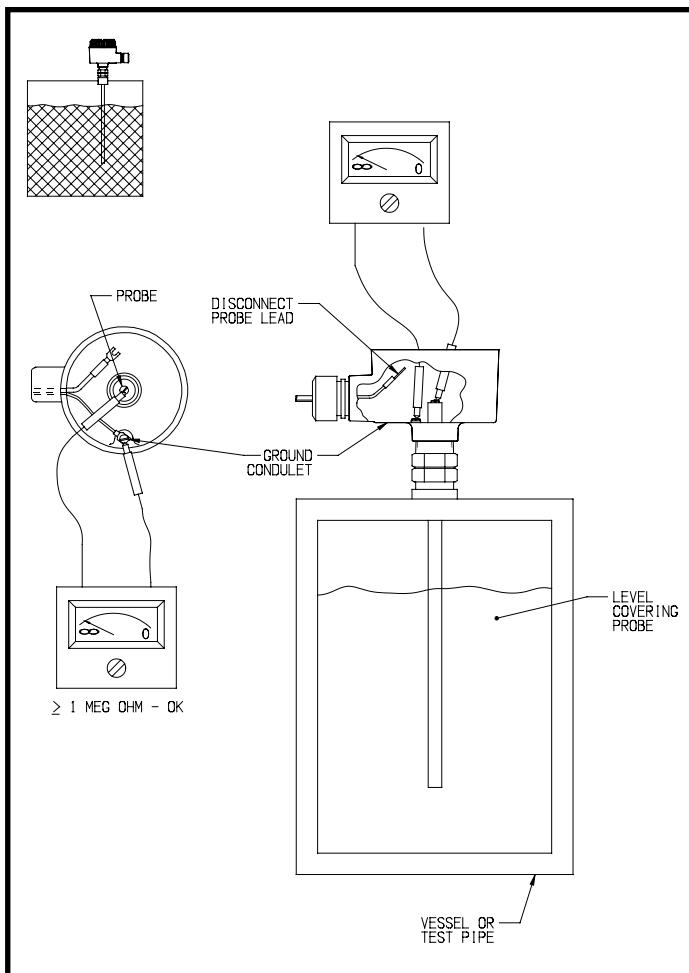


Figure 5-4
Sensing Element Testing, Material Covering the Sensing Element

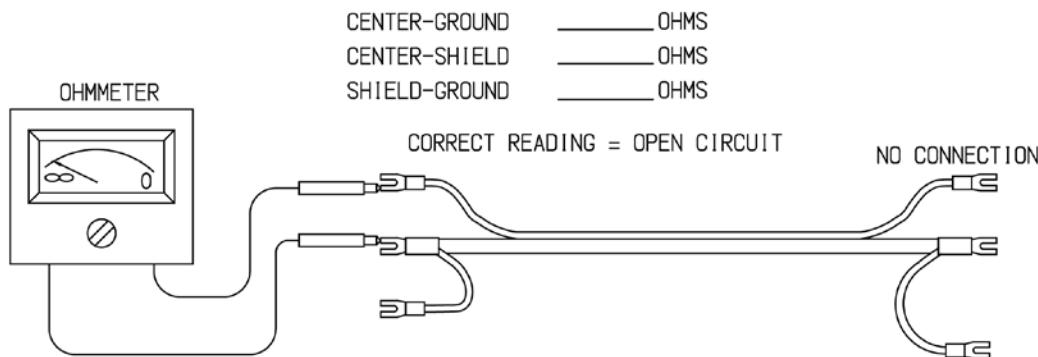
5.6 Troubleshooting Coaxial Cable



If there is water or other conductive material in the conduit (ie.: Excessive wire lube) it can change the electrical properties of the coax cable and cause the system to perform poorly. Moisture in the conduit may not be detected by the following test. The only sure way is to inspect the coax and associated conduit for trapped water.

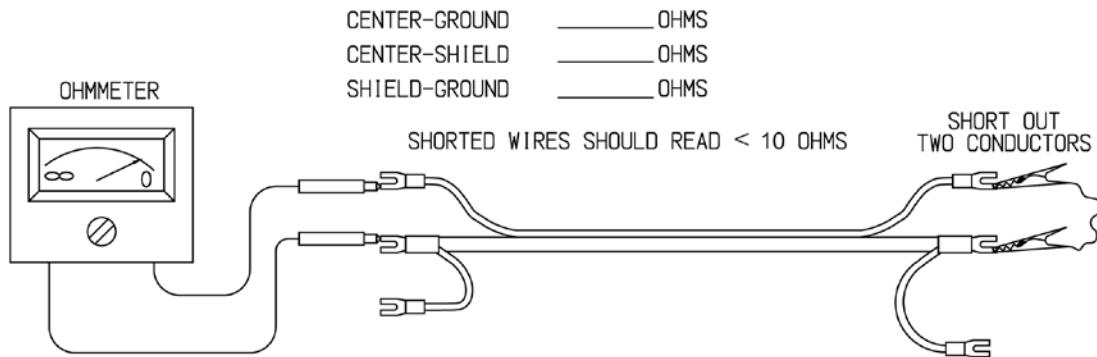
1. Disconnect all three wires of the coaxial cable at the electronic unit.
2. Disconnect all wires at the sensing element end of the coax.
3. Using an ohmmeter, measure between two of the coaxial cable conductors. Note any reading. Repeat for all three conductors. All readings should show an open circuit, (infinite resistance).

CHECK FOR SHORT CIRCUIT



4. Check for continuity of each conductor. Short out two of the coaxial cable conductors and measure these two conductors at the other end. A reading < 10ohms indicates a good cable. Move the short to the third conductor and repeat.

CHECK FOR CONTINUITY



5.7 Static Electricity

Static electricity can cause the 4-20 mA output to appear to jump around in an erratic fashion with a time period of a few seconds. Applications that are prone to static electricity include insulating liquids that may be agitated or pumped and granulars that may be air-conveyed at high rates of speed. Conductive liquids and conductive granulars tend not to generate static electricity. In addition to causing erratic readings, static electricity can cause instrument failure. If you ever get a static discharge from the product to the sensing element, you need spark protection. (*See section 2.6*)

5.8 Radio Frequency Interference

All Drexelbrook transmitters have a significant amount of RFI protection built in. There are situations, however, where the standard protection is inadequate. RFI filters are available to provide additional protection for both the sensor and the 4-20 mA loop from unusually difficult sources of interference. Proper grounding and careful attention to installation practices can usually make them unnecessary. Some recommended installation practices are referenced in *Section 2.8*.

If RFI continues to be a problem, contact the Drexelbrook service department for the proper filters and assistance.

5.9 Factory Assistance

AMETEK Drexelbrook can answer any questions about your level measurement system.

For Technical Support:

Phone: 215-674-1234

E-mail: fieldservice.magnetrol@ametek.com

Please provide the following information:

- Instrument Model and Serial Numbers
- Sensing Element Model Number and Length
- Material being measured
 - Temperature
 - Pressure
 - Agitation
- Brief description of the problem
- Checkout procedures performed and results

5.10 Field Service

Trained field service engineers are available on a time-plus-expense basis to assist in start-ups, diagnosing difficult application problems, or in-plant training of personnel. Contact the service department for further details.

5.11 Customer Training

Periodically, AMETEK Drexelbrook instrument training seminars for customers are held at the factory. These sessions are guided by Drexelbrook engineers and specialists, and provide detailed information on all aspects of level measurement, including theory and practice of instrument operation. For more information about these valuable workshops, write to AMETEK Drexelbrook, attention: Communications/ Training Group, or call direct at 215-674-1234.

5.12 Return Equipment

Any equipment being returned for evaluation or credit must be pre-approved by the factory.

In many applications, sensing elements are exposed to hazardous materials.

- OSHA mandates that our employees be informed and protected from hazardous chemicals.
- Material Safety Data Sheets (MSDS) listing the hazardous materials to which the sensing element has been exposed MUST accompany any repair.
- It is your responsibility to fully disclose all chemicals and decontaminate the sensing element.

To obtain a return authorization (RA#), contact the Service Department 215-674-1234.

Please provide the following information:

- Model Number of Return Equipment
- Serial Number
- Process Materials to which equipment has been exposed
- MSDS sheets for any hazardous materials
- Billing Address
- Shipping Address
- Purchase Order No. for Replacement / evaluation

Please include a purchase order even if the returned unit is under warranty. If repair is covered under warranty, you will not be charged.

Ship equipment freight prepaid to:
AMETEK Drexelbrook
205 Keith Valley Road
Horsham, PA 19044-1499

COD shipments will not be accepted.

Section 6: Specifications

6.1 Transmitter Specifications

Technology

RF Admittance / Capacitance

Supply Voltage

16-30VDC, 2-wire loop powered

Output/Digital Protocol

4-20mA, HART®

Compatible with HART®

HART device description available

Load Resistance

363 Ohms @ 24 VDC

636 Ohms @ 30 VDC

Minimum 250 Ohms for HART Communications

Ambient Temperature

-40 to 75 °C (-40 to 167 °F)

Process Temperature

-106 to 815 °C (-160 to 1500 °F), probe dependent

Process Pressure

Vacuum to 1350 bar (20,000 psi), probe dependent

Process Connection

NPT, BSP, JIS, ANSI, DIN, Grayloc, Tri-Clamp, Perlick Fitting and more upon request

Main Wetted Parts

316L, PVDF, TFE, FEP, PFA, HastelloyC, Monel and more depending on applications requirements. Consult factory

Sensor Length

1" to 800 Feet (25.4mm to 244m)

Probe, Pro and Lite model dependent

Capacitance Measurement Range

Autoranging (6 ranges)

1-45,000 pF (Pro model)

20-7,000 pF (Lite model)

Cote-Shield™

Pro model: Coating rejection with 100Khz or 15Khz and 45° phasing

Lite model: 100Khz or 15Khz without phasing for insulating coating or conductive non-coating applications only

Integral or Remote Configuration

100 ft max cable length for remote configuration

Accuracy

0.25% of span (ranges 2-6)

Includes the effects of linearity, hysteresis and repeatability on electronics only

Response Time to Level Changes

350 msec nominal (no damping applied)

1-90 seconds programmable damping time

Supply Voltage Effect

0.2% of full scale max

Temperature Effect

0.5% per 100 °F (37.7 °C) change

Start-Up Time

< 12 seconds

Configuration and Calibration

Standard LCD display and keypad on all models
HRTWIN™ PC-based software

Or third party Model 275, 375, 475 handheld communicator

Emission and Surge Protection

Compliant with IEC6100-4-2, 3, 4, 6, 8

Compliant with CISPR11 Group I, Class B

Approvals

Intrinsically Safe (IS)

Explosion Proof (XP)

FM, FMc

ATEX, IECEX



Section 7: Hazardous Location Approval Supplementary Installation & Operating Instructions

7.1 General safety information

This document contains installation instructions for potentially explosive atmosphere applications.

The Universal V is approved for use in hazardous locations when properly installed. Control drawings detailing installation guidelines are available in *Section 8*.

Always Install to Local Codes / Requirements / Directives as Mandated by the Authority Having Jurisdiction.

The aluminum enclosure must be protected from mechanical friction and impact that could cause ignition capable sparks.

7.1.2 Warning



- Installation, Start-Up, and Service should only be performed by personnel trained in explosive atmosphere installations.
- Substitution of Components May Impair Intrinsic Safety.

7.1.3 Device Description

The Universal V is a Continuous Level Measurement System. Measurements are displayed via remote communications or an integrated display screen.

7.1.4 Electrical connection

WARNING! Read the following information carefully.



- Live Maintenance should only be carried out by Skilled Personnel trained in explosion protection methods.
- Test Equipment used to perform “Live Maintenance” must be certified to use in the associated hazardous area.

Intrinsically Safe Installations



When the Universal V is installed as an intrinsically safe device per the agency control drawings, the housing cover may be safely opened. For system configuration, remove the view port housing cover to access the display keypad for local system configuration.

Explosionproof or Flameproof Installations



No Live maintenance is permitted.

Disconnect power to the device and check that the atmosphere is clear of hazardous substances.

7.1.5 Commissioning

Start-up checklist



Do not connect power until you have gone through the checklist below

1. Are the wetted components (gasket, flange and sensing element) resistant to the corrosive properties of the tank product?
2. Does the information given on the nameplate correspond with the application?
3. Ex d applications: Have you connected the equipotential bonding system correctly?
4. Ex i applications: Are you using an intrinsic barrier within the correct parameters?
5. Did you install cable entries of the correct internal diameter so that there is a good seal around the cable? Are the cable glands suitably certified per the application and the hazardous area parameters?
6. Do not use the earth terminal in the wiring compartment: use the equipotential bonding system.

7.2 The Compartment Cover

Viewport Cleaning: The viewport is made of Borosilicate glass and can be cleaned with any common glass cleaning product (e.g.: Windex™, Isopropyl alcohol, etc.) that is suitable for the Class and Division rating of the specific system installation.

7.2.1 Opening the cover

Procedure

1. Unscrew cover stop, if applicable
2. Unscrew terminal compartment cover

7.2.1 Closing the cover



Warning: Ex d [ia] applications

Check that the terminal compartment cover is screwed tight and the cover stop (if applicable) is fastened tightly to the cover.

7.3 Specific Conditions of Use

CONSULT THE MANUFACTURER IF DIMENSIONAL INFORMATION ON THE FLAMEPROOF JOINTS IS NECESSARY.

IN LOCATIONS REQUIRING EPL Ga OR Da EQUIPMENT, CARE MUST BE TAKEN WHEN INSTALLING THE ALUMINUM ENCLOSURE, THAT EVEN IN THE EVENT OF RARE INCIDENTS, AN IGNITION SOURCE DUE TO IMPACT OR FRICTION BETWEEN THE ENCLOSURE AND IRON/STEEL IS EXCLUDED.

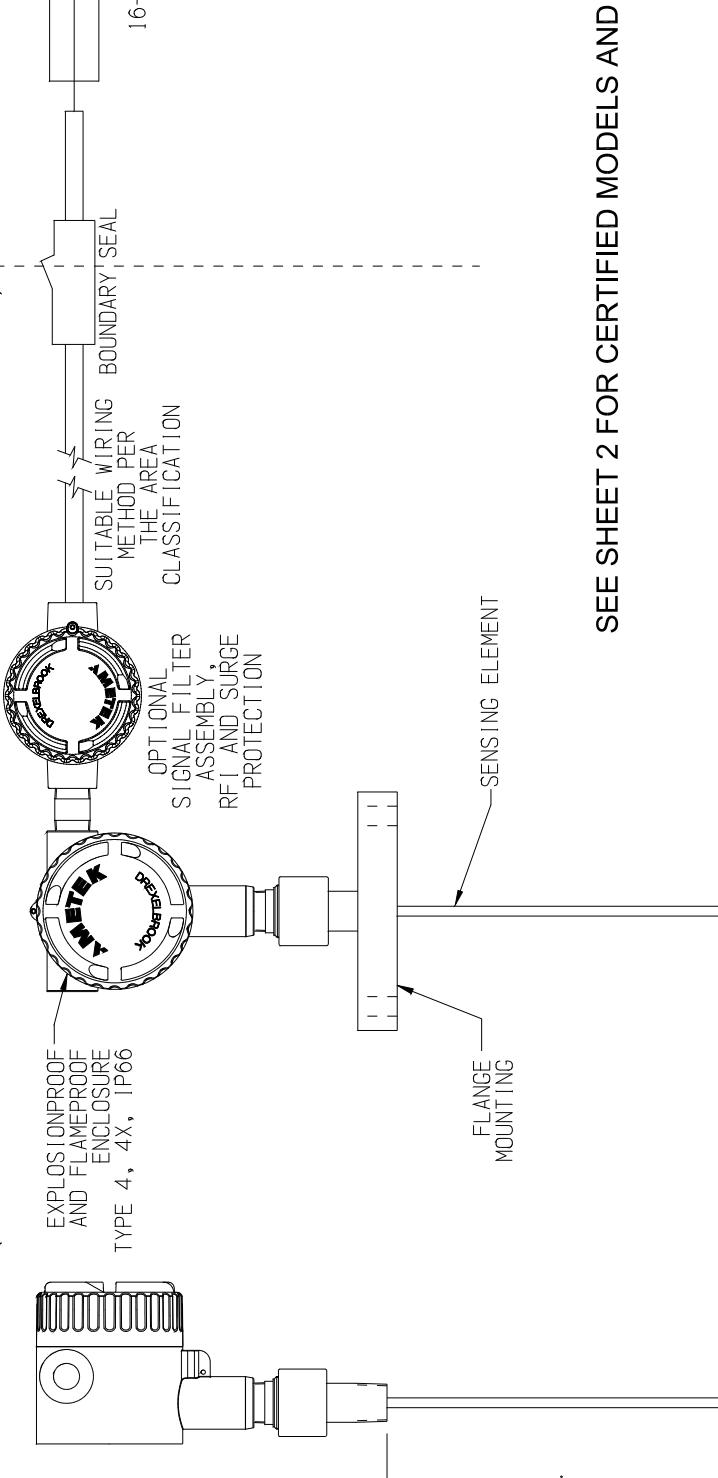
THE ENCLOSURE CONTAINS NON-METALLIC ENCLOSURE PARTS. TO PREVENT THE RISK OF ELECTROSTATIC SPARKING, THE NONMETALLIC SURFACE SHOULD BE CLEANED WITH A DAMP CLOTH.

Section 8: Control Drawings

8.1 FM US / FMC

NO. 420-0004-640-CD

SHT 1 OF 20

HAZARDOUS (CLASSIFIED) AREA		NON-HAZARDOUS AREA	
FM-US/FM-CANADA XP-IS Class I, Division 1, Groups C,D T4 DIP-IS Class I, Division 1, Groups E,F,G T4 Class I, Division 2, Groups A,B,C,D T4 Class I, Zone 1, AEx/Ex db ia IIB T4 Gb $-40^{\circ}\text{C} \leq T_a \leq +75^{\circ}\text{C}$ TYPE 4, 4X, IP66		 <p>TERMINAL TERMINAL GROUND</p> <p>16-30 VDC</p>	
<p>(SENSING ELEMENTS ARE INTRINSICALLY SAFE FOR ALL OF THE ABOVE RATINGS)</p>  <p>SENSING ELEMENT</p> <p>FLANGE MOUNTING</p> <p>EXPLOSIONPROOF AND FLAMEPROOF ENCLOSURE TYPE 4, 4X, IP66</p> <p>SUITABLE WIRING METHOD PER THE AREA CLASSIFICATION</p> <p>OPTIONAL SIGNAL FILTER ASSEMBLY</p> <p>RFI AND SURGE PROTECTION</p>			
<p>SEE SHEET 2 FOR CERTIFIED MODELS AND NOTES</p>			
EXPLOSIONPROOF TRANSMITTER ENCLOSURE WITH INTRINSICALLY SAFE OUTPUT (INTEGRAL PROBE)		AMETEK® DREXEL BROOK 205 KELTH VALLEY RD HORSHAM, PA. 19044-9986 215-674-1234 FAX 215-674-2731	
CERTIFIED PO # _____ ENG _____ USER _____ DE #		COPYRIGHT 2023 AMETEK DREXEL BROOK SCALE: NONE UNLESS OTHERWISE STATED ALL DIMENSIONS IN INCHES (MM)	
ISS. EDD/DSR NO. APP'D DATE		DR. JEN 8-17-23 DR. IDH 8-17-23 CK. _____	
		215-674-1234 FAX 215-674-2731	
		NO. 420-0004-640-CD SHT 1 OF 20	

8.1 FM US / FMC (Continued)

NOTES FOR PAGE 1

1. THE INSTALLATION SHALL COMPLY WITH THE RELEVANT REQUIREMENTS OF THE LATEST EDITION OF THE NATIONAL ELECTRICAL CODE (ANSI/NFPA 70) AND THE CANADIAN ELECTRICAL CODE (C22.1) AS APPLICABLE.
2. NO REVISION TO DRAWING WITHOUT PRIOR FM APPROVAL.
3. UNUSED OPENINGS MUST BE PROPERLY SEALED TO MAINTAIN ENCLOSURE ENVIRONMENTAL AND/OR HAZARDOUS LOCATION RATINGS.
4. FOR USE IN AMBIENT TEMPERATURES ABOVE 50°C, INSTALLATION WIRING SHOULD BE RATED TO 90°C OR GREATER.
5. A SEAL IS REQUIRED WITHIN 50MM OF THE ENCLOSURE.

No. 420-0004-640-CD

SHT 2 OF 20

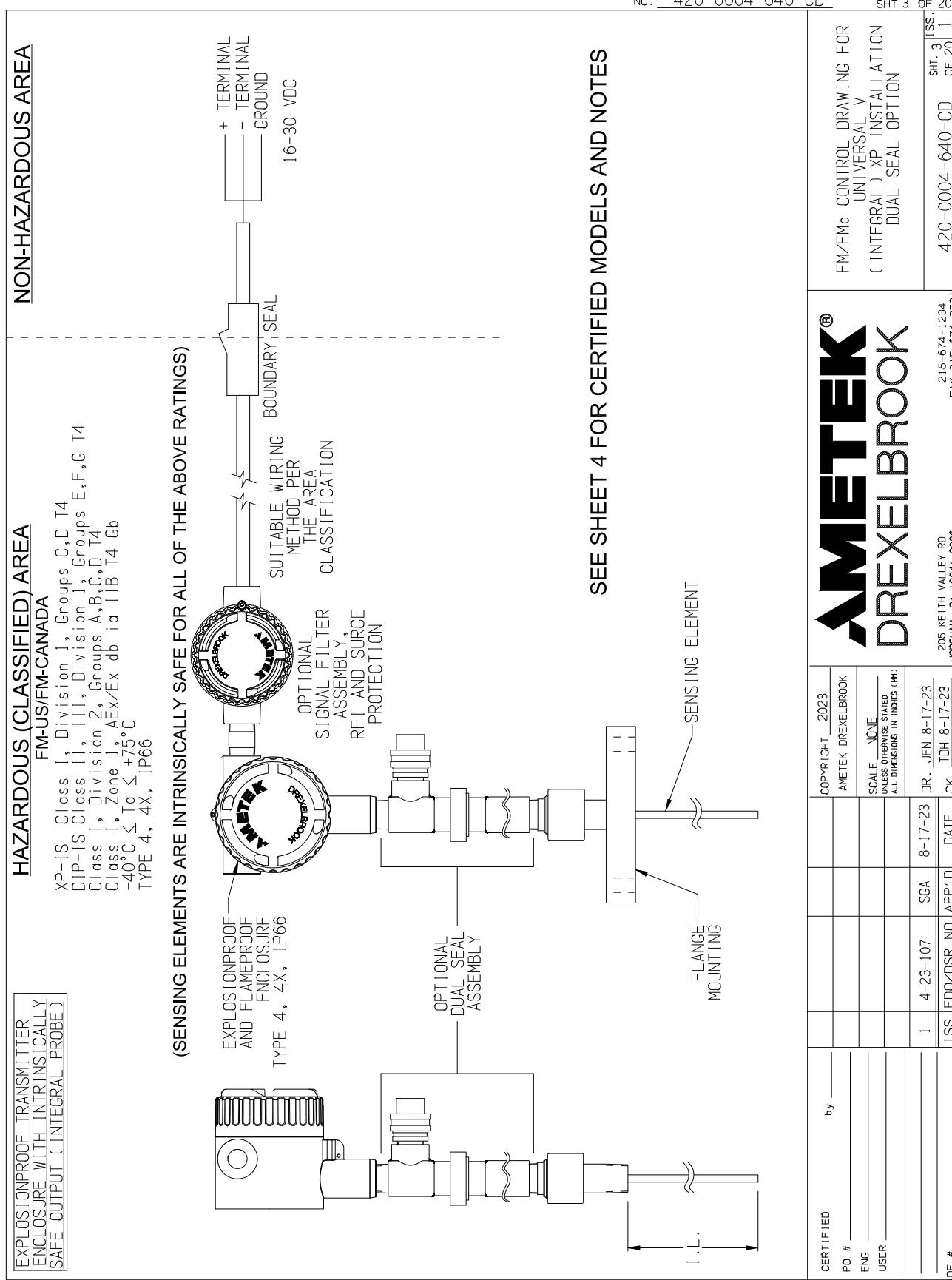
CERTIFIED MODELS

Vab102cd00ef

a = TYPE P, L, C, T OR M
 b = FREQUENCY AND PHASING 0, 1, 2, 3
 c = ENTRIES 0, 2
 d = SURGE/NOISE SUPPRESSION 0, 1
 e = SENSING ELEMENT: R11, R12, R13, R14, R15, 201, 202, 203, 204, 205,
 206, 251, 252, 253, 254, 255, 256, 257, 258, 259, 260,
 261, 262, 301, 302, 303, 304, 305, 306, 307, 308, 309,
 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320,
 321, 322, 323, 324, 325, 326, 327, 502, 503, 504, 505,
 506, 507, 508, 510, 511, 512, S12, S13, S14, S16, S18,
 S42, S43, S44, S46, S48
 f = 24 CHARACTER NUMBERING SYSTEM THAT DOES NOT AFFECT SAFETY

CERTIFIED	by		COPYRIGHT 2023	AMETEK DREXELBROOK	FM/FMC CONTROL DRAWING FOR
PO #			SCALE	NONE	UNIVERSAL
ENG			ALL DIMENSIONS IN INCHES (MM)		(INTEGRAL) XP INSTALLATION
USER					
DATE	1 4-23-107	SGA	8-17-23	DR. JEN 8-17-23	215-674-1234 FAX 215-674-2231
ISS. EDD/DSR NO. APP'D		DATE	CK. IDH 8-17-23		420-0004-640-CD
DE #					SS. 2 OF 20 1

8.1 FM US / FMC (Continued)



8.1 FM US / FMC (Continued)

NOTES FOR PAGE 3:

1. THE INSTALLATION SHALL COMPLY WITH THE RELEVANT REQUIREMENTS OF THE LATEST EDITION OF THE NATIONAL ELECTRICAL CODE® (ANSI/NFPA 70) AND THE CANADIAN ELECTRICAL CODE (C22.1) AS APPLICABLE.
2. NO REVISION TO DRAWING WITHOUT PRIOR FM APPROVAL.
3. UNUSED OPENINGS MUST BE PROPERLY SEALED TO MAINTAIN ENCLOSURE ENVIRONMENTAL AND/OR HAZARDOUS LOCATION RATINGS.
4. FOR USE IN AMBIENT TEMPERATURES ABOVE 50°C, INSTALLATION WIRING SHOULD BE RATED TO 90°C OR GREATER.
5. A SEAL IS REQUIRED WITHIN 50MM OF THE ENCLOSURE.

CERTIFIED MODELS

Vab102cd01ef

a = TYPE P, L, C, T OR M
 b = FREQUENCY AND PHASING 0, 1, 2, 3
 c = ENTRIES 0, 2
 d = SURGE/NOISE SUPPRESSION 0, 1
 e = SENSING ELEMENT: 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111,
 112, 113, 201, 202, 203, 204, 205, 206, 301, 302, 303,
 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314,
 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325,
 326, 327, S02, S03, S04, S06, S08

f = 24 CHARACTER NUMBERING SYSTEM THAT DOES NOT AFFECT SAFETY

No. 420-0004-640-CD SHT 4 OF 20

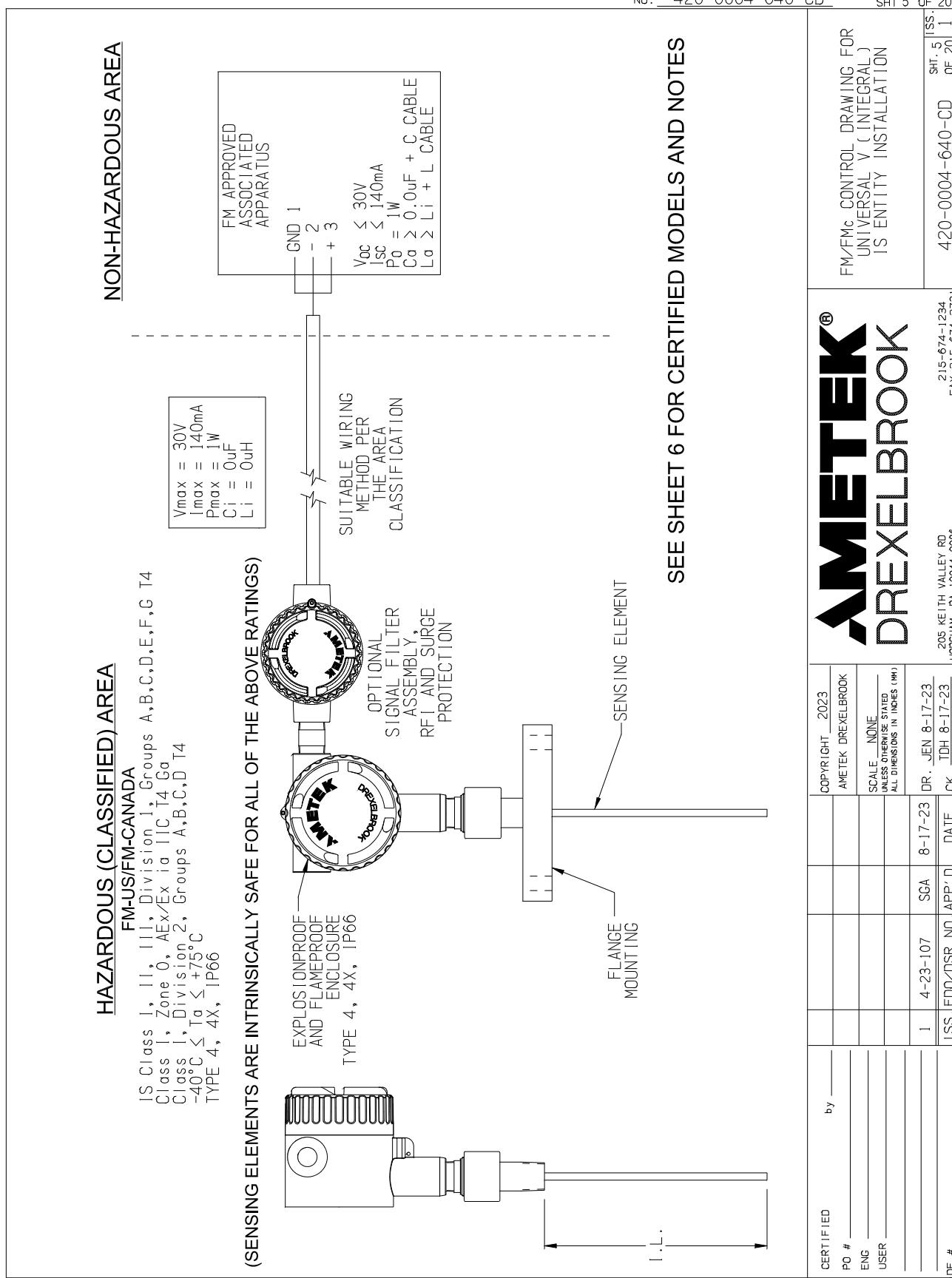
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PO # _____	ENG _____	AMETEK DREXELBROOK		UNIVERSAL V	
USER _____		SCALE	NONE	(INTEGRAL) XP INSTALLATION	
		UNLESS OTHERWISE STATED		DUAL SEAL OPTION	
		ALL DIMENSIONS IN INCHES (MM)			
DE # _____	ISS. EDD/DSR NO. APP'D	DATE	DR. JEN 8-17-23	215-674-1234	ISS. 4 OF 20
	1 4-23-107	SGA	8-17-23	FAX 215-674-2231	
			DR. IDH 8-17-23		
			CK.	420-0004-640-CD	

205 KELTH VALLEY RD
HORSHAM, PA 19044-9986

8.1 FM US / FMC (Continued)

NO. 420-0004-640-CD

SHT 5 OF 20



8.1 FM US / FMC (Continued)

No. 420-0004-640-CD

SHT 6 OF 20

NOTES FOR PAGE 5:

1. THE INSTALLATION SHALL COMPLY WITH THE RELEVANT REQUIREMENTS OF THE LATEST EDITION OF THE NATIONAL ELECTRICAL CODE® (ANSI/NFPA 70) AND THE CANADIAN ELECTRICAL CODE (C22.1) AS APPLICABLE.
2. NO REVISION TO DRAWING WITHOUT PRIOR FM APPROVAL.
3. CONTROL EQUIPMENT CONNECTED TO ASSOCIATED APPARATUS MUST NOT USE OR GENERATE MORE THAN 250 Vrms OR Vdc.
4. ASSOCIATED APPARATUS MANUFACTURER'S INSTALLATION DRAWING MUST BE FOLLOWED WHEN INSTALLING THIS EQUIPMENT.
5. DUST-TIGHT BOUNDARY SEAL MUST BE USED WHEN INSTALLED IN CLASS 11 AND CLASS 111 ENVIRONMENTS.
6. WARNING - SUBSTITUTION OF COMPONENTS MAY IMPAIR INTRINSIC SAFETY.
7. UNUSED OPENINGS MUST BE PROPERLY SEALED TO MAINTAIN ENCLOSURE ENVIRONMENTAL AND/OR HAZARDOUS LOCATION RATINGS.
8. FOR USE IN AMBIENT TEMPERATURES ABOVE 50°C, INSTALLATION WIRING SHOULD BE RATED TO 90°C OR GREATER.

CERTIFIED MODELS

Vab101cd00ef

a = TYPE P, L, C, T OR M
 b = FREQUENCY AND PHASING 0, 1, 2, 3

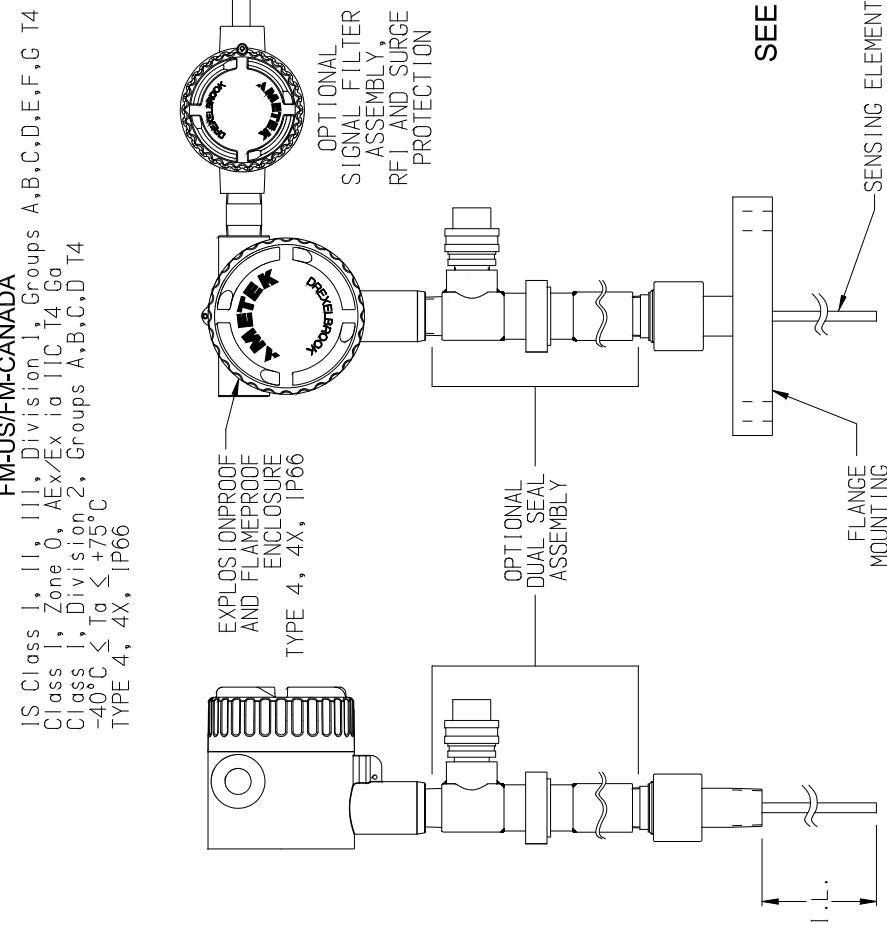
c = ENTRIES 0, 2
 d = SURGE/NOISE SUPPRESSION 0, 1

e = SENSING ELEMENT: R00, R01, R02, R03, R04, R05, R06, R07, R08, R09, R10, R11, R12, R13, R14, R15, R16, R17, R18, R19, R20, R21, R22, R23, R24, R25, R26, R27, R28, R29, R30, R31, R32, R33, R34, R35, R36, R37, R38, R39, R40, R41, R42, R43, R44, R45, R46, R47, R48, R49, R50, R51, R52, R53, R54, R55, R56, R57, R58, R59, R60, R61, R62, R63, R64, R65, R66, R67, R68, R69, R70, R71, R72, R73, R74, R75, R76, R77, R78, R79, R80, R81, R82, R83, R84, R85, R86, R87, R88, R89, R90, R91, R92, R93, R94, R95, R96, R97, R98, R99, R100, R101, R102, R103, R104, R105, R106, R107, R108, R109, R110, R111, R112, R113, R114, R115, R116, R117, R118, R119, R120, R121, R122, R123, R124, R125, R126, R127, R128, R129, R130, R131, R132, R133, R134, R135, R136, R137, R138, R139, R140, R141, R142, R143, R144, R145, R146, R147, R148, R149, R150, R151, R152, R153, R154, R155, R156, R157, R158, R159, R160, R161, R162, R163, R164, R165, R166, R167, R168, R169, R170, R171, R172, R173, R174, R175, R176, R177, R178, R179, 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8.1 FM US / FMC (Continued)

HAZARDOUS (CLASSIFIED) AREA

FM-US/IM-CANADA
IS Class I, II, III, Division 1, Groups A,B,C,D,E,F,G T4
Class I, Zone 0, AEx/Ex ia IIC T4 Ga
Class I, Division 2, Groups A,B,C,D
 $-40^{\circ}\text{C} \leq T_a \leq +75^{\circ}\text{C}$
TYPE 4, 4X, IP66



NO. 420-0004-640-CD SHT 7 OF 20

SEE SHEET 8 FOR CERTIFIED MODELS AND NOTES

FM/FMC CONTROL DRAWING FOR
UNIVERSAL V (INTEGRAL)
IS ENTITY INSTALLATION
DUAL SEAL OPTION

SHT 1 OF 1

420-0004-640-CD OF 20

AMETEK
DREXEL BROOK

215-674-1234
FAX 215-674-2731

205 KELTH VALLEY RD
HORSHAM, PA. 19044-9986

CERTIFIED	by	COPYRIGHT 2023	AMETEK DREXELBROOK
PO #		SCALE	NONE
ENG		ALL DIMENSIONS IN INCHES (MM)	
USER			
DE #			
ISS. EDD/DSR NO. APP'D	SGA 4-23-107	DR. JEN 8-17-23	215-674-1234
		CK. IDH 8-17-23	FAX 215-674-2731
		DATE	420-0004-640-CD

8.1 FM US / FMC (Continued)

No. 420-0004-640-CD SHT 8 OF 20

NOTES FOR PAGE 7:
 1. THE INSTALLATION SHALL COMPLY WITH THE RELEVANT REQUIREMENTS OF THE LATEST EDITION OF THE NATIONAL ELECTRICAL CODE (ANSI/NFPA 70) AND THE CANADIAN ELECTRICAL CODE (C22.1) AS APPLICABLE.

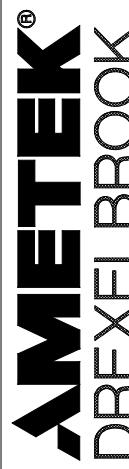
2. NO REVISION TO DRAWING WITHOUT PRIOR FM APPROVAL.
3. CONTROL EQUIPMENT CONNECTED TO ASSOCIATED APPARATUS MUST NOT USE OR GENERATE MORE THAN 250 Vrms OR Vdc.
4. ASSOCIATED APPARATUS' INSTALLATION DRAWING MUST BE FOLLOWED WHEN INSTALLING THIS EQUIPMENT.
5. DUST-TIGHT BOUNDARY SEAL MUST BE USED WHEN INSTALLED IN CLASS I, II AND CLASS III ENVIRONMENTS.
6. WARNING - SUBSTITUTION OF COMPONENTS MAY IMPAIR INTRINSIC SAFETY.
7. UNUSED OPENINGS MUST BE PROPERLY SEALED TO MAINTAIN ENCLOSURE ENVIRONMENTAL AND/OR HAZARDOUS LOCATION RATINGS.
8. FOR USE IN AMBIENT TEMPERATURES ABOVE 50°C, INSTALLATION WIRING SHOULD BE RATED TO 90°C OR GREATER.

CERTIFIED MODELS

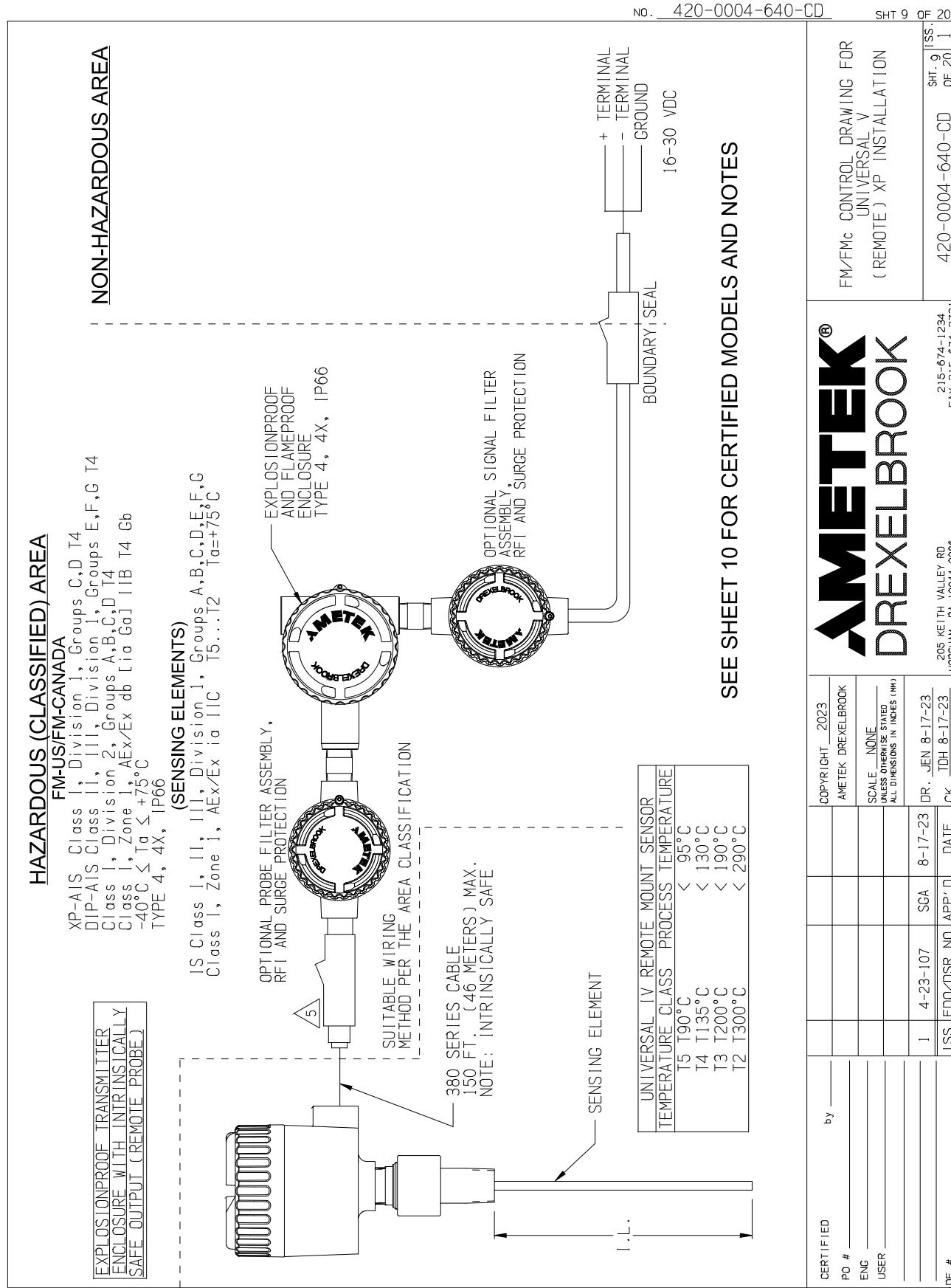
Vab101cd01ef

a = TYPE P, L, C, T OR M
 b = FREQUENCY AND PHASING 0, 1, 2, 3
 c = ENTRIES 0, 2
 d = SURGE/NOISE SUPPRESSION 0, 1
 e = SENSING ELEMENT: 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111,
 112, 113, 201, 202, 203, 204, 205, 206, 301, 302, 303,
 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314,
 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325,
 326, 327, 328, 329, 330, 331, 332, 333, 334, 335, 601,
 603, 604, 605, 606, 607, 608, 609, 610, 611, 613, S02,
 S03, S04, S06, S08
 f = 24 CHARACTER NUMBERING SYSTEM THAT DOES NOT AFFECT SAFETY

CERTIFIED	bY				COPYRIGHT 2023	AMETEK DREXELBROOK	FM/FMC CONTROL DRAWING FOR
PO #					SCALE	NONE	UNIVERSAL V (INTEGRAL)
ENG						UNLESS OTHERWISE STATED	ENTITY INSTALLATION
USER						ALL DIMENSIONS IN INCHES (MM)	DUAL SEAL OPTION
DE #	1	4-23-107	SGA	8-17-23	DR. JEN 8-17-23	CK. TDH 8-17-23	215-674-1234 FAX 215-674-2731
	ISS. EDD/DSR NO. APP'D	DATE					420-0004-640-CD ISS. 8 OF 20



8.1 FM US / FMC (Continued)



8.1 FM US / FMC (Continued)

No. 420-0004-640-CD

SHT 10 OF 20

NOTES FOR PAGE 9:

1. THE INSTALLATION SHALL COMPLY WITH THE RELEVANT REQUIREMENTS OF THE LATEST EDITION OF THE NATIONAL ELECTRICAL CODE (C22.1) AS APPLICABLE.
2. NO REVISION TO DRAWING WITHOUT PRIOR FM APPROVAL.
3. UNUSED OPENINGS MUST BE PROPERLY SEALED TO MAINTAIN ENCLOSURE ENVIRONMENTAL AND/OR HAZARDOUS LOCATION RATINGS.
4. OPTIONAL FILTERS 401-0016-030 AND 401-0016-031 MAY BE INSTALLED IN SENSOR ENCLOSURE.
5. CONDUIT SEAL REQUIRED SUITABLE FOR THE APPLICATION WHEN OPTIONAL PROBE FILTER IS NOT INSTALLED.
6. FOR USE IN AMBIENT TEMPERATURES ABOVE 50°C, INSTALLATION WIRING SHOULD BE RATED TO 90°C OR GREATER.
7. A SEAL IS REQUIRED WITHIN 50MM OF THE ENCLOSURE.

CERTIFIED MODELS

Vab102cde0fg

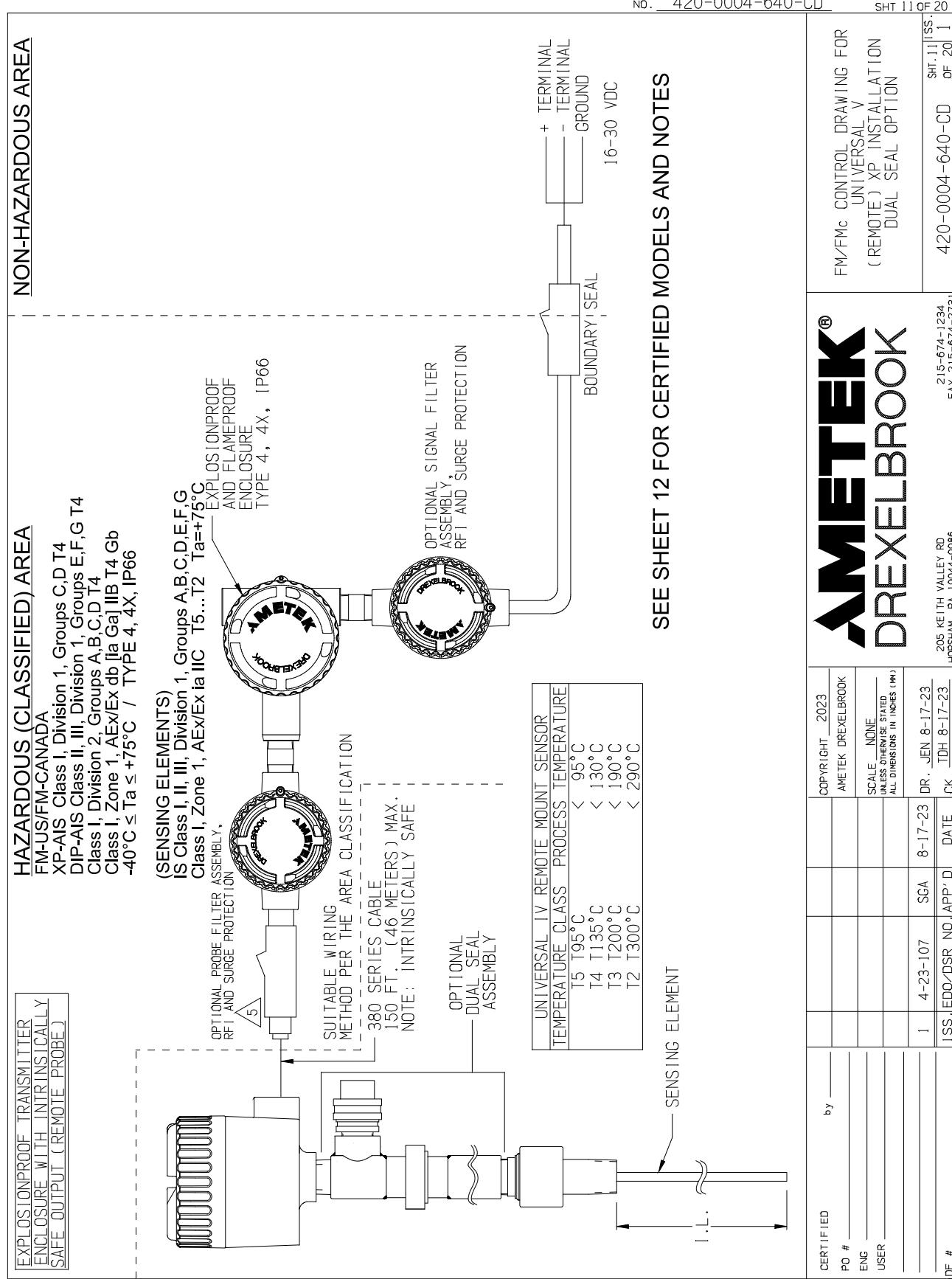
a = TYPE P, L, OR C.
 b = FREQUENCY AND PHASING 0, 1, 2, 3
 c = ENTRIES 0, 2
 d = SURGE NOISE SUPPRESSION 0, 1, 2, 3, 4, 5, 6, 7, D
 e = CABLE OPTIONS 1, 2, 3, 4, 5, 6, 7, 8, 9, A, B, C, D, E, F, G, H, J, K, L, M, N, P, R, S, Z
 f = SENSING ELEMENT: 409, 000, 101, 102, 103, 104, 105, 106, 107, 108, 109,
 110, 111, 112, 113, 301, 302, 303, 304, 305, 306, 307, 308, 309,
 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322,
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 730, 731, 732, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744,
 745, 746, 747, 748, 749, 750, 751, 752, S03, S04, S05, S06,
 ZZZ*
 g = 24 CHARACTER NUMBERING SYSTEM THAT DOES NOT AFFECT SAFETY

ZZZ* = SPECIAL SENSING ELEMENT
 700- ANY 7 DIGIT NUMERIC COMBINATION
 NOTES:

1. MAXIMUM PROCESS TEMPERATURE 290°C
2. MAXIMUM SENSOR CAPACITANCE < 1uF
3. MAXIMUM INSERTION LENGTH **RIGID SENSOR** 30 FEET (9.144 METERS)
4. MAXIMUM INSERTION LENGTH **FLEXIBLE SENSOR** 2000 FEET (609.6 METERS)
5. SENSING ELEMENT ENCLOSURE IP66 (IP RATING DOES NOT APPLY TO SPECIAL SENSORS SUPPLIED WITHOUT A 285- SERIES SENSING ELEMENT ENCLOSURE).

CERTIFIED	by _____	COPYRIGHT 2023		FM/FMC CONTROL DRAWING FOR UNIVERSAL V (REMOTE) XP INSTALLATION	
PO #	_____	AMETEK DREXBROOK	SCALE: NONE UNLESS OTHERWISE STATED ALL DIMENSIONS IN INCHES (MM)	DE #	420-0004-640-CD FAX 215-674-2731
ENG	_____	1 4-23-107	SGA 8-17-23	DR. JEN 8-17-23	215-674-1234 HORSHAM, PA. 19044-9986
USER	_____	ISS. EDD/DSR NO. APP'D	DATE	CK. IDH 8-17-23	ISS. 10/20/2023 SHT 10 OF 20

8.1 FM US / FMC (Continued)



8.1 FM US / FMC (Continued)

No. 420-0004-640-CD

SHT 12 OF 20

NOTES FOR PAGE 11:

1. THE INSTALLATION SHALL COMPLY WITH THE RELEVANT REQUIREMENTS OF THE LATEST EDITION OF THE NATIONAL ELECTRICAL CODE® (ANSI/NFPA 70) AND THE CANADIAN ELECTRICAL CODE (C22.1) AS APPLICABLE.
2. NO REVISION TO DRAWING WITHOUT PRIOR FM APPROVAL.
3. UNUSED OPENINGS MUST BE PROPERLY SEALED TO MAINTAIN ENCLOSURE ENVIRONMENTAL AND/OR HAZARDOUS LOCATION RATINGS.
4. OPTIONAL FILTERS 401-0016-030 ANS 401-0016-031 MAY BE INSTALLED IN SENSOR ENCLOSURE.
5. CONDUIT SEAL REQUIRED SUITABLE FOR THE APPLICATION WHEN OPTIONAL PROBE FILTER IS NOT INSTALLED.
6. FOR USE IN AMBIENT TEMPERATURES ABOVE 50°C, INSTALLATION WIRING SHOULD BE RATED TO 90°C OR GREATER.
7. A SEAL IS REQUIRED WITHIN 50MM OF THE ENCLOSURE.

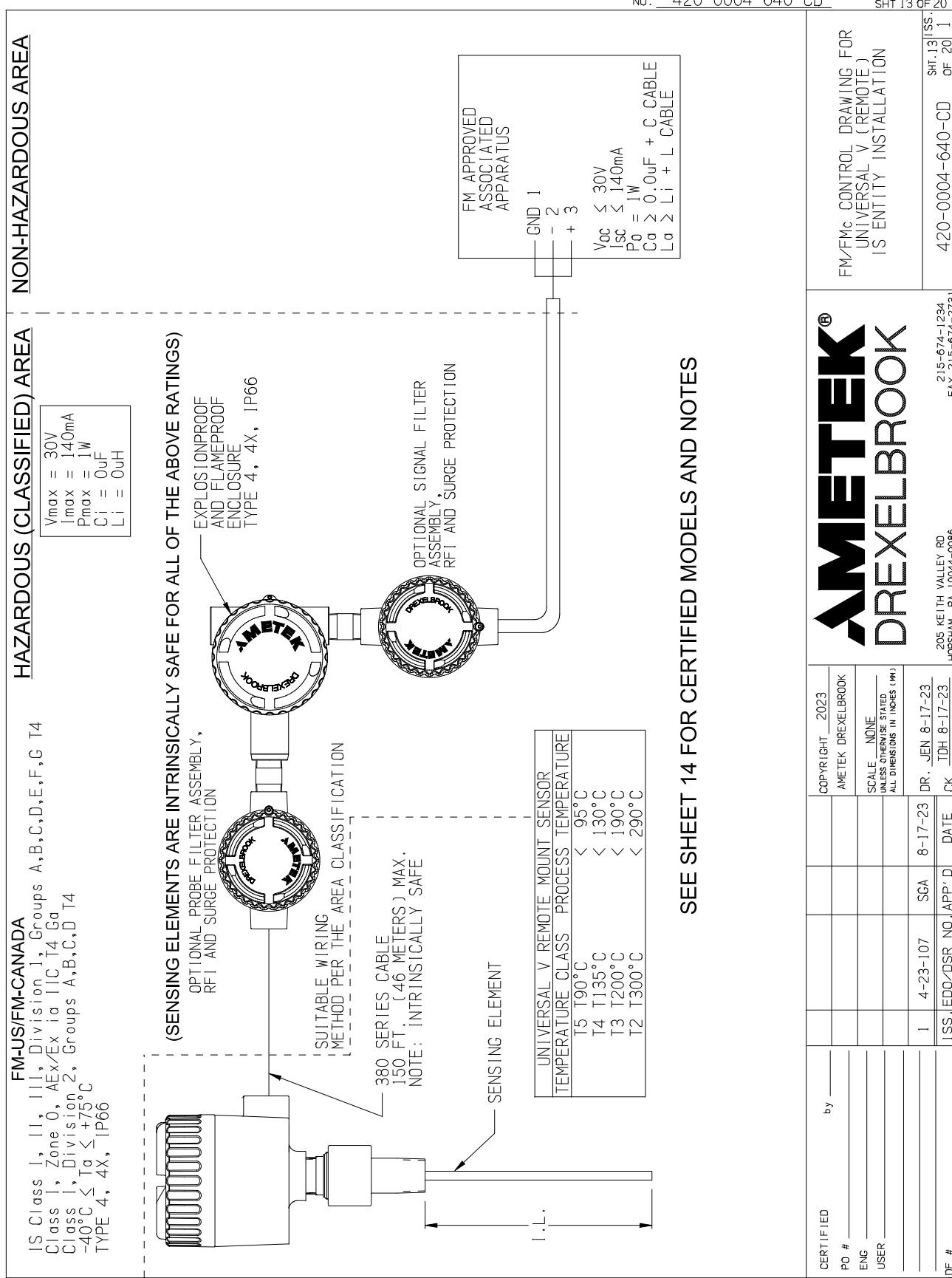
CERTIFIED MODELS

Vab102cde1fg

a = TYPE P, L, OR C.
 b = FREQUENCY AND PHASING 0, 1, 2, 3.
 c = ENTRIES 0, 2.
 d = SURGE/NOISE SUPPRESSION 0, 2, 3, 4, 5, 6, 7, D.
 e = CABLE OPTIONS: 1, 2, 3, 4, 5, 6, 7, 8, 9, A, C, B, D, E, F, G, H, J, K, L, M, N, P, R, S, Z.
 f = SENSING ELEMENT: 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 301, 302, 303, 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325, 326, 327, 328, 329, 330, 331, 332, 333, 334, 335, 601, 603, 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, S02, S03, S04, S06, S08, g = 24 CHARACTER NUMBERING SYSTEM THAT DOES NOT AFFECT SAFETY

CERTIFIED	by _____			COPYRIGHT 2023	AMETEK DREXBEL BROOK	FM/FMC CONTROL DRAWING FOR
PO #	_____			SCALE: NONE	UNIVERSAL	(REMOTE) XP INSTALLATION
ENG	_____			ALL DIMENSIONS IN INCHES (MM)	DUAL SEAL OPTION	
USER	_____					
DE #	_____					
ISS. EDD/DSR NO. APP'D	4-23-107	SGA	8-17-23	DR. JEN 8-17-23	CK. IDH 8-17-23	215-674-1234 FAX 215-674-2231
DATE						420-0004-640-CD

8.1 FM US / FMC (Continued)



8.1 FM US / FMC (Continued)

NO. 420-0004-640-CD

SHT 14 OF 20

NOTES FOR PAGE 13:

1. THE INSTALLATION SHALL COMPLY WITH THE RELEVANT REQUIREMENTS OF THE LATEST EDITION OF THE NATIONAL ELECTRICAL CODE® (CANS/NFPA 70) AND THE CANADIAN ELECTRICAL CODE (C22.1) AS APPLICABLE.
2. NO REVISION TO DRAWING WITHOUT PRIOR FM APPROVAL.
3. CONTROL EQUIPMENT CONNECTED TO ASSOCIATED APPARATUS MUST NOT USE OR GENERATE MORE THAN 250 Vrms OR Vdc.
4. ASSOCIATED APPARATUS MANUFACTURER'S INSTALLATION DRAWING MUST BE FOLLOWED WHEN INSTALLING THIS EQUIPMENT.
5. DUST-TIGHT CONDUIT SEAL MUST BE USED WHEN INSTALLED IN CLASS II AND CLASS III ENVIRONMENTS.
6. WARNING - SUBSTITUTION OF COMPONENTS MAY IMPAIR INTRINSIC SAFETY.
7. UNUSED OPENINGS MUST BE PROPERLY SEALED TO MAINTAIN ENCLOSURE ENVIRONMENTAL AND/OR HAZARDOUS LOCATION RATINGS.
8. OPTIONAL FILTERS 401-0016-030 AND 401-0016-031 MAY BE INSTALLED IN SENSOR ENCLOSURE.
9. FOR USE IN AMBIENT TEMPERATURES ABOVE 50°C, INSTALLATION WIRING SHOULD BE RATED TO 90°C OR GREATER.

CERTIFIED MODELS

ab101cde0fg
a = TYPE P, L, OR C.
b = FREQUENCY, AND PHASING 0, 1, 2, 3

b = FREQUENCY AND PHASING 0, 1, 2, 3
 c = ENTRIES 0, 2
 c = SURGE/NOISE SUPPRESSION 0, 1
 d = CABLE OPTIONS 1, 2, 3, 4, 5, 6, 7, 8, 9
 e = SENSING ELEMENT: R09, 000, 101, 102, 103, 104, 105, 106, 107, 108, 109
 f = 110, 111, 112, 113, 301, 302, 303, 304, 305, 306, 307, 308, 309,
 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322,
 323, 324, 325, 326, 327, 328, 329, 330, 331, 332, 333, 334, 335,
 501, 502, 503, 504, 505, 506, 507, 508, 509, 510, 513, 601, 603,
 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, 701, 702, 703,
 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716,
 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729,
 730, 731, 732, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744,
 745, 746, 747, 748, 749, 750, 751, 752, 753, 754, 755, 756, 757, 758

ZZZ*
g = 24 CHARACTER NUMBERING SYSTEM THAT DOES NOT AFFECT SAFETY

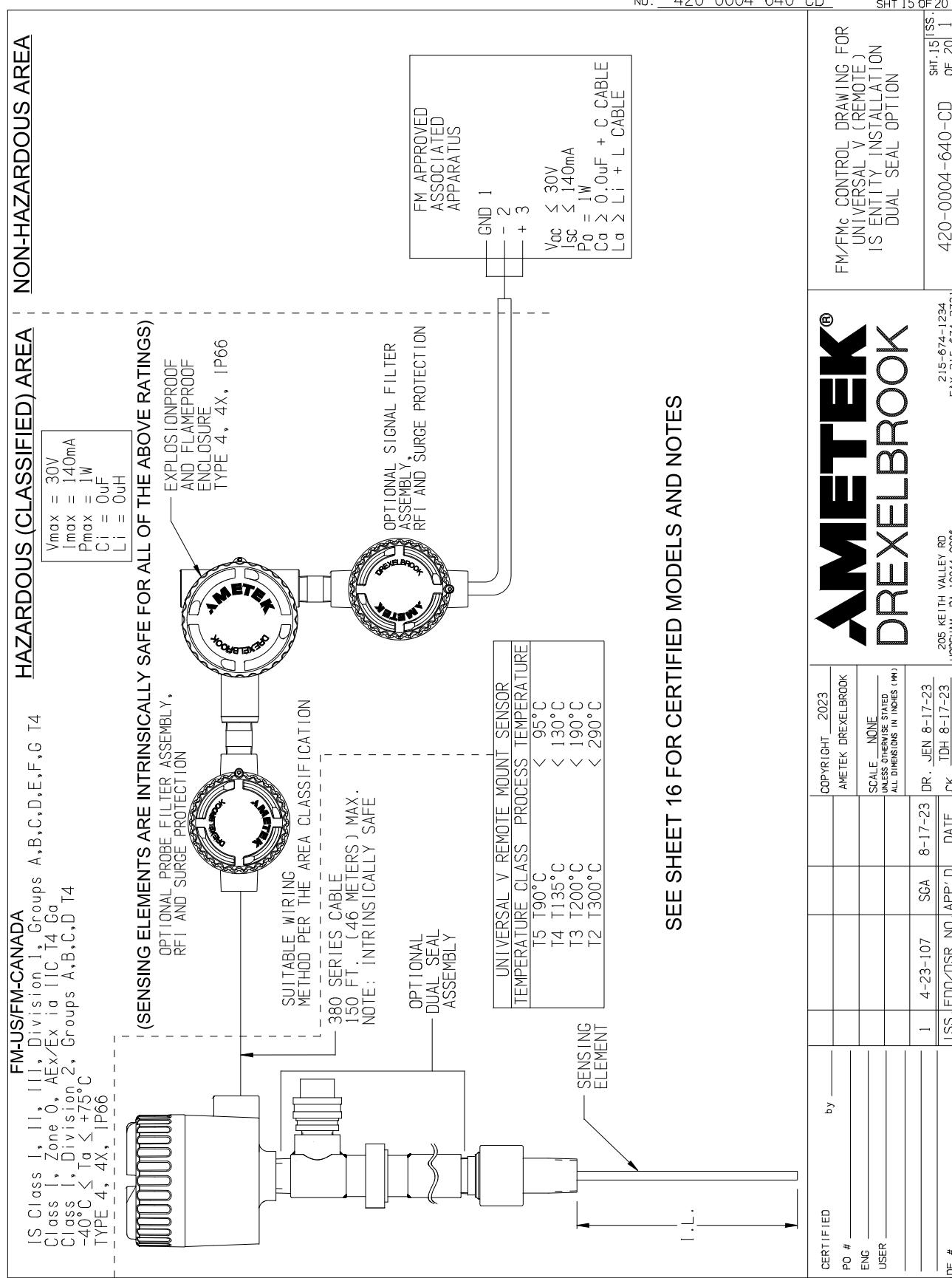
7777* = SPECIAL SENSING ELEMENT
7000- ANY 7 DIGIT NUMERIC COMBINATION

NOTES:
 1. MAXIMUM PROCESS TEMPERATURE 290°C
 2. MAXIMUM SENSOR CAPACITANCE < 1uF
 3. MAXIMUM INSERTION LENGTH **RIGID SENSOR** 30 FEET (9.144 METERS)
 4. MAXIMUM INSERTION LENGTH **FLEXIBLE SENSOR** 2000 FEET (609.6 METERS)

SPECIALLY SENSING ELEMENT ENCLOSURE].
SENSORS SUPPLIED WITHOUT A 285-
SERIES SENSING ELEMENT ENCLOSURE].

CERTIFIED	by _____	COPYRIGHT	2023
PO #		AMETEK DREXELBROOK	
ENG		SCALE	NONE
USER		UNLESS OTHERWISE STATED	ALL DIMENSIONS IN INCHES (MM)
DF #	1 4-23-107	SCA	8-17-23 DR. JEN 8-17-23
ISSUE	EDO/EDSR NO.	APP'D DATE	CK TDH 8-17-23
205 KELTH VALLEY RD LONDONDERRY, PA 17044-0086			
215-674-1234 515-674-1231			
420-0004-640-CD			
SHT 14 OF 20			
FM/FMC CONTROL DRAWING FOR UNIVERSAL V (REMOTE) IS ENTITY INSTALLATION			

8.1 FM US / FMC (Continued)



8.1 FM US / FMC (Continued)

NO. 420-0004-640-CD

SHT 16 OF 20

NOTES FOR PAGE 15:

1. THE INSTALLATION SHALL COMPLY WITH THE RELEVANT REQUIREMENTS OF THE LATEST EDITION OF THE NATIONAL ELECTRICAL CODE (CANSI/NFPA 70) AND THE CANADIAN ELECTRICAL CODE (C22.1) AS APPLICABLE.
2. NO REVISION TO DRAWING WITHOUT PRIOR FM APPROVAL.
3. CONTROL EQUIPMENT CONNECTED TO ASSOCIATED APPARATUS MUST NOT USE OR GENERATE MORE THAN 250 Vrms OR Vdc.
4. ASSOCIATED APPARATUS MANUFACTURER'S INSTALLATION DRAWING MUST BE FOLLOWED WHEN INSTALLING THIS EQUIPMENT.
5. DUST-TIGHT CONDUIT SEAL MUST BE USED WHEN INSTALLED IN CLASS II AND CLASS III ENVIRONMENTS.
6. WARNING - SUBSTITUTION OF COMPONENTS MAY IMPAIR INTRINSIC SAFETY.
7. UNUSED OPENINGS MUST BE PROPERLY SEALED TO MAINTAIN ENCLOSURE ENVIRONMENTAL AND/OR HAZARDOUS LOCATION RATINGS.
8. OPTIONAL FILTERS 401-0016-030 AND 401-0016-031 MAY BE INSTALLED IN SENSOR ENCLOSURE.
9. FOR USE IN AMBIENT TEMPERATURES ABOVE 50°C, INSTALLATION WIRING SHOULD BE RATED TO 90°C OR GREATER.

CERTIFIED MODELS

Vab101cde1fg

a = TYPE P, L, OR C.
b = FREQUENCY AND PHASING

C = ENTRIES 0, 2

$d = \text{SURGE/NOISE SUPPRESSION} - \text{CAPTURES}$

TABLE I. SENSING ELEMENTS.

卷之三

321 9
322 3
323 3
324 3
325 9
326 3
327 3
328 3
329 3
330 3
331 3
332 3
333 3
334 3
335 3
336 3
337 3
338 3
339 3
340 3

g = 24 CHARACTER NUMBERING SYSTEM THA

11 of 11

- 1 -

by _____

COPYRIGHT 2023

AMTEK DREYER BROOK

NAME: JOHN DRAKESON SCALE: NONE

UNLESS OTHERWISE STATED
ALL DIMENSIONS IN INCHES (MM)

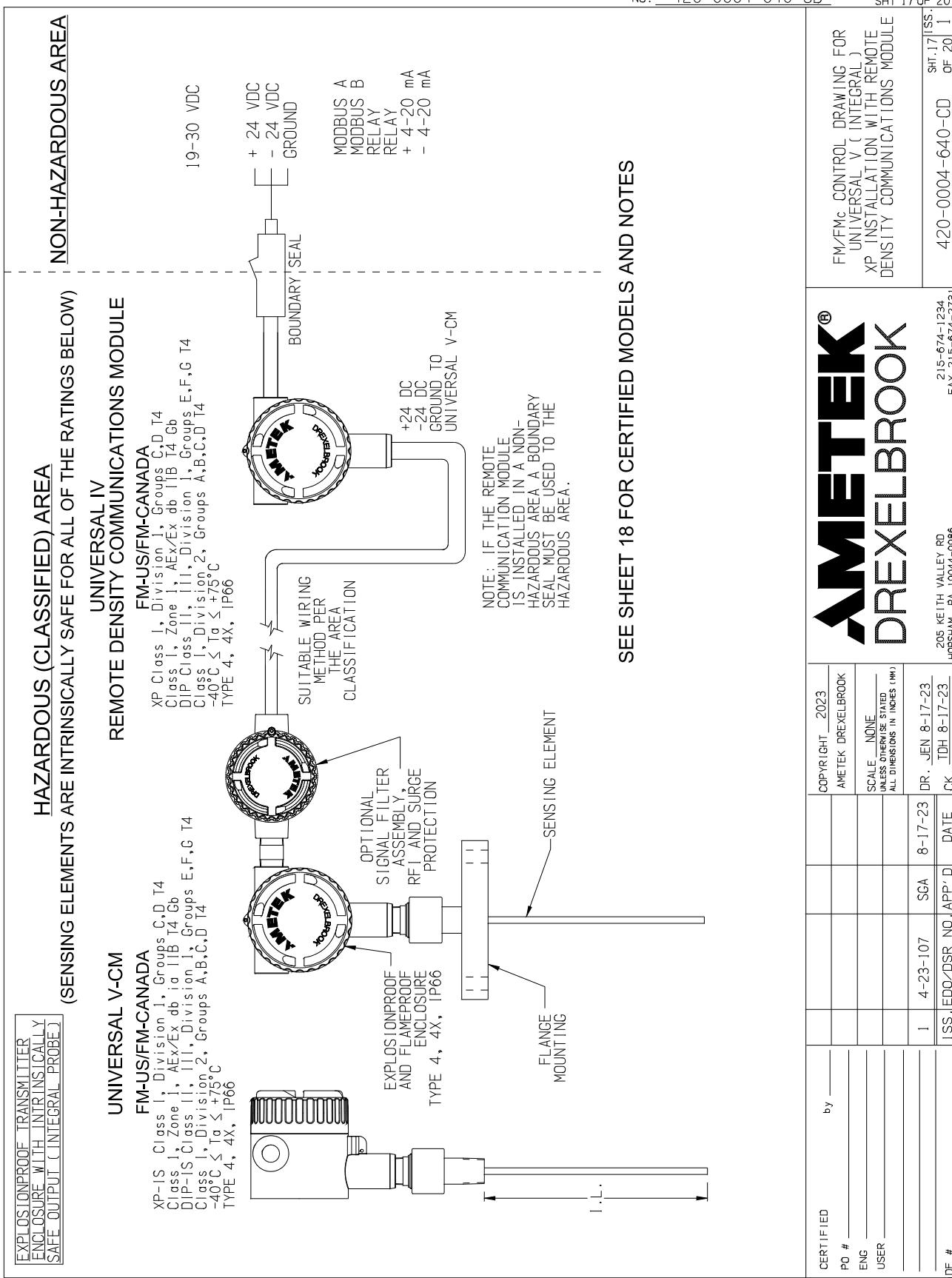
1 4-23-107 SGA 8-17-23 DR. JEN 8-17-23

CERTIFIED
PO # _____
ENG _____
USER _____
DE # _____

8.1 FM US / FMC (Continued)

No. 420-0004-640-CD

SHT 17 OF 20



8.1 FM US / FMC (Continued)

No. 420-0004-640-CD SHT 18 OF 20

NOTES FOR PAGE 17:

1. THE INSTALLATION SHALL COMPLY WITH THE RELEVANT REQUIREMENTS OF THE LATEST EDITION OF THE NATIONAL ELECTRICAL CODE® (ANSI/NFPA 70) AND THE CANADIAN ELECTRICAL CODE (C22.1) AS APPLICABLE.
2. NO REVISION TO DRAWING WITHOUT PRIOR FM APPROVAL.
3. UNLISTED OPENINGS MUST BE PROPERLY SEALED TO MAINTAIN ENCLOSURE ENVIRONMENTAL AND/OR HAZARDOUS LOCATION RATINGS.
4. FOR USE IN AMBIENT TEMPERATURES ABOVE 50°C, INSTALLATION WIRING SHOULD BE RATED TO 90°C OR GREATER.
5. A SEAL IS REQUIRED WITHIN 50MM OF THE ENCLOSURE.

CERTIFIED MODELS

VDa109bc00de

a = FREQUENCY AND PHASING 0, or R*
 b = ENTRIES 0, 2
 c = SURGE/NOISE SUPPRESSION 0, 1
 d = SENSING ELEMENT: R11, R12, R13, R14, R15, 201, 202, 203, 204, 205, 257, 258, 259, 260,
 206, 252, 253, 254, 255, 256, 257, 258, 260,
 261, 262, 301, 302, 303, 304, 305, 306, 307, 308, 309,
 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320,
 321, 322, 323, 324, 325, 326, 327, 502, 503, 504, 505,
 506, 507, 508, 510, 511, 512, S12, S13, S14, S16, S18,
 S42, S43, S44, S46, S48

e = 24 CHARACTER NUMBERING SYSTEM THAT DOES NOT AFFECT SAFETY

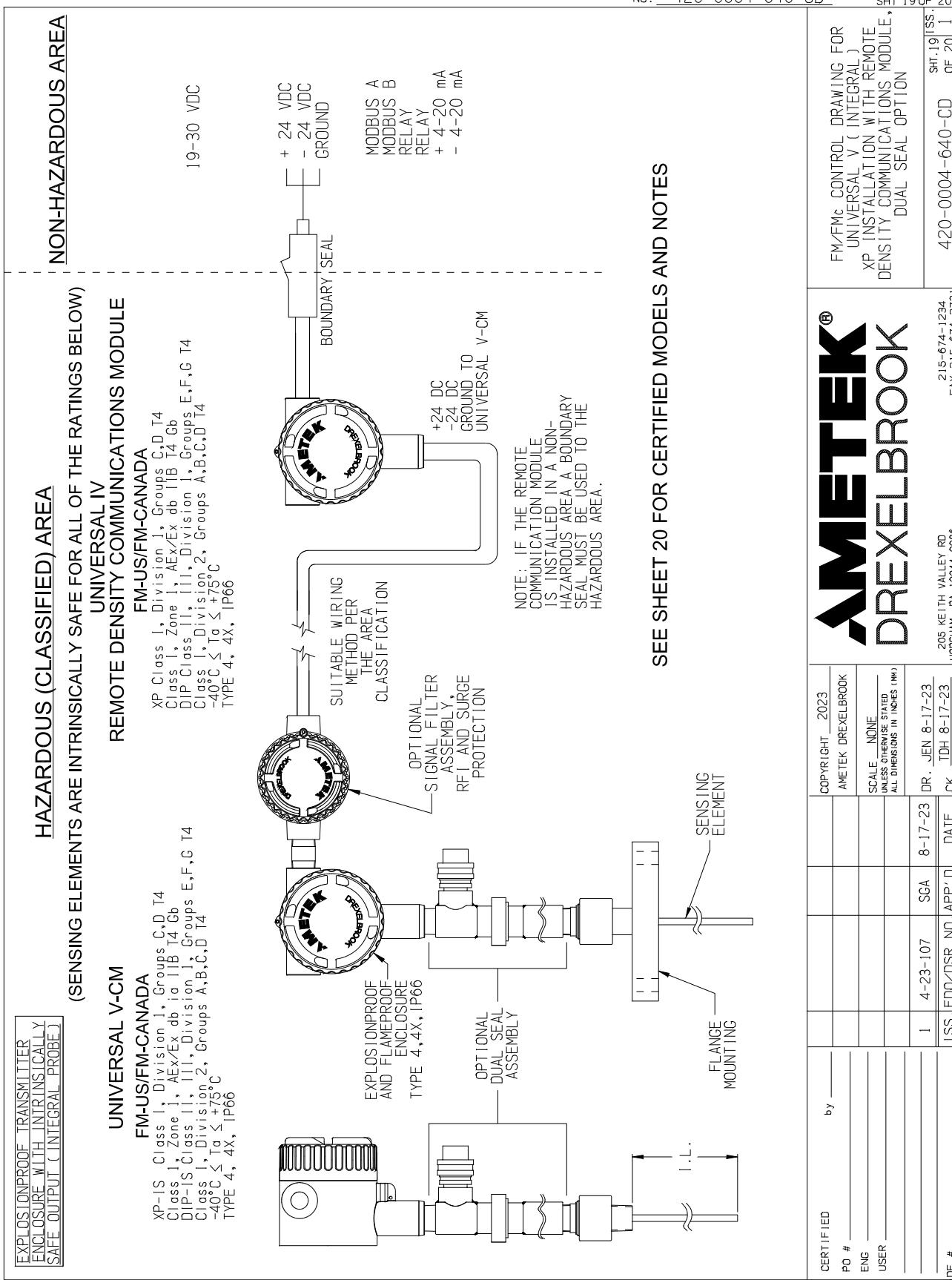
R* = Retro fit

CERTIFIED	by _____			COPYRIGHT 2023	AMETEK DREXBEL BROOK	FM/FMC CONTROL DRAWING FOR UNIVERSAL V (INTEGRAL) XP INSTALLATION WITH REMOTE DENSITY COMMUNICATIONS MODULE
PO #	_____	SCALE	NONE	_____	_____	_____
ENG _____	_____	ALL DIMENSIONS IN INCHES (MM)	_____	_____	_____	_____
USER _____	_____	_____	_____	_____	_____	_____
DE #	1 4-23-107	SGA	8-17-23	DR. JEN 8-17-23	205 KELTH VALLEY RD HORSHAM, PA. 19044-9986	215-674-1234 FAX 215-674-2731
ISS. EDD/DSR NO. APP'D	DATE	CK. IDH 8-17-23	ISS. 420-0004-640-CD	420-0004-640-CD	SH-18 ISS. OF 20 1	OF 20 1

8.1 FM US / FMC (Continued)

No. 420-0004-640-CD

SH 19 OF 20



8.1 FM US / FMC (Continued)

NOTES FOR PAGE 19:

1. THE INSTALLATION SHALL COMPLY WITH THE RELEVANT REQUIREMENTS OF THE LATEST EDITION OF THE NATIONAL ELECTRICAL CODE® (ANSI/NFPA 70) AND THE CANADIAN ELECTRICAL CODE (C22.1) AS APPLICABLE.
2. NO REVISION TO DRAWING WITHOUT PRIOR FM APPROVAL.
3. UNUSED OPENINGS MUST BE PROPERLY SEALED TO MAINTAIN ENCLOSURE ENVIRONMENTAL AND/OR HAZARDOUS LOCATION RATINGS.
4. FOR USE IN AMBIENT TEMPERATURES ABOVE 50°C, INSTALLATION WIRING SHOULD BE RATED TO 90°C OR GREATER.
5. A SEAL IS REQUIRED WITHIN 50MM OF THE ENCLOSURE.

CERTIFIED MODELS

VDa109bc01de

a = FREQUENCY AND PHASING 0, or R*
 b = ENTRIES 0, 2
 c = SURGE/NOISE SUPPRESSION 0, 1
 d = SENSING ELEMENT: 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111,
 112, 113, 201, 202, 203, 204, 205, 206, 301, 302, 303,
 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314,
 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325,
 326, 327, S02, S03, S04, S06, S08

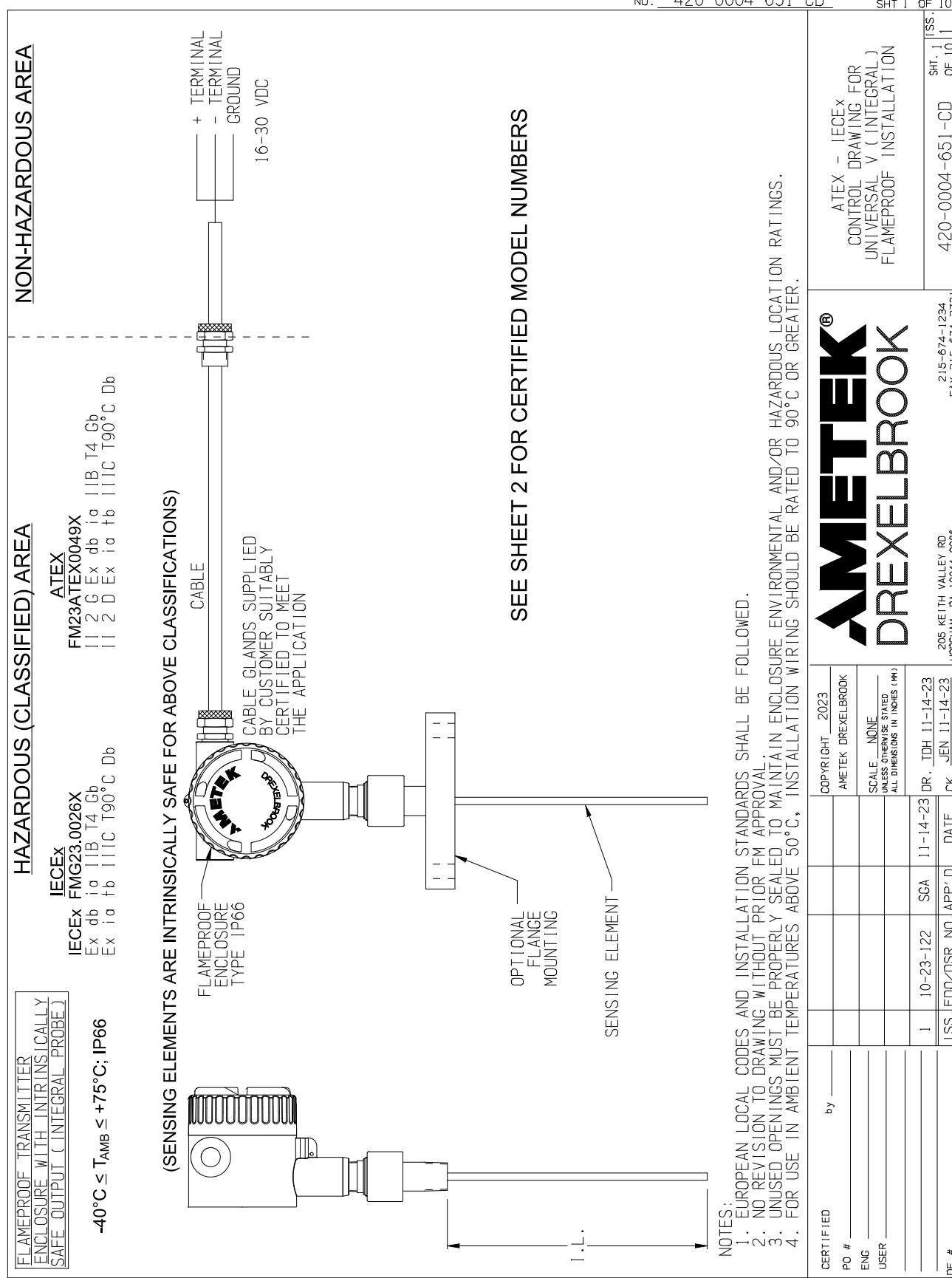
e = 24 CHARACTER NUMBERING SYSTEM THAT DOES NOT AFFECT SAFETY

R* = Retrofit

No. 420-0004-640-CD SHT 20 OF 20

CERTIFIED	by _____	COPYRIGHT 2023		FM/FMC CONTROL DRAWING FOR UNIVERSAL V (INTEGRAL) XP INSTALLATION WITH REMOTE DENSITY COMMUNICATIONS MODULE, DUAL SEAL OPTION	
PO #	_____	AMETEK DREXBEL BROOK	SCALE	SHT 20 ISS. 1 OF 20	
ENG	_____	NONE UNLESS OTHERWISE STATED ALL DIMENSIONS IN INCHES (MM)			
USER	_____				
DE #	_____	1	4-23-107	SGA	8-17-23 DR. JEN 8-17-23 CK. IDH 8-17-23
		ISS. EDD/DSR NO. APP'D DATE		215-674-1234 FAX 215-674-2731 205 KELTH VALLEY RD HORSHAM, PA 19044-9986	
				420-0004-640-CD	

8.2 ATEX / IECEx



8.2 ATEX / IECEx (Continued)

No. 420-0004-651-CD SHT 2 OF 10

CERTIFIED MODELS
Vab10cd000-e-f. Universal V - Flameproof - Model Code

a = TYPE P, L, C, T, OR M
 b = FREQUENCY AND PHASING 0, 1, 2, OR 3
 c = APPROVAL 4 (ATEX), 6 (IECEx)
 d = ENTRIES 1 OR 2
 e = SENSING ELEMENT 201, 202, 203, 204, 205, 206, 251, 252, 253, 254, 255, 256, 257, 258, 259, 260, 261, 262, S12, S13, S14, S16, S18, S42, S43, S44, S46, S48
 f = 24 CHARACTER NUMBERING SYSTEM THAT DOES NOT AFFECT SAFETY

CERTIFIED	by	COPYRIGHT 2023		ATEX - IECEx	
PO #		AMETEK DREXELBROOK		CONTROL DRAWING FOR	
ENG		SCALE	NONE	UNIVERSAL V (INTEGRAL)	
USER		UNLESS OTHERWISE STATED		FLAMEPROOF INSTALLATION	
DE #		ALL DIMENSIONS IN INCHES (MM)			
		1	10-23-122	SGA	11-14-23 DR. TDH 11-14-23 CK. JEN 11-14-23
					215-674-1234 FAX 215-674-2731
					ISS. EDD/DSR NO. APP'D DATE
					420-0004-651-CD
					SH. 2 OF 10
					DE #

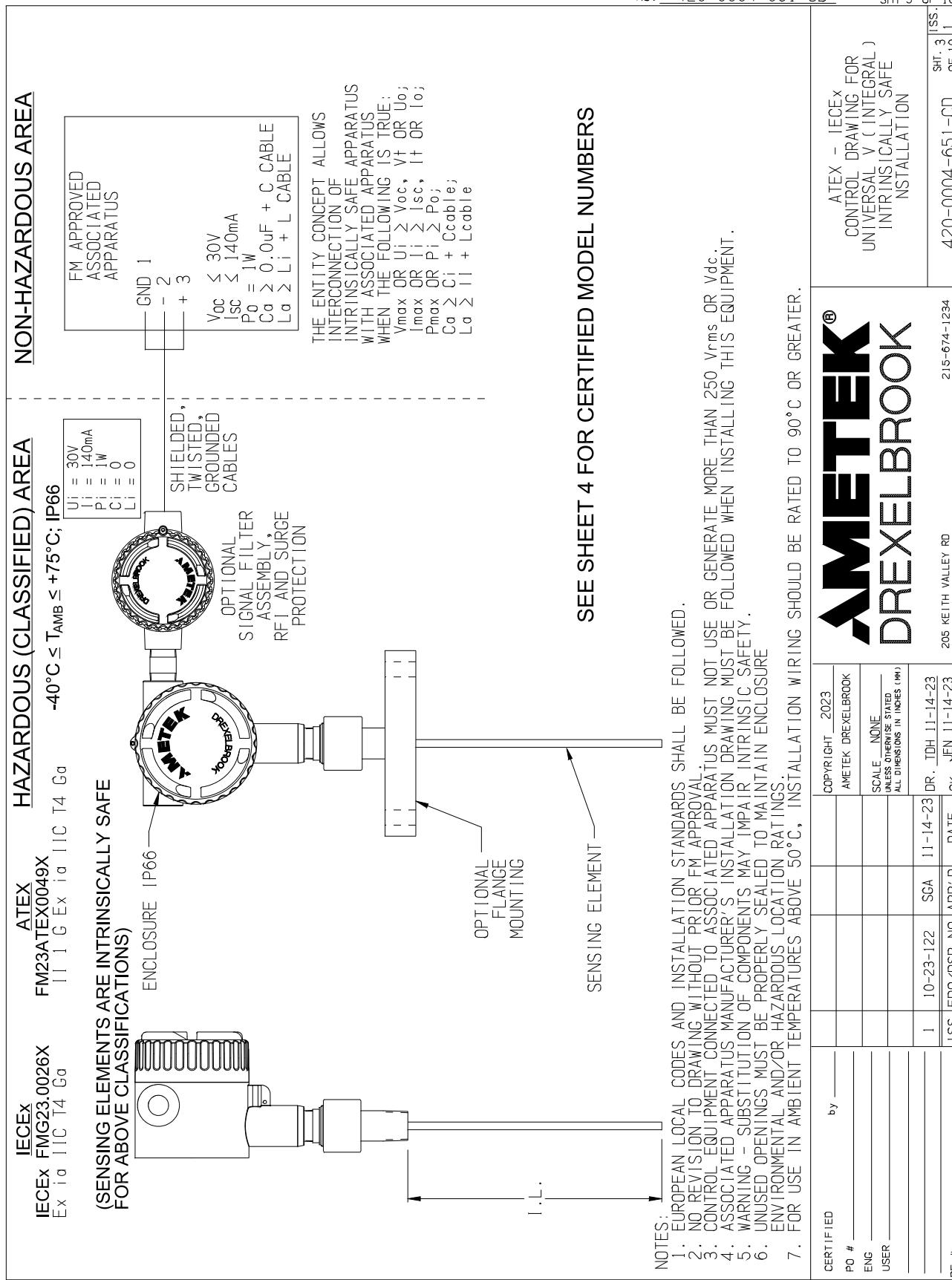
AMETEK®
DREXELBROOK

205 KELTH VALLEY RD
HORSHAM, PA. 19044-9986

8.2 ATEX / IECEx (Continued)

NO. 420-0004-651-CD

SHT 3 OF 10



8.2 ATEX / IECEx (Continued)

No. 420-0004-651-CD

SHT 4 OF 10

CERTIFIED MODELS

Var10code00-f-q. Universal V - Integral Intrinsically Safe - Model Code

a = TYPE P, L, C, T, OR M

b = FREQUENCY AND PHASING 0, 1, 2, OR 3

c = APPROVAL 3 (ATEX), 5 (IECEx)

d = ENTRIES 1 OR 2

e = SURGE SUPPRESSION 0 OR 1

f = SENSING ELEMENT R00, R01, R02, R03, R04, R05, R01, 202, 203, 204, 205,

206, 251, 252, 253, 254, 255, 256, 257, 258, 259, 260, 261, 262,

301, 302, 303, 304, 305, 306, 307, 308, 309, 310, 311, 312, 313,

314, 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325, 326,

327, 328, 329, 330, 331, 332, 333, 334, 335, 336, 337, 338, 339,

505, 506, 507, 508, 509, 510, 511, 512, 513, 501, 502, 503, 504,

606, 607, 608, 609, 610, 611, 612, 603, 604, 605,

714, 715, 722, S12, S13, S14, S16, S18, S42, S43, S44, S46, S48,

777*

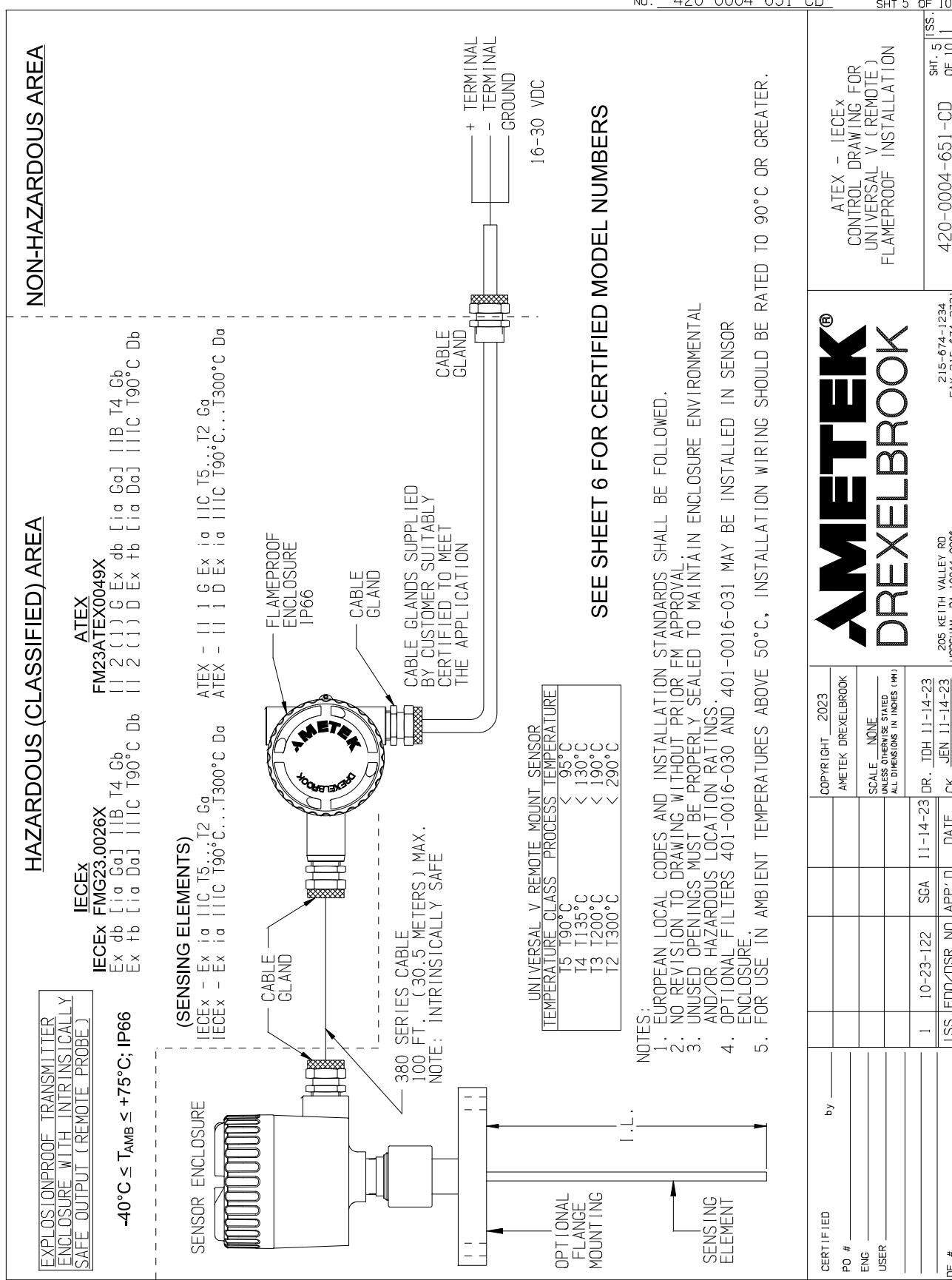
g = 24 CHARACTER NUMBERING SYSTEM THAT DOES NOT AFFECT SAFETY
700- ANY 7 DIGIT NUMERIC COMBINATION

NOTES:

1. MAXIMUM PROCESS TEMPERATURE 290°C
2. MAXIMUM SENSOR CAPACITANCE < 1uF
3. MAXIMUM INSERTION LENGTH RIGID SENSOR 30 FEET (9.144 METERS)
4. MAXIMUM INSERTION LENGTH FLEXIBLE SENSOR 2000 FEET (609.6 METERS)
5. SENSING ELEMENT ENCLOSURE IP66 (IP RATING DOES NOT APPLY TO SPECIAL SENSORS SUPPLIED WITHOUT A 285- SERIES SENSING ELEMENT ENCLOSURE).

CERTIFIED	by _____		COPYRIGHT 2023	ATEX - IECEx
PO #	_____	AMETEK DREXELBROOK	SCALE: NONE	CONTROL DRAWING FOR
ENG	_____		UNLESS OTHERWISE STATED	UNIVERSAL V (INTEGRAL)
USER	_____		ALL DIMENSIONS IN INCHES (MM)	INTRINSICALLY SAFE
DE #	_____			INSTALLATION
ISS. EDD/DSR NO. APP'D	10-23-122	SGA	11-14-23 DR. TDH 11-14-23	215-674-1234
DATE			CK. JEN 11-14-23	FAX 215-674-2731
				420-0004-651-CD
				SH. 4 OF 10

8.2 ATEX / IECEx (Continued)



8.2 ATEX / IECEx (Continued)

No. 420-0004-651-CD

SHT 6 OF 10

CERTIFIED MODELS

Vab10cdet0-g-h. Universal V - Remote Flameproof - Model Code

g = TYPE P, L, OR C

b = FREQUENCY AND PHASING 0, 1, 2, OR 3

c = APPROVAL 4 (ATEX), 6 (IECEx)

d = ENTRIES 1 OR 2

e = SURGE SUPPRESSOR 0, 4, OR D

f = REMOTE CONFIGURATION 1, 2, 3, 4, 5, 6, 7, 8, 9, A, B, C, D, E, F, G, H, J, K, L, M, N, P, R, S, OR Z

g = SENSING ELEMENT R09, 000, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110,

111, 112, 113, 301, 302, 303, 304, 305, 306, 307, 308, 309, 310, 311,

312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325,

326, 327, 328, 329, 330, 331, 332, 333, 334, 335, 336, 337, 338, 339, 340, 341, 342, 343, 344, 345, 346, 347, 348, 349, 350, 351, 352, 353, 354,

505, 506, 507, 508, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568,

609, 610, 611, 612, 613, 701, 702, 703, 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 730, 731, 732, 733, 734, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744, 745, 746, 747, 748, 749, 750, 751, 752, S02,

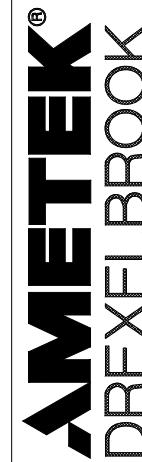
S03, S04, S05, S06, S08, ZZZ*

h = 24 CHARACTER NUMBERING SYSTEM THAT DOES NOT AFFECT SAFETY.

ZZZ* = SPECIAL SENSING ELEMENT
700- ANY 7 DIGIT NUMERIC COMBINATION

NOTES

1. MAXIMUM PROCESS TEMPERATURE 290°C
2. MAXIMUM SENSOR CAPACITANCE < 1UF
3. MAXIMUM INSERTION LENGTH RIGID SENSOR 30 FEET (9.144 METERS)
4. MAXIMUM INSERTION LENGTH FLEXIBLE SENSOR 2000 FEET (609.6 METERS)
5. SENSING ELEMENT ENCLOSURE IP66 (IP RATING DOES NOT APPLY TO SPECIAL SENSORS SUPPLIED WITHOUT A 285- SERIES SENSING ELEMENT ENCLOSURE).


AMETEK
DREXEL BROOK

ATEX - IECEx
 CONTROL DRAWING FOR
 UNIVERSAL V (REMOTE)
 FLAMEPROOF INSTALLATION

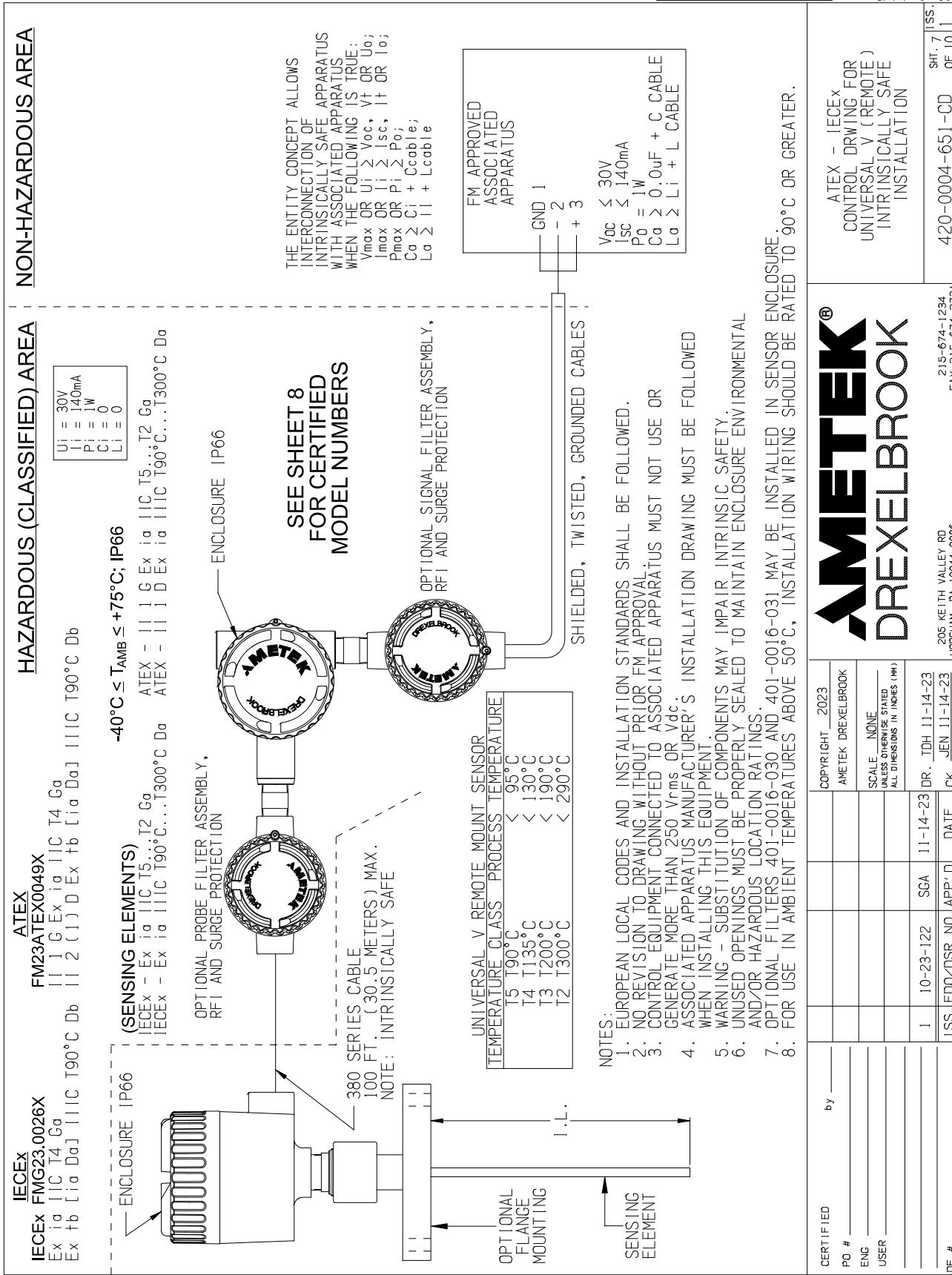
SHT 6 OF 10
 420-0004-651-CD
 OF 10 1

CERTIFIED	by		COPYRIGHT 2023	ATEX - IECEx
PO #			AMETEK DREXEL BROOK	CONTROL DRAWING FOR
ENG			SCALE: NONE	UNIVERSAL V (REMOTE)
USER			ALL DIMENSIONS IN INCHES (MM)	FLAMEPROOF INSTALLATION
DE #				
ISS. EDD/DSR NO.	APP'D	DATE	DR. TDH 11-14-23	SHT 6 OF 10 1
DE #			CK. JEN 11-14-23	
				420-0004-651-CD
				OF 10 1
				215-674-1234
				FAX 215-674-2731
				205 KELTH VALLEY RD
				MORSHAN, PA. 19044-9986

8.2 ATEX / IECEx (Continued)

NO. 420-0004-651-CD

SHT 7 OF 10



8.2 ATEX / IECEx (Continued)

No. 420-0004-651-CD

SHT 8 OF 10

Vab10cdef0-a-h. Universal V - Remote |Intrinsically Safe - Model| Code CERTIFIED MODELS

$h = 24$ CHARACTER NUMBERING SYSTEM THAT DOES NOT AFFECT SAFETY

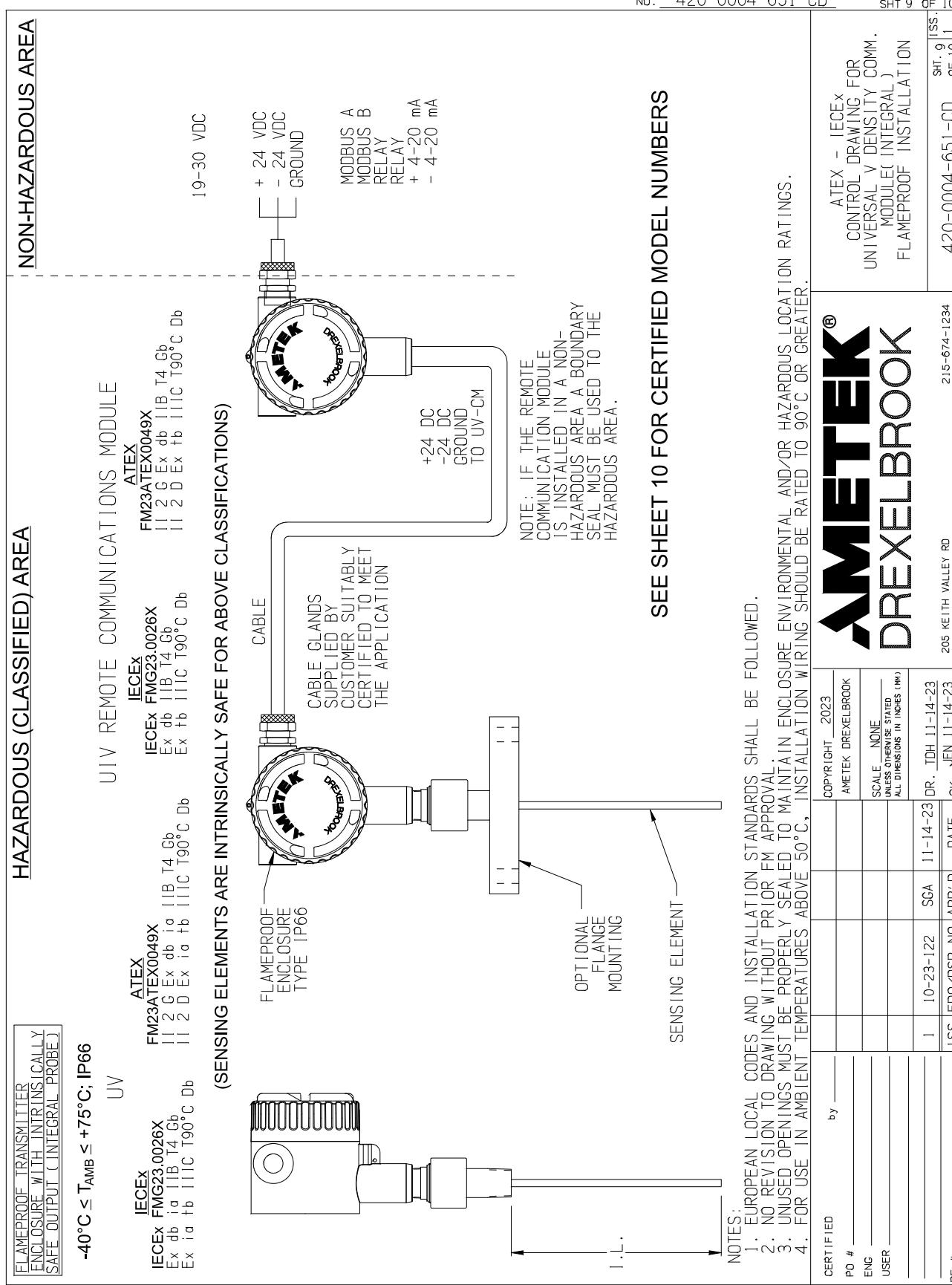
777* = SPECIAL SENSING ELEMENT
700- ANY 7 DIGIT NUMERIC COMBINATION

NOTES:

1. MAXIMUM PROCESS TEMPERATURE 290°C
2. MAXIMUM SENSOR CAPACITANCE < 1UF
3. MAXIMUM INSERTION LENGTH **RIGID SENSOR** 30 FEET (9.144 METERS)
4. MAXIMUM INSERTION LENGTH **FLEXIBLE SENSOR** 2000 FEET (609.6 METERS)
5. SENSING ELEMENT ENCLOSURE IP66 (IP RATING DOES NOT APPLY TO SPECIAL SENSORS SUPPLIED WITHOUT A 285- SERIES SENSING ELEMENT ENCLOSURE)

CERTIFIED	by _____	COPYRIGHT 2023		ATEX - IECEx	
PO #	_____	AMETEK DREXELBROOK		CONTROL DRAWING FOR	
ENG	_____	SCALE	NONE	UNIVERSAL V (REMOTE)	
USER	_____	UNLESS OTHERWISE STATED		INTRINSICALLY SAFE	
		ALL DIMENSIONS IN INCHES (MM)		INSTALLATION	
1	10-23-122	SCA	11-14-23	DR. TDH	11-14-23
ISS	F0007NSR	NO APP'D	DATA	CK	GEN 11-14-23
INF #					205 KEITH VALLEY RD
					DOVER, DE 19904
					215-674-1234,

8.2 ATEX / IECEx (Continued)



8.2 ATEX / IECEx (Continued)

No. 420-0004-651-CD

SHT 10 OF 10

CERTIFIED MODELS
VDa10bc000-d-e. Universal V - Flameproof - Model Code

a = FREQUENCY AND PHASING 0, or *R
 b = APPROVAL A (ATEX), B (IECEx)
 c = ENTRIES 1 OR 2
 d = SENSING ELEMENT 201, 202, 203, 204, 205, 206, 251, 252, 253, 254, 255,
 256, 257, 258, 259, 260, 261, 262, S12, S13, S14, S16,
 S18, S42, S43, S44, S46, S48
 e = 24 CHARACTER NUMBERING SYSTEM THAT DOES NOT AFFECT SAFETY

*R = Retrofit

CERTIFIED	by _____			COPYRIGHT 2023	ATEX - IECEx
PO #	_____			AMETEK DREXBELROOK	CONTROL DRAWING FOR
ENG	_____			SCALE NONE	UNIVERSAL DENSITY COMM.
USER	_____			UNLESS OTHERWISE STATED	MODULE (INTEGRAL)
				ALL DIMENSIONS IN INCHES (MM)	FLAMEPROOF INSTALLATION
DE #	_____				SHT 10 OF 10
ISS. EDD/DSR NO.	APP'D	DATE	DR. TDH 11-14-23	215-674-1234	420-0004-651-CD
			CK. JEN 11-14-23	FAX 215-674-2731	OF 10 1

AMETEK®
DREXBELROOK

205 KELTH VALLEY RD
 HORSHAM, PA 19044-9986

Notes

DREXELBROOK® / **AMETEK®**

An ISO 9001 Certified Company

**LEVEL MEASUREMENT
SOLUTIONS**

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